

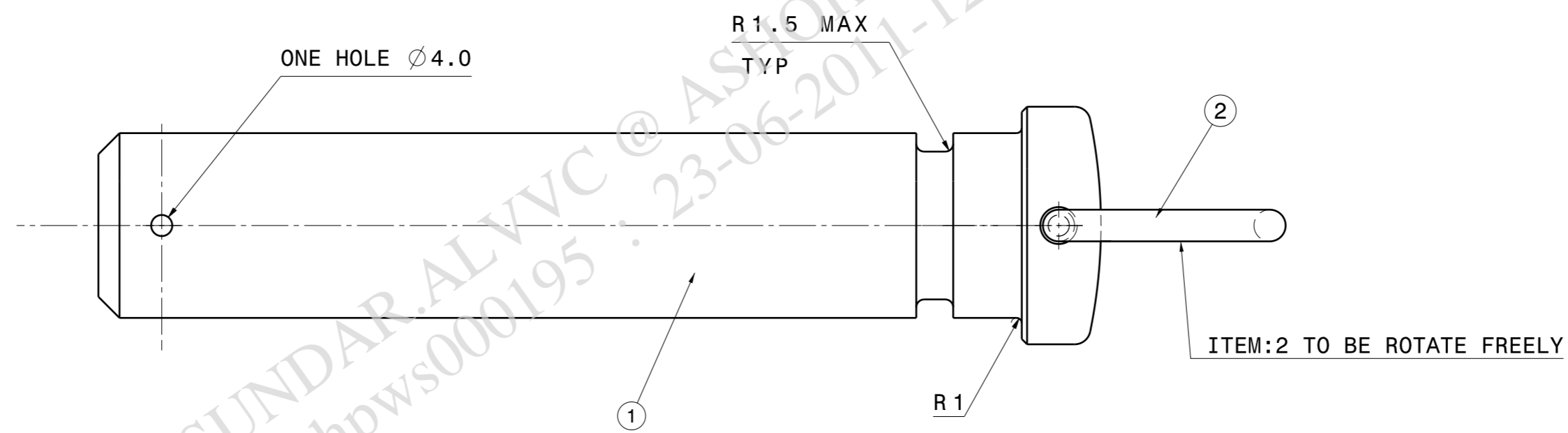
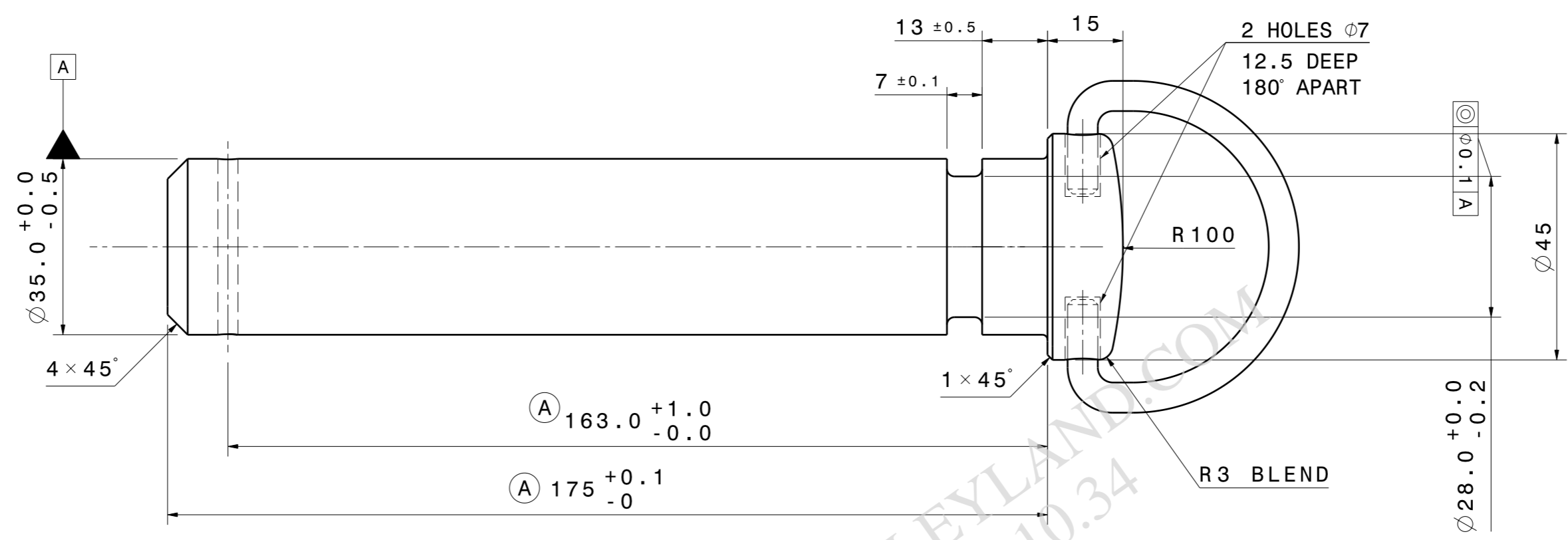
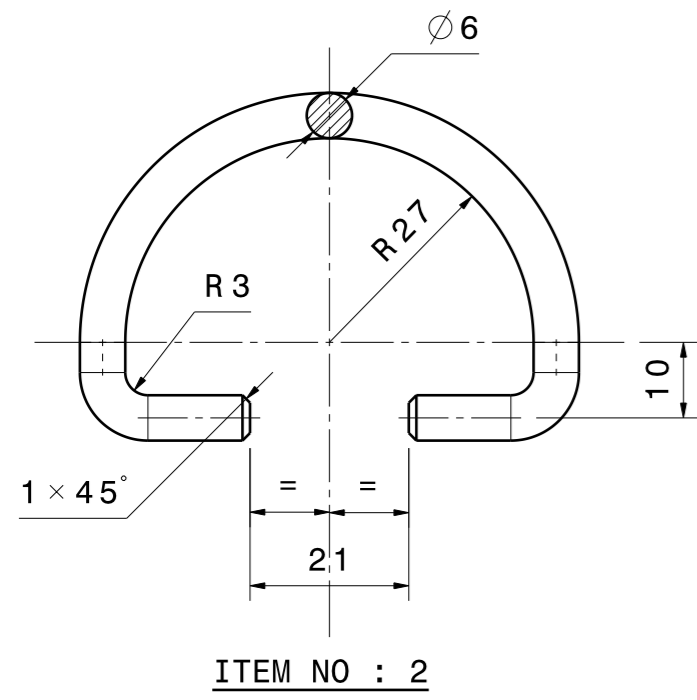


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**ASHOK LEYLAND LTD.**  
 TECHNICAL CENTRE VELLIVoyalCHAVADI



ALTERATIONS	ER-DIN DATE	GRADE	SUFFIX
DIM 175 WAS 160 DIM 163 WAS 152	31.07.07	-	A.0
ER DIN:0000390 EA/SN			
DRG TEMPLATE UPDATED KV/JNR	26.11.10	-	A.1



**SURFACE TREATMENT:**

COLOR: TO BE POST OFFICE RED POWDER COATED. COATING THICKNESS : 60 MICRONS.  
 TREATMENT AS PER DRAWING X9803900.

AL PLM VAULT  
 REVISION : A.1 DATE : 8/12/2010 STATUS : RELEASE  
 STAGE : III ER-DIN NO : ER-DIN-0006140 DATE : 8/12/2010  
 ALTERED BY : jnr.alvvc CHECKED BY : sundar.alvvc  
 MED APPROVAL : visu.alvvc APPROVED BY : snagarajan.alvvc

DIGITALLY SIGNED . PHYSICAL SIGNATURE NOT REQUIRED

DRAWN/ DATE	CHECKED/ DATE	MED APPROVAL/ DATE	APPROVED/ DATE	STDS APP/ DATE
E.A 30/12/06	R.C 28.07.07	ANAND 30.07.07	SN 28.07.07	---

SLNO	PART NO	DESCRIPTION	MATERIAL	QTY
2	ITEM NO 2	RING	STEEL WIRE TO IS:280	1
1	ITEM NO 1	PIN	STEEL TO BS 970 EN8/080M40	1

UNLESS OTHERWISE SPECIFIED

TOLERANCES	REFER IS:2102; MEDIUM FOR MACHINING AND COARSE FOR FABRICATION	
SURFACE PROTECTION	FABRICATED COMPONENTS TO BE DEGREASED, DESCALED. APPLY ZINC PHOSPHATE, APPLY EPOXY PRIMER AND APPLY BLACK ENAMEL TO MEET 300 HRS OF SALT SPRAY LIFE WHEN TESTED AS PER ASTM B117 (UNDER PELLICULAR CORROSION <= 2mm. NO BLISTERING IS ALLOWED.) MACHINED SURFACE TO BE APPLIED WITH RUST PREVENTIVE OIL TO IS:1154	
SURFACE FINISH AS PER IS:3073(CLA VALUE)	METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT IS:4218 CLASS 6g EXTERNAL OR 5H INTERNAL	SHARP EDGES TO BE REMOVED DIMENSIONS ARE IN MM DO NOT SCALE DRAWING

SPECIAL INSTRUCTIONS/NOTE:

**BILL OF MATERIALS**

APPEARANCE ITEM	ER-DIN	DATE
<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO	ER-DIN-XXXXXX	XX/XX/XX
FINISHED WEIGHT (APPROX)	REF PART NO:	F0988415
XXX.XXX Kgs	S/A PART NO:	---
SCALE	SUPERSEDES	---
1:1	SPEC NO:	ALF

REMARKS	FOR STALLION MKIV
DESCRIPTION	FRONT TOE PIN ASSY
PART NO.	<b>F 0 9 0 0 9 1 4 A.1</b>
SHEET No	.....1..... OF .....1..... <b>A2</b>