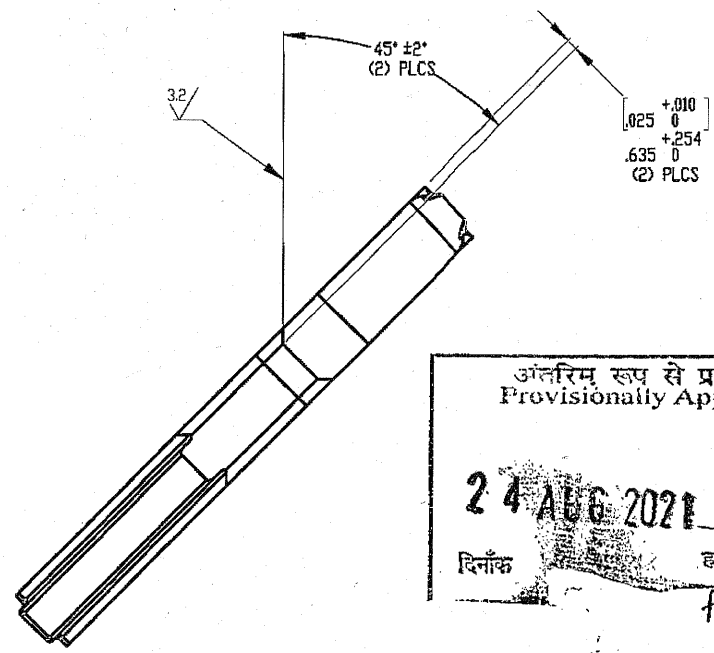
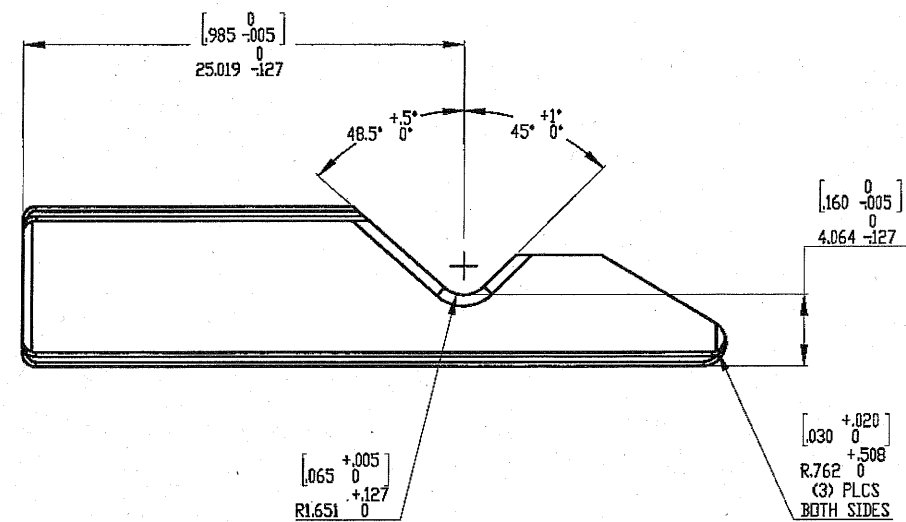
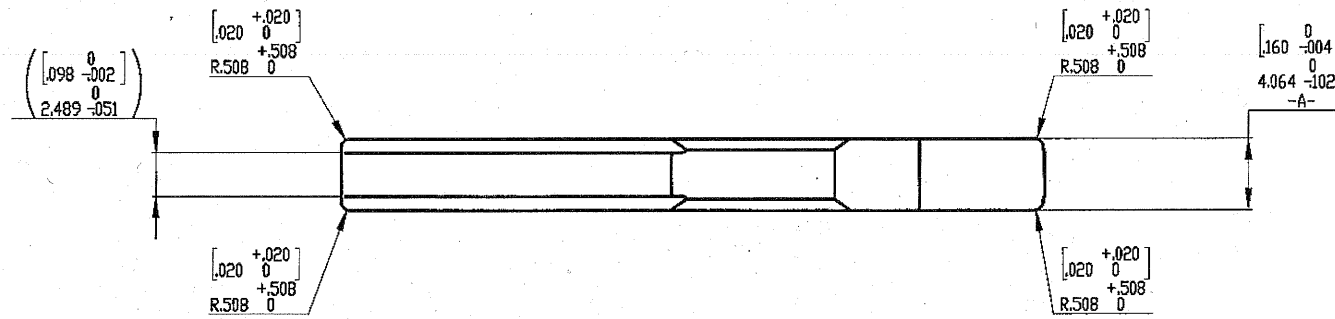
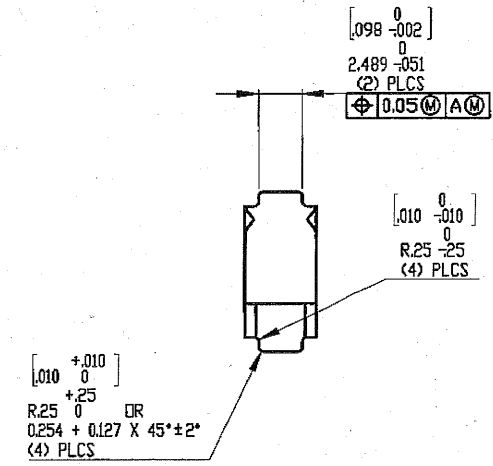
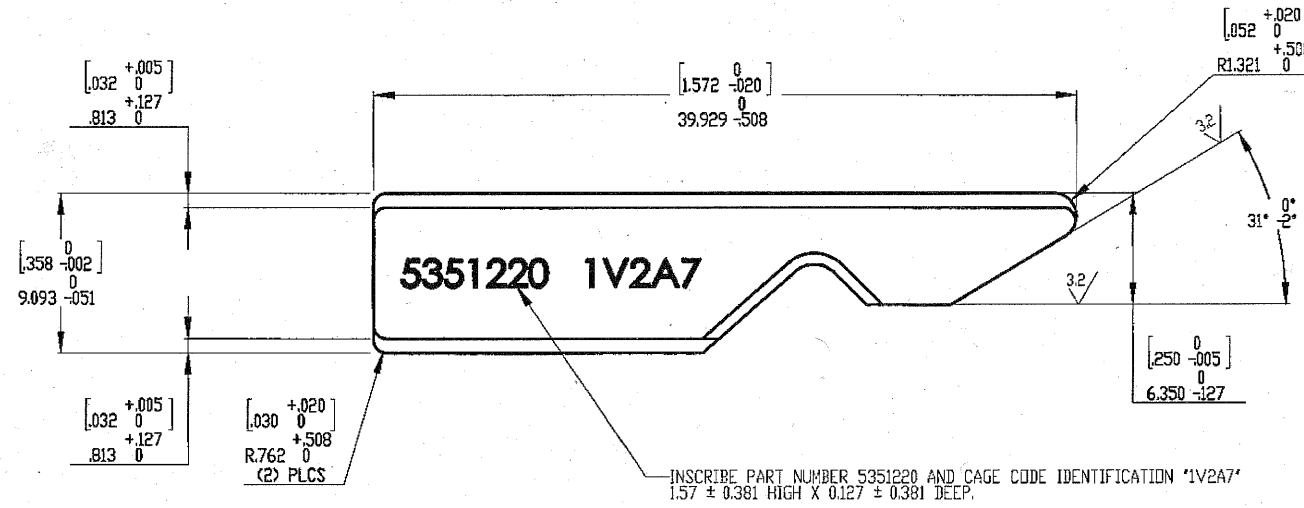


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NOTES:

- FINISH  $\sqrt{16}$  EXCEPT AS NOTED.
- BREAK EDGES 0.076 + 0.305 UNLESS OTHERWISE SPECIFIED.
- HEAT TREATMENT: FOR 6150: HEAT AT 843- 871° C. OIL QUENCH, TEMPER ONE HOUR MINIMUM TO HARDNESS SPECIFIED (RH C45-51). FOR 4340: HEAT AT 815.3 - 843° C. OIL QUENCH, TEMPER ONE HOUR MINIMUM TO HARDNESS SPECIFIED (RH C45-51).
- FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
- ASME Y14.5M-1994 APPLIES.
- MATERIAL: ALLOY STEEL, SHEET AND STRIP, ASTM A506, GRADES 6150, 4340, 4140; ALLOY STEEL, BARS, COLD FINISHED, ASTM A331, GRADES 6150, 4340, 4140. ALTERNATE MATERIALS: ALLOY STEEL, BARS, HOT WROUGHT, ASTM A322, GRADES 6150, 4340, 4140; ALLOY STEEL, PLATES, ASTM A829, GRADES 6150, 4340, 4140; ALLOY STEEL, SHEET, STRIP, PLATE, AMS 6359 (GRADE 4340); ALLOY STEEL, SHEET, STRIP, PLATE, AMS 6395 (GRADE 4140); ALLOY STEEL, SHEET, STRIP, PLATE, AMS 6455 (GRADE 6150).

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CREATE DRAWING	3/23/2015	G. HERSBERGER



UN CONTROLLED COPY  
 CERTIFIED CORRECT COPY OF APPROVED  
 DRAWINGS AT THIS DATE 23.03.2021  
 DESIGN & DRAWING OFFICE,  
 ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.

अंतरिम रूप से प्रमाणित  
 Provisionally Approved  
 24 AUG 2021  
 दिनांक हस्ताक्षर/Sig  
 for (mod/APP)

ITAR CONTROLLED		UNLESS OTHERWISE SPECIFIED		DATE		DHIO ORDNANCE WORKS, INC.	
THIS DOCUMENT IS CONTROLLED	EXCEPT WHERE SHOWN OTHERWISE	ALL DIMENSIONS ARE IN INCHES	DRAWN	PKD	12/08/16	SIZE	REV
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