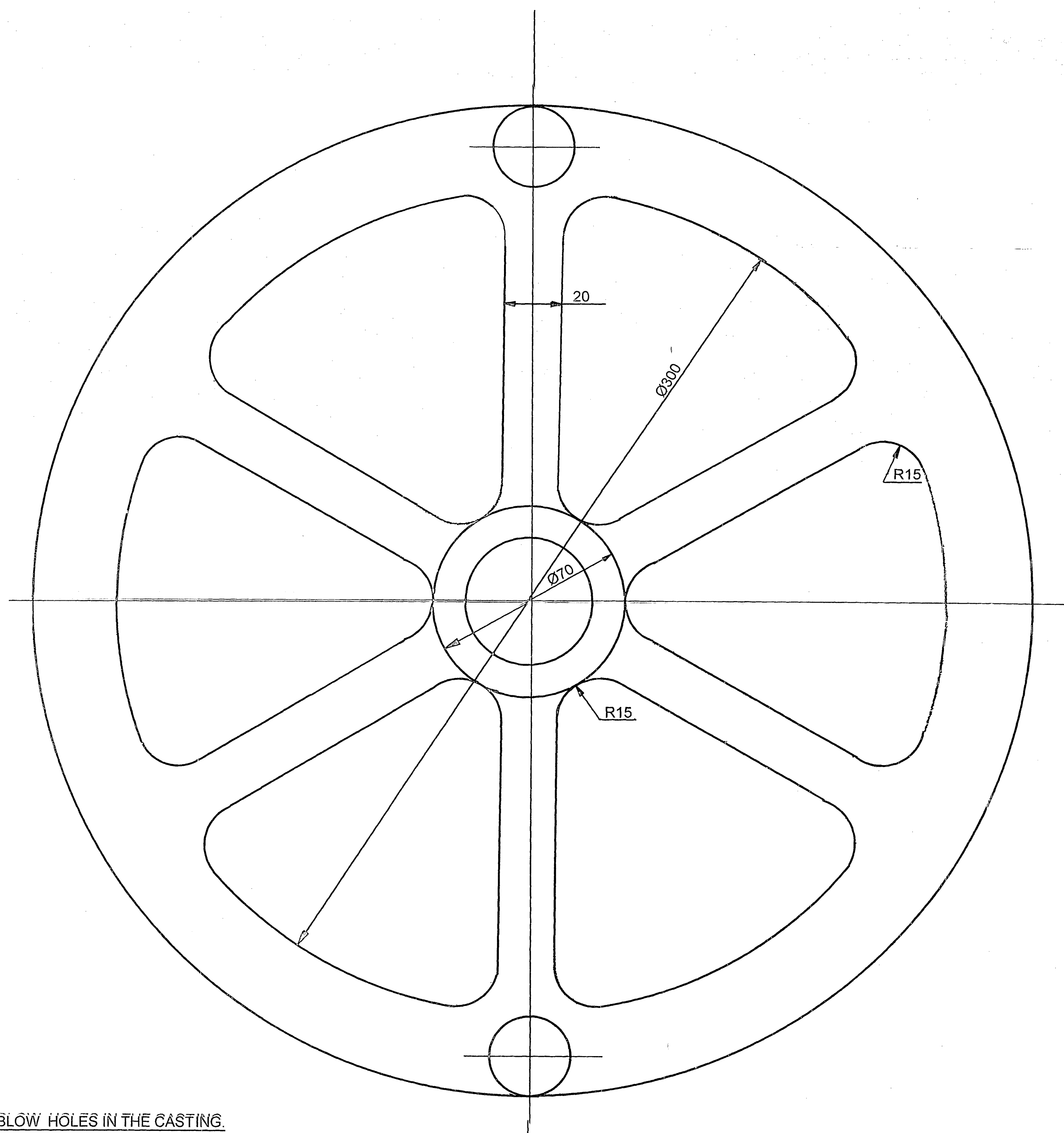
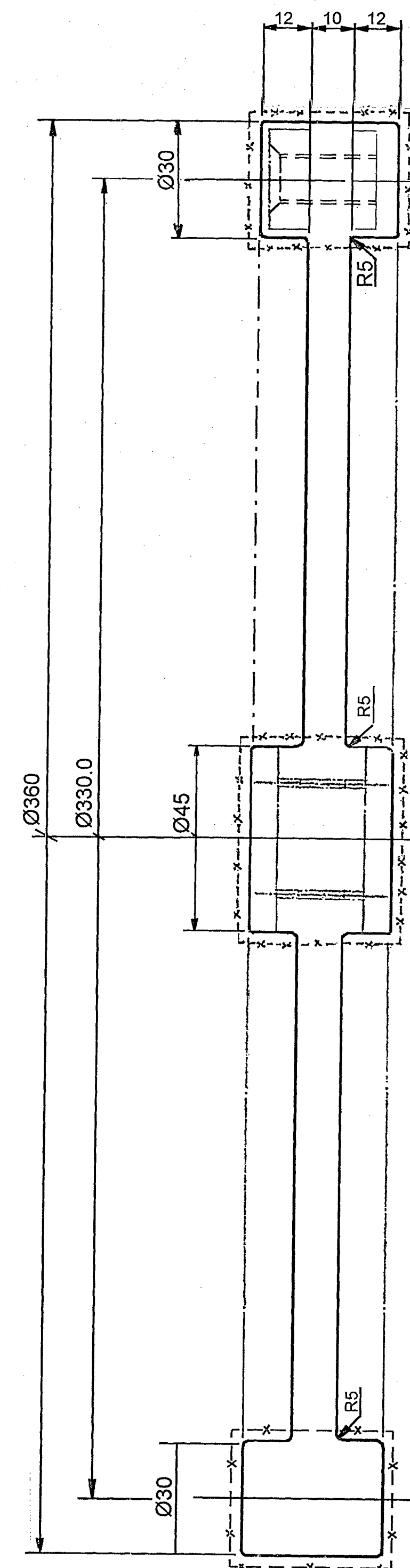




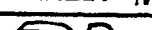
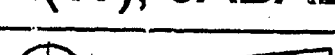
NOTE:-

THERE SHOULD NOT BE ANY BLOW HOLES IN THE CASTING.
ALL CASTING RADII ARE 2mm. UNLESS OTHERWISE SPECIFIED.

PORTIONS MARKED THUS ---X--X-- TO BE GAMMA.
RAYED. PERCENTAGE OF RANDOM SAMPLE FOR GAMMA
RAY WILL BE 2 PER HEAT PER BATCH OF 20 OR LESS.



FOR MACHINING SEE DRG No IFL-7954 SHT 3

31-8-18		19632-W		MATL AMENDED.		DRAWN:-		CHD:-		ASSY DRG:- IFL - 899 SA		CQA(W), JABALPUR	
28-3-13				SCANNED & PRINTED WITHOUT CHANGE		 H O S		 D O		PR VAGH AHSP SCALE:- 1:1			
DATE	AUTHORITY	ZONE	AMENDMENTS			SIG AHSP	SIG DO	MATERIAL:- IS: 2644 - 1944 GRADE 1, DESIGNATION CS 640 OR 8 S: 500-1991 STEEL BT 1.				DESIGN No. D6P- MOD-26/15	
PREV DC Nos.-							PROTECTIVE FINISH:-					4 SHTS PART No.	
DRG SEALED PROV :- 15881-W DATED 05-03-83							WHEEL (CASTING) (ALTERNATIVE DESIGN)					4 SHTS IFL 7954	
												SHT 4 DS CAT No.	