

PRE-QUALIFICATION CRITERIA FOR Large Valve Spring
To Drg.No.Sb20-06-65

1. The firm should purchase material as per specification from an ISO certified firm.
2. The firm should have Spring coiling machine & Cutting machine.
3. The firm should have tie-up with Heat treatment facility.
4. The firm have Magnetic field flaw detector for 100% checking of springs.
5. The firm should have inspection facilities such as Instruments/Gauges to check the critical parameters of the components.(Height master, Bore dial gauge, crack detection equipment, magnetic field flaw detector etc.)

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