

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

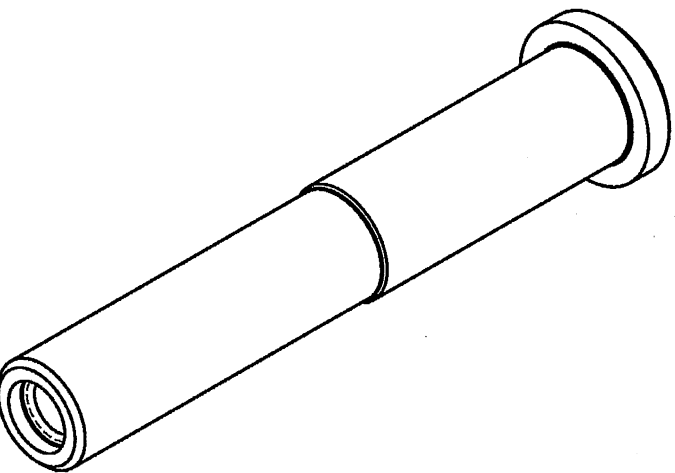
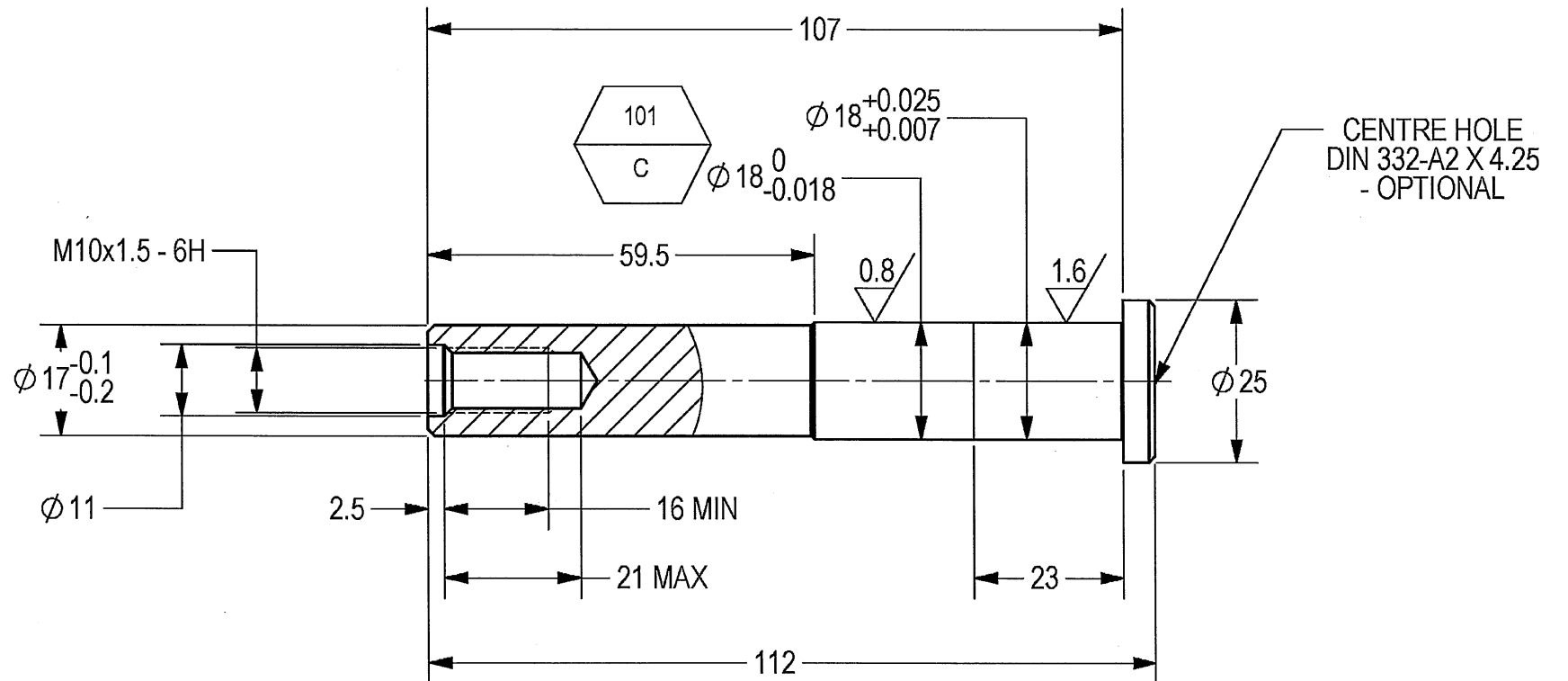
REVISION RECORD

| REV | ECO | DESCRIPTION | DATE | APVD |
|-----|-----|--------------------------------|-----------|---------------|
| 01 | | Freeze | 01-Dec-13 | |
| 02 | | Restricted | 11-Jun-14 | L. Goldshtein |
| -- | | Identical To Previous Released | 09-Apr-18 | L. Goldshtein |
| | | | | |
| | | | | |

THIS DOCUMENT AND THE INFORMATION CONTAINED IN IT ARE PROPRIETARY AND CONFIDENTIAL TO OFT. NO PERSON OR ENTITY IS ALLOWED TO COPY, REPRINT, REPRODUCE OR PUBLISH ANY PART OF THIS DOCUMENT, NOR DISCLOSE ITS CONTENTS TO OTHERS, NOR MAKE ANY USE OF IT, NOR ALLOW OR ASSIST OTHERS TO MAKE ANY USE OF IT UNLESS BY THE PRIOR WRITTEN EXPRESS AUTHORIZATION OF OFT AND THEN ONLY TO THE EXTENT AUTHORIZED.
COPYRIGHT-OFT.

NOTES:

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: CRES BAR TYPE 17-4PH PER AMS-5643 PURCHASED IN CONDITION H1150.
- UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET RADII SHALL BE 0.2...0.3 MM.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
- GENERAL TOLERANSEC ACCORDING TO ISO 2768-m.
- PASSIVATION TREATMENT PER AMS-2700 METHOD 1 TYPE 8.
- BAKE PART AFTER PLATING WITHIN 3 HOURS PER AMS-2759/9 TABLE 1 FOR 3 HOURS MINIMUM AT 191 °C.
- QUALITY ASSURANCE PROVISIONS:
 - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
 - MAJOR CHARACTERISTICS NRS 101.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT : 0.2 Kg APPROX.)

3.2/ (1.6/0.8/)

SEE ATTACHED MEDIA

| | | | | | |
|--|------------|---------------|----------|---|-----------|
| UNLESS OTHERWISE SPECIFIED | | SIGNATURE | DATE | ORDNANCE FACTORY TIRUCHIRAPPALLI | |
| DIMENSIONS ARE IN MM PER ASME Y14.5-2009 | | DRAWN | 11/01/20 | | |
| TOLERANCES | | CHECKED | | TITLE | |
| LINEAR | ANGULAR | HOS/DDO | 3/9/20 | FOR: CRADLE MOBILE ASSY | |
| SEE NOTE 5 | SEE NOTE 5 | OFFICER/PRODN | | OF: 12.7MM SRCG | |
| 1st ANGLE PROJECTION | | OFFICER/QC | | SIZE | CAGE CODE |
| | | OFFICER/DDO | | B | 2291A |
| SURFACE TEXTURE IN MicroMeter | | | | DWG NO | |
| | | | | 075870A-00 | |
| PROJECT OFFICER | | | | SCALE | 1:1 |
| | | | | AUTOMATED DRAWING (SW) | |
| PLM Control | | | | SHEET 1 OF 1 | |
| <small>EPDM DRAWING REV. EPDM MODEL REV. EPDM MODEL STATUS EPDM MODEL NAME</small> | | | | 075870A-001 GUIDE_RECOIL_FRONT | |