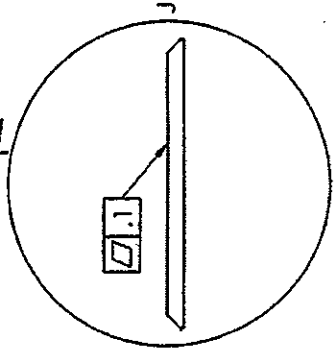
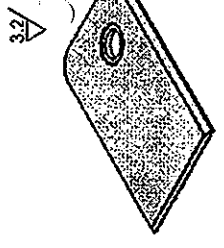


DETAIL L

SECTION K-K



DETAIL J



CONTROLLED COPY
OF APPROVED DRAWINGS
AT THIS DATE: 16.12.17

Design & Drawing Office
Ordnance Factory
Tiruchirappalli-620016

UN CONTROLLED COPY

Material:
Steel BS:1449 Pt.1 1983 Gr.CS40 Sec-4
Steel BS:1449 Pt.1 1983 Gr.CS50 Sec-4
Steel BS:1449 Pt.1 1983 Gr.CS60 Sec-4
Steel BS:1449 Pt.1 1983 Gr.CS70 Sec-4
Steel BS:1449 Pt.1 1983 Gr.CS80 Sec-4
Hardness:
hardened to tempered to 300-350 HV

Protective Finish:-
Phosphate to Specn.JSS 0465-01:1994
Class II (Accelerated), Oil Finish

Uncontrolled Dimension IS:2102 Medium

SIGNATURE & DATE.		SCALE	
TRACED		NTS	
DRAWN		QPG	
CHECKED		1	
O/C/D&DO		Weight (g)	
OFFICER/PRODDN.		14684	
DRY.OFFICER/D&DO		SHEETS: 1	
APPROVED ON: 01/11/2017		SHEET No.: 1	
SUB: Lower Hand Guard Lock Plate		DES.REF.NO. K-4011	
FOR: Receiver Assy K-4100		DRG. No.: TAR-K-4011	
OF: TRICHY ASSAULT RIFLE		ORDNANCE FACTORY	
		TIRUCHIRAPPALLI-16.	
		(FT)	