



**MARKING:-**  
 \* MANUFACTURER CODE  
 + YEAR OR BATCH OF MANUFACTURE  
 ENGRAVING DEPTH 0.1MM & HEIGHT 2.5MM

**Hardness: 230 BHN max**

**Material for Casting:-**  
 BS:3146 PART-1, 1974 Class:5, Grade:A  
 Non Stressed Component

Radiographic Test as per ASTM-E-192

UN CONTROLLED COPY  
 CERTIFIED CORRECT COPY OF APPROVED  
 DRAWINGS AT THIS DATE: 11/14/22

DESIGN & DRAWING OFFICE,  
 Ordnance Factory Tiruchirappalli-620 016.

**Acceptance Standard:-**  
 Gas hole & Foreign Material: Level-3  
 Shrinkage (All Types) : Level 3

**Notes:- for Casting**  
 Tolerance as per IS:11166 Class-I  
 Flatness Tolerance : ±0.1 / 25.4mm  
 Casting Radius 0.5 mm

TRACED	SIGNATURE & DATE	SUB: IC-Rear Sight Block	SCALE: NTS
DRAWN	V. Bal	FOR: Rear Sight Block	QPG: 1
CHECKED	[Signature]	OF: TRICHY ASSAULT RIFLE	Weight(g): 190.45
OIC/D&DO	[Signature]	DES. REF. NO. K1202	SHEETS: 1
OFFICER/PRODN.	[Signature]	DRG. No.: IC-K-1202*4	SHEET No.: 1
DIV. OFFICER/D&DO	[Signature]	ORDNANCE FACTORY TIRUCHIRAPPALLI-16.	
APPROVED ON: 05/02/2019			

AMENDMENTS	SIG.	DATE
(4) DA.NO.42/21	[Signature]	06-08-21
(3) D.A.NO.41/20	[Signature]	04-07-20
(2) DA.NO.10/20	[Signature]	22-01-20
(1) DA.NO.29/19	[Signature]	06-08-19