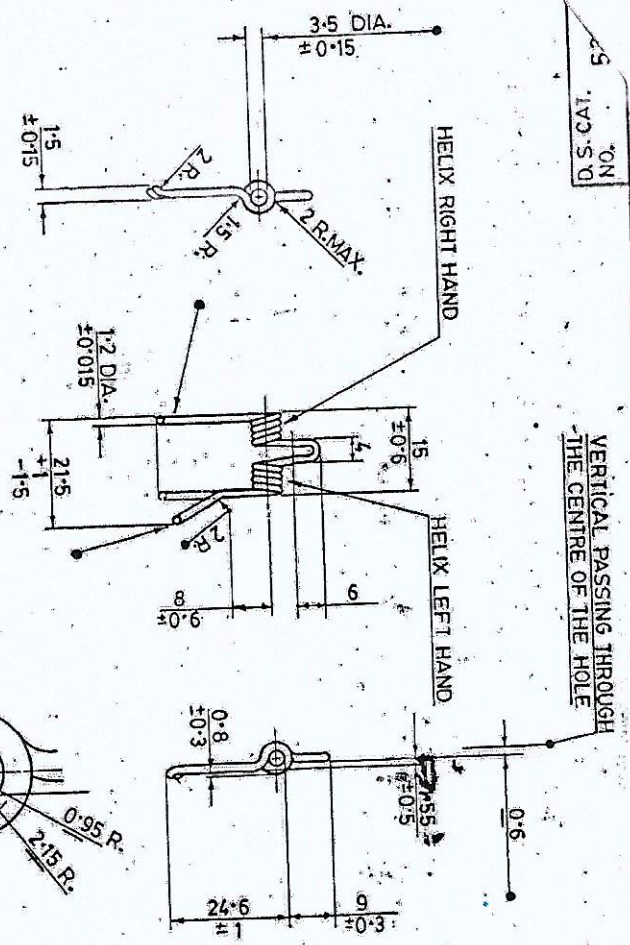


5.5
1.70 ± 0.05



SCALE - 4:1

| | | | | | | | |
|-------------------|---|---|---|---|---|---|---|
| DIMNS. ARE IN mm. | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
|-------------------|---|---|---|---|---|---|---|

1. 1/2 COILS EACH.
2. ENDS B2 AND C3 HAVE TO BE LOCATED WITHIN THE QUADRANT LIMITED BY ANGLE D4 AND LOCATED BY ANGLE C4. FOR THIS LOCATION, THE VERTICAL IS DETERMINED BY CENTRE OF HOLE A1 AND BY DIMENSION AS MEASURED AT TOP OF THE UPPER END.

2 coils
two coils

2 coils
two coils

1005-005566, 1005-005560
09.5.56

| | | | | | | | |
|--|--|---|--|--|--|---|--|
| DC No. 27021-SA DT. 28-01-2017 - MATERIAL AMENDED | | DRN. CHD. | | TRD. APPROVED. COMP. <i>3/2/17</i> | | AHSP: COA(SA), ICHAPUR | |
| 5-11-03 25868-5A PROFORMA CHANGED PROTECTIVE FINISH AMENDED, NEG. RE-TRACED AND (RG. RE-SEALED) | | SCALE: 1:1 & 4:1 | | EST. MASS. APPROVED. DT. | | ASSY. 1005-005566, 1005-005565, 1005-005560 | |
| PREV. US D.C. NOS. 15576-SA, 16530-SA, 17677-SA, 22688-SA & 25387-SA | | MATERIAL: IS: 44 4 PT-1; 2001 GRADE DH. 1.2mm | | (NEG. RE-TRACED) | | DGNR'S REF. | |
| DATE AUTHY. BRIEF RECORD | | H.T/HARDNESS: S1 | | THE SPRING AFTER COILING ARE TO BE EX RELEVIED AT 260°C FOR 15 MINUTES | | PART NO. 69 | |
| SEALED: D.C. NO. 25387-SA DT. 07-6-2002 | | PROTECTIVE FINISH: P1 | | SS-II (ACCELERATED), OIL FINISH. | | DRG. NO. A 1350 | |
| NOMENCLATURE: SPRING, CARTRIDGE GUIDE PAWL. | | G.O. | | D.S. CAT. NO. | | 5360-000518 | |

1444