

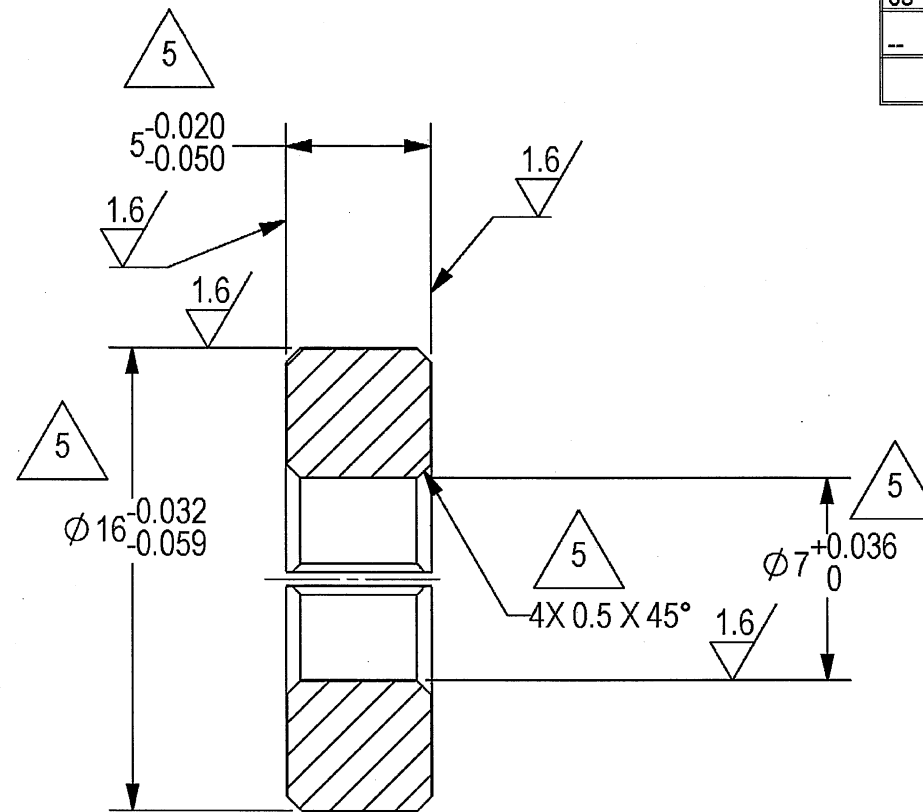
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SHEET REV RECORD	
ALL SHEETS ARE THE SAME REVISION	

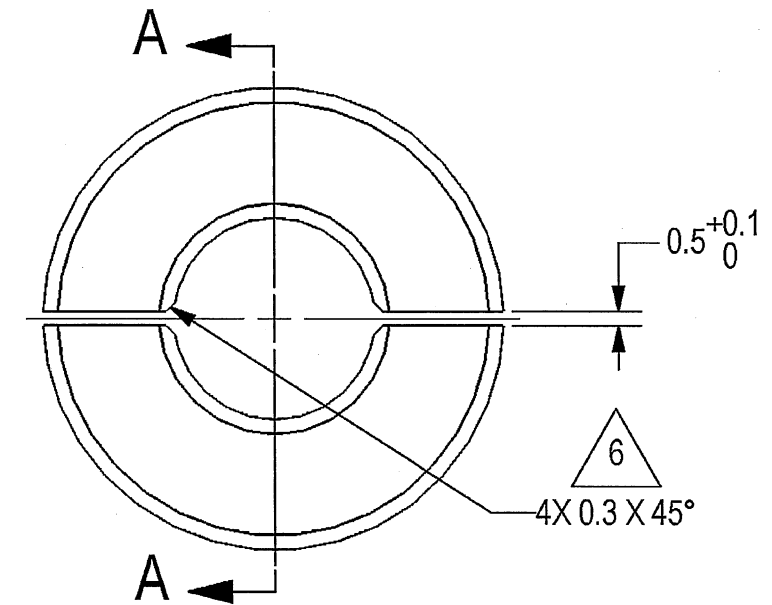
REVISION RECORD				
REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	26-Aug-13	
02		Freeze	28-Nov-13	
03		Restricted	11-Jun-14	L. Goldshtein
--	T00065	Identical To Previous Released	09-Apr-18	L. Goldshtein

NOTES:

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: CRES BAR TYPE 17-4PH PER AMS 5643 PURCHASED IN CONDITION H1150.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
- GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
- CHECK DEFINED DIMENSIONS BEFORE SHEARING WORK UP.
- WORK UP DEFINED CHAMFERS AFTER SHEARING WORK UP.
- FINISH: PASSIVATION TREATMENT PER AMS-2700 METHOD 1 TYPE 8.
- BAKE PART AFTER PLATING WITHIN 3 HOURS PER AMS-2759/9 TABLE 1 FOR 3 HOURS MINIMUM AT 191 °C.
- QUALITY ASSURANCE PROVISIONS:
 - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

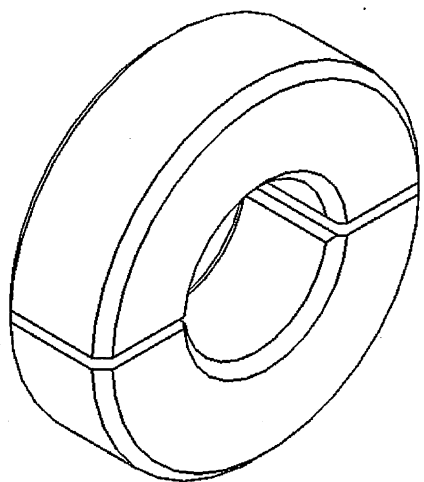


SECTION A-A



3.2 / (1.6)

SEE ATTACHED MEDIA



(WEIGHT APPROX.: 0.005 Kg)

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	ORDNANCE FACTORY TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5-2009		DRAWN	11/9/20		
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	3/9/20	FOR: ROTOR ASSY	
SEE NOTE 4	SEE NOTE 4	OFFICER/PRODN		OF: 12.7MM SRCG	
1st ANGLE PROJECTION		OFFICER/QC		SIZE	CAGE CODE
		OFFICER/DDO		B	2291A
SURFACE TEXTURE IN Micro Meter				DWG NO	074266A-00
PROJECT OFFICER				SCALE 4:1	AUTOMATED DRAWING (SW)
				SHEET 1 OF 1	
PLM Control		EPDM DRAWING REV.	EPDM MODEL REV.	EPDM MODEL STATUS	EPDM MODEL NAME
		WIP		074266A-00	STOPPER