

TA section letter No. 6005/VQC/TA/FORGING/2023-24 Dt 16/11/2023


Sl.No	Nomenclature and Drg.No.	Manufacturing Technology & Testing/ Inspection facilities required to produce the item	Must be possessed by the Vendor in his own premises (List of Plant and Machinery and Testing /Inspection facility to be submitted)	May be possessed by the Vendor in his own premises or may be Outsourced (Name and Address of sub-contractor ,list of plant and Machinery and Testing /Inspection facility to be submitted)
1	1) 175.40.016-1/SMF Shaft Primary (Opn 10 to 60)Semi machined Forging LF no 3956401113	Technology 1	Metal Cutting	Band saw or Circular Saw or Shearing machine
		Technology 2	Metal Heating	Bogie or Batch type Gas fired or Oil Fired or Induction furnace max temperature 1200 Deg.C
		Technology 3	Forging, Trimming	1. Min 2 T capacity Belt drop or Pneumatic or Hydraulic Hammer. 2. Trimming using suitable Power press min 100 T capacity.
		Technology 4	Heat Treatment	
		Technology 5	Shot Blasting	
		Technology 6	Die	
		Technology 7	Machining	CNC turning centre of Dia 200 mm minimum with drilling facility.
		Test/Inspection 1	Fixtures /Gauges/Testing Instruments	Magnetic particle testing facility(Spectrometer, Rockwell BHN, UTM, Impact and Metallographic ultra sound test) Visual Inspection facility Firm has to develop as per Specification/Drawings and have to submit undertaking for the same.

Note: 1. If the firm is not having the above facility and able to make components with alternate methods, the details of methods to be submitted during participation in Tender for validation and acceptance, if found suitable.

2. Facilities must be available with vendor own premises including facilities available with sister/parent concern/strategic partners.

3. Firm should give undertaking that they will develop all the testing facility as per QA/Ty if they get order.


JWM/QA(ML)
(B.CHIRANJEEVULU)


25/11/23
JWM/FS
(S.SATHYAVELAN)


JTGM/CA, TRG, FS
(ANIMESH PAIK)