

TECHNICAL SPECIFICATION

e-SD OTE NO.04/ADV1819 Dt. 18/01/2019

CLOTH DRILL COTTON DARK GREY 142 CMS WIDTH
(MINIMUM) EXCLUDING SELVEDGES.

SPECIFICATION: VARIETY NO.3 OF IS:177-1989 (FOURTH REVISION)
REAFFIRMED 2008.

AND THAT

- 1) IN APPEARANCE, FEEL, FINISH, SHADE AND ALL OTHER RESPECTS NOT DEFINED IN THIS *IS* STANDARD. MATERIAL SHALL CONFORM TO CORRESPONDING SEALED SAMPLES HELD IN THE CUSTODY OF CONTROLLER, CUSTOMER SERVICE CENTRE, OCF - AVADI.
- 2) FIRM SHALL GET THEIR NAME WOVEN IN THE SELVEDGES WITH FINER THREAD OF SAME COLOUR AT AN INTERVAL NOT EXCEEDING 30 CMS BETWEEN TWO MARKINGS.
- 3) SELVEDGE SHALL BE FIRM, STRAIGHT AND FRINGES IF ANY SHALL NOT BE MORE THAN 5 MM.
- 4) WIDTH OF SELVEDGES SHALL NOT EXCEED 8 MM.
- 5) THE MANUFACTURER SHALL SUPPLY THE MATERIAL DULY FLAGGED FOR ALL TYPE OF DEFECTS.
- 6) PACKING & MARKING: AS PER SCH.NO.CQA(T&C)/PMS/35(D) EXCEPT THAT.
 - A) FABRIC IN ROLL FROM SHALL NOT BE LESS THAN 40 METERS IN RUNNING LENGTH WITHOUT STITCHING AND BASTING IN BETWEEN.
 - B) ROLL WEIGHT SHALL NOT EXCEED 50 KGS.
 - C) EACH ROLL OF FABRIC SHALL BE WRAPPED SEPARATELY WITH POLYPROPYLENE PLAIN SHEET/HDPE SHEET.
 - D) FINAL PACKING OF 1 ROLL IN ONE W.P. GUNNY/HDPE SHEET.
 - I. DIMENSIONS FOR PAPER TUBES OF FABRIC ROLL:
OUTER DIAMETER - 3.5 CM
INNER DIAMETER - 2.5 CM
THICKNESS - 0.5 CM
 - II. FABRIC SELVEDGE SHALL BE WOUND EVENLY AT ONE EDGE.
- 7) SAMPLING PLAN: AS PER ANNEXURE.
- 8) SHORT LENGTH PIECES BETWEEN 10M TO 40M SHALL BE SUPPLIED / ACCEPTED TO THE EXTENT OF 5% OF TOTAL ORDER QTY. SHORT LENGTH PIECES BETWEEN 10M TO 20M SHALL BE ACCEPTED WITH PRICE REDUCTION TO COMPENSATE THE MATERIAL & LABOUR LOSS.

VETTED FOR
TECHNICAL PARTICULARS ONLY

27/1/19
HOS/TG

