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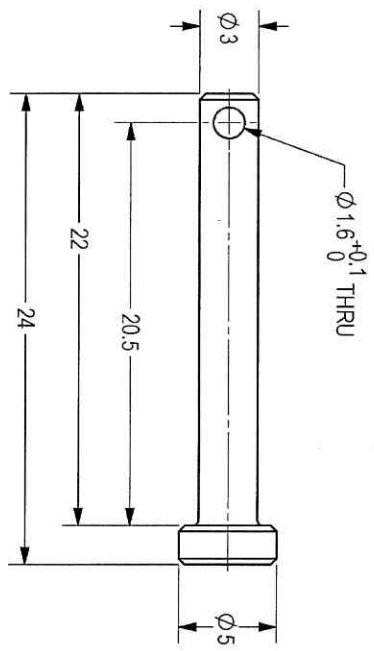
NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: ALLOY STEEL BAR RND SAE 4130 NORMALIZED PER SAE-AMS-S-6758 OR SAE 4340 NORMALIZED PER SAE-AMS-S-5000
3. UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET RADI SHALL BE 0.2...0.3.
4. DEBURR AND REMOVE SHARP EDGES, APPROX 0.2X45 Deg.
5. ALL DIMENSIONS ARE AFTER HEAT TREATMENT AND BEFORE COATING.
6. GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
7. HEAT TREATMENT TO 35±3 HRC PER AMS 2759/1.
8. COATING: A DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN CLASS 2 COLOR MATTE BLACK TYPE I: 5-13 MICRON THICK PER VS-1-3-1-165 (OR EQUIVALENT)
9. QUALITY ASSURANCE PROVISIONS:
- 9.1. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQDD0012P.
10. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
11. PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
12. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER, CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

42070, 7490316411

DWC NO. 065289A-00	
SHEET REV RECORD	
ALL SHEETS ARE THE SAME REVISION	

REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	27-Oct-12	
02		Freeze	01-Dec-13	
03		Restricted	02-Jul-14	L. Goldstein
--		Identical To Previous	09-Apr-18	L. Goldstein



UN CONTROLLED COPY
 OF APPROVED DRAWING
 AT THIS DATE: 26-11-2020
 [Signature]

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SEE ATTACHED MEDIA



(WEIGHT: 0.002 Kg APPROX.)

UNLESS OTHERWISE SPECIFIED		DRAWN		SIGNATURE		DATE	
DIMENSIONS ARE IN MM PER ASME Y14.5M-1994		CHECKED		[Signature]		[Date]	
TOLERANCES		HOSIDDO		OFFICER/PRODN		TITLE	
LINEAR	ANGULAR	[Signature]		OFFICER/QC		ORDNANCE FACTORY THURCHIRAPPALLI	
SEE NOTE 6	SEE NOTE 6	OFFICER/QC		OFFICER/QC		FOR: BLOCK INSTALLATION	
1st ANGLE PROJECTION		OFFICER/QC		OFFICER/QC		SIZE	
SURFACE TEXTURE IN Micro Meter		OFFICER/QC		OFFICER/QC		CAGE CODE	
PROJECT OFFICER		OFFICER/QC		OFFICER/QC		DWG NO	
PLM Control		OFFICER/QC		OFFICER/QC		065289A-00	
SCALE 4:1		OFFICER/QC		OFFICER/QC		AUTOMATED DRAWING (SM)	
1		OFFICER/QC		OFFICER/QC		SHEET 1 OF 1	

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