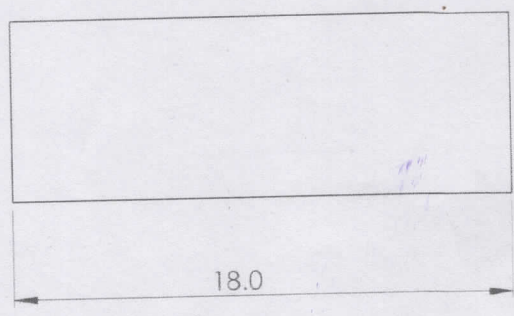
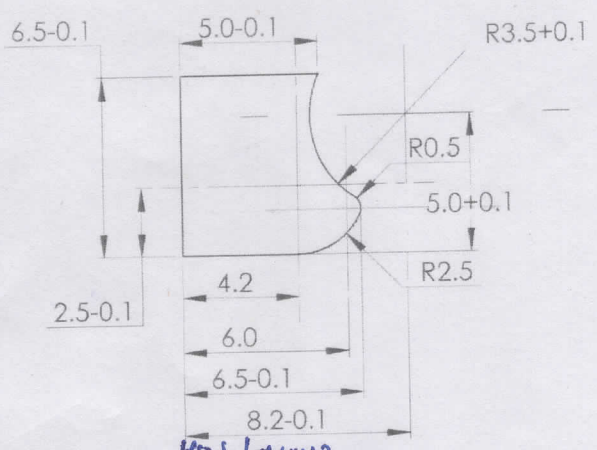


DRG No. 0204 IC 0304 C 17 AA 21 A 003 C 000 D A

GENERAL TOL.: FINE / MEDIUM / COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDAN STANDARDS
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



HoS / MMD
आरेखण की सही प्रमाणित
प्रतिलिपि दिनांक.....
Certified as correct copy
of drg. on 08/05/19
Murali Kant
क. कार्यशाला प्रबन्धक
Jr. Works Manager
डी.डी.ओ.
DPO

NOTE:-
1) REMOVE ALL SHARP EDGES AND BURRS.
2) HARDNESS:- 210-260 HV

| Sr. No. | DATE | AUTHORITY | BRIEF RECORD | ZONE | CD | GO |
|---------|------|-----------|--------------|------|------|----|
| | | | | | SIGN | |

DRN: ANKIT
SIGN: *AK*
DATE: 07/03/2019
MATERIAL: STEEL TO IS:5517-1993 Gd.40C8

APPD. *Rampal*
DATE: 07/03/2019 FOR DIRECTOR
PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618-1966. CLASS 'B'

SEALD DATE:
SHEET SIZE: A4
SCALE: 4:1
EST. MASS 3.95gm
TITLE: STRENGTHENING PIECE(BUTT ARM)-B

DESIGN AUTHORITY
ARDE
PUNE 411021

DRG No. 0204 IC 0304 S 17 AA 21 C 003 SST

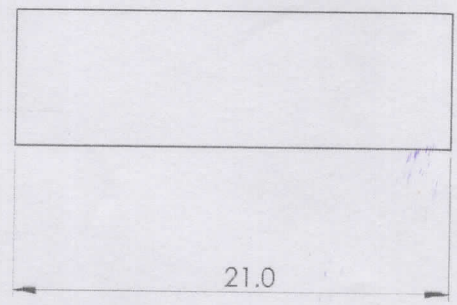
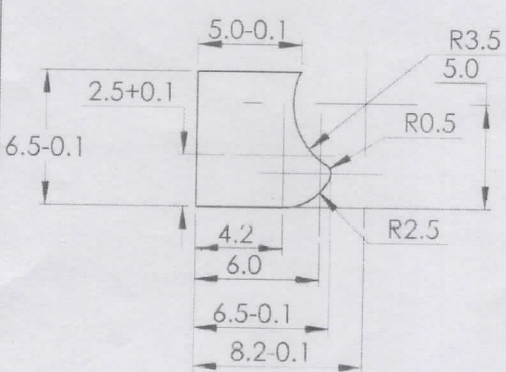
JVPC PART No. DS CAT No. AHSP

DRG No. 0 2 0 4 0 3 0 4 1 7 2 1 0 0 2 0 0 D A

IC SS C AA A C SS

GENERAL TOL. : FINE / MEDIUM / COARSE
 CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDAN STANDARDS
 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



Hos/MMD

अखण की सही प्रमाणित
 प्रतिलिपि दिनांक.....
 Certified as correct copy
 of drg. on... 08/06/23
 क. कार्यशाला प्रबन्धक
 Jr. Works Manager
 डी.डी.ओ
 DE

NOTE:
 1) REMOVE ALL SHARP EDGES AND BURRS.
 2) HARDNESS:- 210-260 HV

| Sr. No. | DATE | AUTHORITY | BRIEF RECORD | ZONE | CD | GO |
|---------|------|-----------|--------------|------|------|----|
| | | | | | SIGN | |

DRN: ANKII
 SIGN: *ANKII*
 DATE: 07/03/2019
 CHECKED: *Moswet*

MATERIAL:
 STEEL TO IS:5517-1993 Gd.40C8

APPD. *[Signature]*
 DATE: 07/03/2019
 FOR DIRECTOR

PROTECTIVE FINISH:
 PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'

SEALED
 DATE:

SHEET SIZE: A4
 SCALE: 3:1
 EST. MASS
 4.40 gm

TITLE:
STRENGTHING PIECE(BUTT ARM)-A

DESIGN AUTHORITY
ARDE
 PUNE 411021

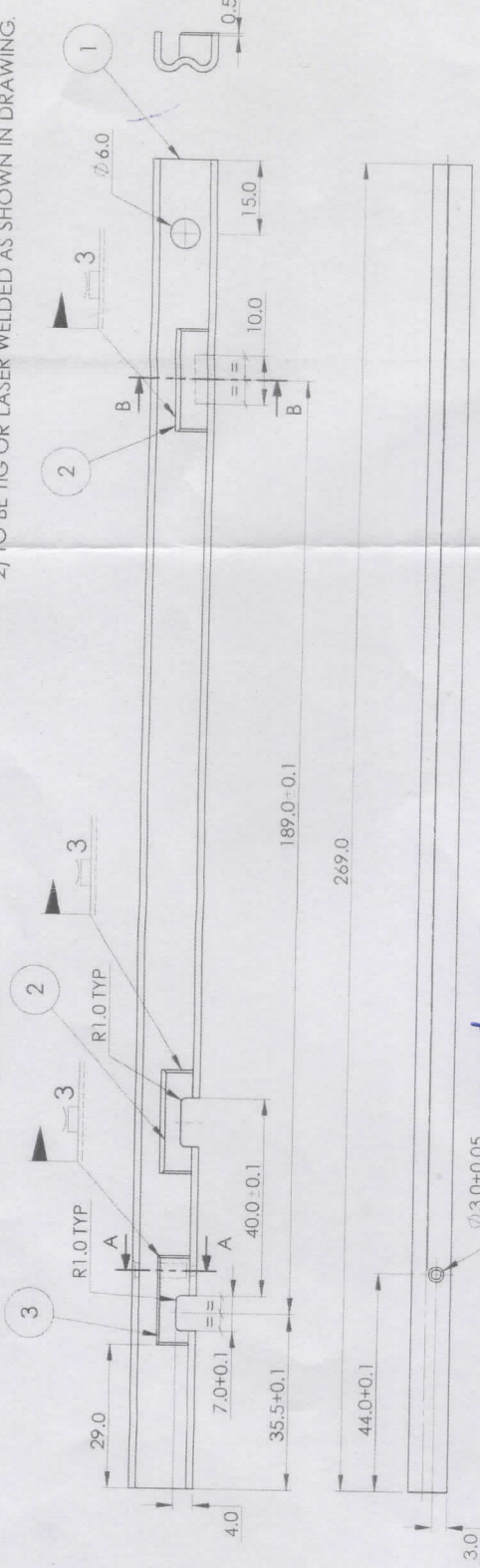
DRG No. 0 2 0 4 0 3 0 4 1 7 2 1 0 0 2 0 0 D A

IC SS S AA A C SST

JVPC PART No. DS CAT No. AHSP

| | | | | | |
|---|-----|-----|----|----|------|
| SS | Y | YV | S | SS | CI |
| 000 | 000 | 000 | 00 | 00 | 0000 |
| GENERAL TOL: FINE / MEDIUM / COARSE CLASS TO IS: 2102 | | | | | |
| DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN MM UNLESS OTHERWISE STATED. | | | | | |

NOTES:-
 1) REMOVE ALL SHARP EDGES & BURRS.
 2) TO BE TIG OR LASER WELDED AS SHOWN IN DRAWING.



1057 HMD

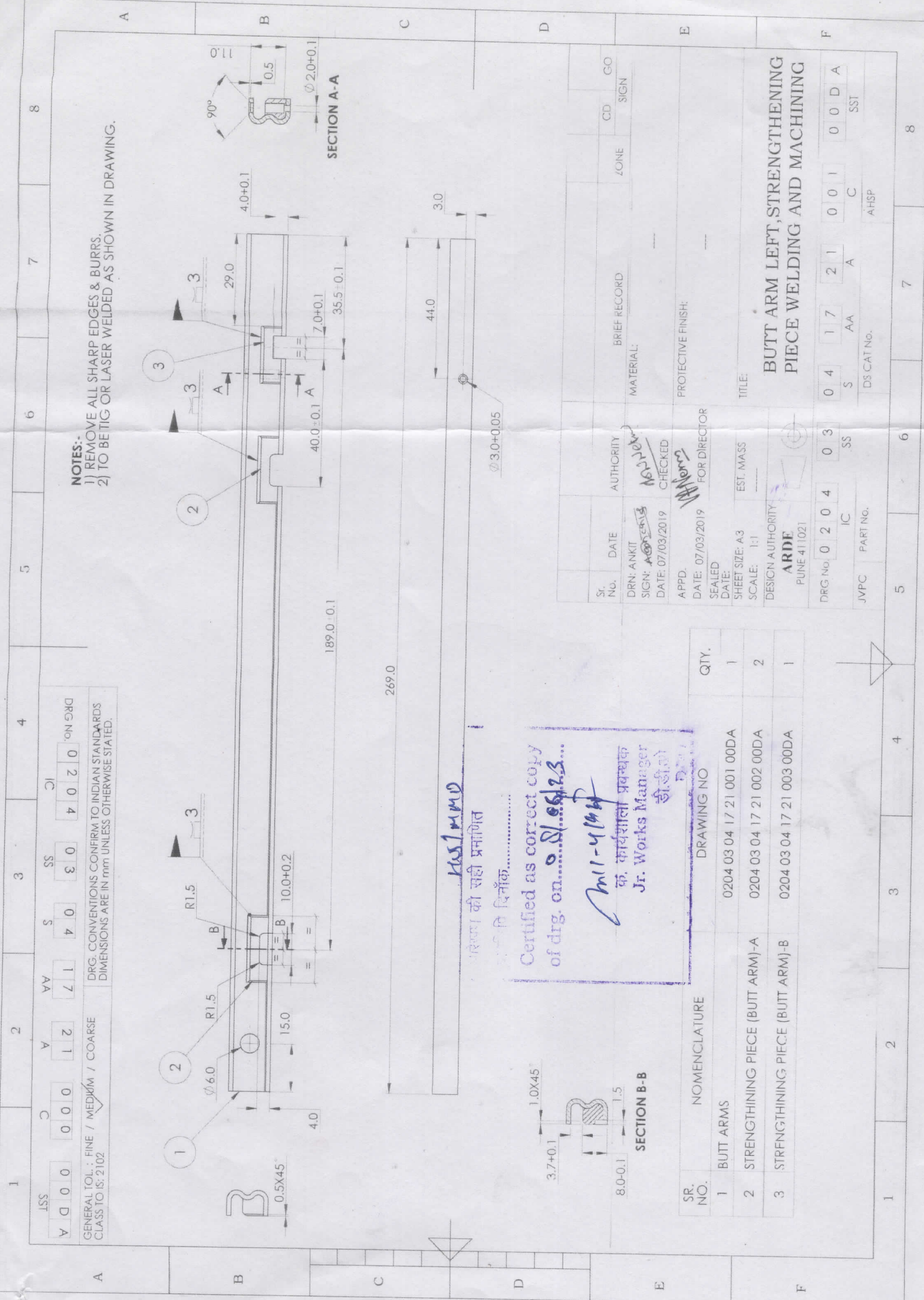
of drg. no. 08/06/23

Pravinraj

Jr. Work

| SR.NO | NOMENCLATURE | DRAWING NO | QTY. |
|-------|-----------------------------------|---------------------------|------|
| 1 | BUTT ARMS | 0204 03 04 17 21 001 00DA | 1 |
| 2 | STRENGTHENING PIECE (BUTT ARM)-A | 0204 03 04 17 21 002 00DA | 2 |
| 3 | STRENGTHENING PIECE (BUTT ARM) -B | 0204 03 04 17 21 003 00DA | 1 |

| | | | | | | |
|----------------------------|------------------|------------------|--|------|------|------|
| Jr. No. | DATE | AUTHORITY | BRIEF RECORD | ZONE | CD | GO |
| DRN: ANKIT | 07/03/2019 | <i>Pravinraj</i> | | | | |
| SIGN: <i>Pravinraj</i> | CHECKED | | MATERIAL: | | SIGN | |
| DATE: 07/03/2019 | | | | | | |
| APPD. | DATE: 07/03/2019 | FOR DIRECTOR | PROTECTIVE FINISH: | | | |
| SEALD DATE: | | | | | | |
| SHEET SIZE: A3 | EST. MASS | | TITLE: | | | |
| SCALE: 1:1 | | | BUTT ARM RIGHT, STRENGTHENING PIECE WELDING AND MACHINING | | | |
| DESIGN AUTHORITY: | | | | | | |
| ARDE PUNE 411021 | | | | | | |
| DRG No. 0204 | 03 | 04 | 17 | 22 | 000 | 00DA |
| JVPC | IC | SS | AA | A | C | SST |
| PART No. | | | DS CAT No. | | | AHSP |
| 5 | 6 | 7 | 8 | | | |



NOTES:-
 1) REMOVE ALL SHARP EDGES & BURRS.
 2) TO BETIG OR LASER WELDED AS SHOWN IN DRAWING.

GENERAL TOL : FINE / MEDIUM / COARSE
 CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS
 DIMENSIONS ARE IN MM UNLESS OTHERWISE STATED.

DRG No. 0204 03 04 17 21 001 00DA
 0204 03 04 17 21 002 00DA
 0204 03 04 17 21 003 00DA

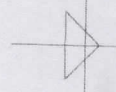
189.0 ± 0.1
 269.0
 44.0
 3.0
 4.0
 15.0
 10.0 ± 0.2
 7.0 ± 0.1
 35.5 ± 0.1
 29.0
 4.0 ± 0.1
 0.5
 2.0 ± 0.1
 90°
 0.1
 1.0x45
 3.7 ± 0.1
 8.0 ± 0.1
 1.5
 3.0 ± 0.05

SECTION A-A
 SECTION B-B

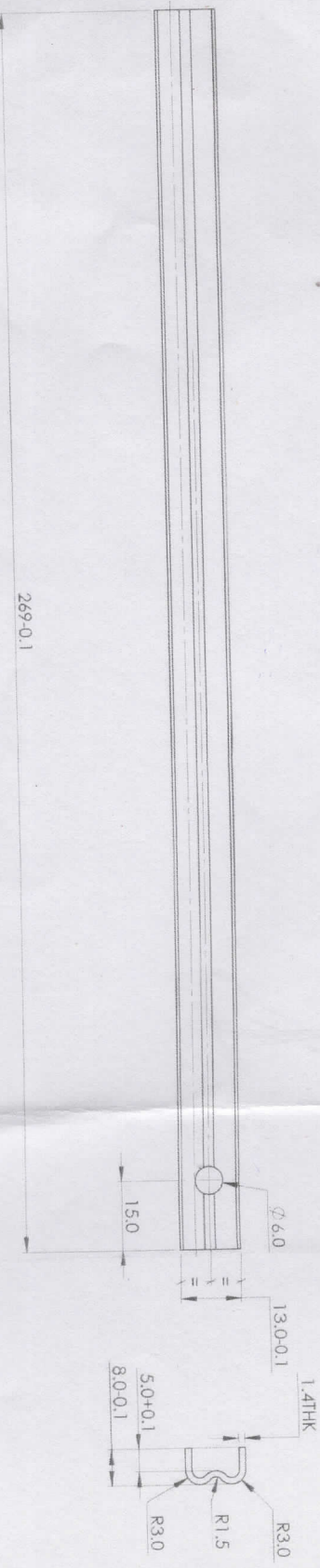
**BUTT ARM LEFT, STRENGTHENING
 PIECE WELDING AND MACHINING**

| | | | | | | |
|--------------------|--------------------|-------------------|---------------------------|--------------|------|------|
| Sr. No. | DRN: ANKIT | DATE: 07/03/2019 | AUTHORITY: <i>MAHARAJ</i> | BRIEF RECORD | CD | GO |
| | SIGN: <i>AKHIL</i> | DATE: 07/03/2019 | CHECKED: <i>MAHARAJ</i> | MATERIAL: | ZONE | SIGN |
| APPD. | DATE: 07/03/2019 | FOR DIRECTOR | PROTECTIVE FINISH: | | | |
| SEALED | DATE: | EST. MASS | TITLE: | | | |
| SHEET SIZE: A3 | SCALE: 1:1 | DESIGN AUTHORITY: | | | | |
| ARDE | PUNE 411021 | IC | DS CAT No. | | | |
| DRG No. 0204030403 | SS | 04 | 17 | 21 | 001 | 00DA |
| JVPC | PART No. | AHSP | | | | SST |

| SR. NO. | NOMENCLATURE | DRAWING NO | QTY. |
|---------|----------------------------------|---------------------------|------|
| 1 | BUTT ARMS | 0204 03 04 17 21 001 00DA | 1 |
| 2 | STRENGTHENING PIECE (BUTT ARM)-A | 0204 03 04 17 21 002 00DA | 2 |
| 3 | STRENGTHENING PIECE (BUTT ARM)-B | 0204 03 04 17 21 003 00DA | 1 |



| | | | | | | | | | | | | | | | | | | | | | | |
|---------------------------------------|---|---|---|---|---|---|---|---|---|---|---|--|---|----|---|---|----|---|---|---|---|--------|
| Y | Q | 0 | 0 | C | 1 | 0 | 0 | V | 1 | 2 | S | 7 | 1 | SS | 4 | 0 | CI | 4 | 0 | 2 | 0 | % N GD |
| GENERAL TOL. : FINE / MEDIUM / COARSE | | | | | | | | | | | | DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED. | | | | | | | | | | |



NOTE:
 1) REMOVE ALL SHARP EDGES AND BURRS
 2) HARDNESS- 210-260 HV.
 3) SHEET THICKNESS- 1.4 mm

Fig 1

प्रमाणित की गई प्रमाणित
 Certified as correct copy
 of drg. on.....
 21-11-2019
 क. कार्यशाला प्रबन्धक
 Jr. Works Manager
 डी.सी.ए.

| | | | | | | |
|--------------------------|------------|--------------------|---|------------|---------|------|
| Sr. No. | DATE | AUTHORITY | BRIEF RECORD | ZONE | CD SIGN | GO |
| DRN: ANKIT | 07/03/2019 | AK | STEEL TO IS:7226-1974 Gd. C40 | | | |
| SIGN: <i>[Signature]</i> | 07/03/2019 | <i>[Signature]</i> | PROTECTIVE FINISH: | | | |
| DATE: 07/03/2019 | | <i>[Signature]</i> | PHOSPHATED TO SPECN. IS:361B-1966, CLASS B' | | | |
| APPD. | | | | | | |
| DATE: 07/03/2019 | | | | | | |
| SCALED | | | | | | |
| DATE: | | | | | | |
| SHEET SIZE: A3 | EST. MASS | | TITLE: | | | |
| SCALE: 1:1 | 69.49 gm | | BUTT ARM | | | |
| DESIGN AUTHORITY | | | | | | |
| ARDE | | | | | | |
| PUNL 411021 | | | | | | |
| DRG. NO. 0204 | 03 | 04 | 17 | 21 | 001 | 00DA |
| JVPC | PART NO. | IC | SS | S | AA | A |
| | | | | DS CAT No. | AHSP | SST |

