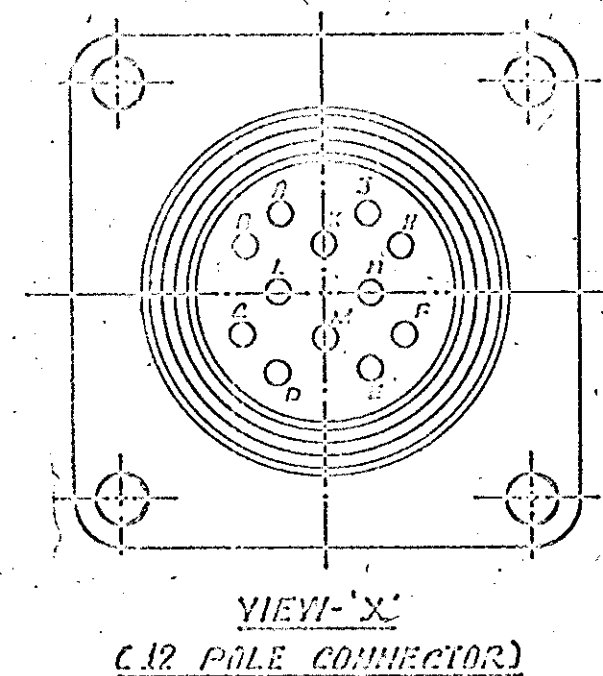


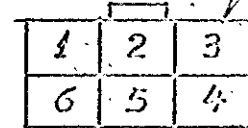
Unless otherwise stated:
a. Proj. drawn to first angle projection.



5	TERMINAL-FEM.	6.3X1	1			TS 29102
4	TERMINAL-MALE	6.3X1	1			TS 29104
3	CABLE P.V.C.	10 X 6.0	1			TS 29105
2	SLEEVING PVC	4 X 240 LG. BLACK	1			TS 29150
1	SLEEVING PVC	14 X 450 LG. BLACK.	1			TS 29150
111	CABLE P.V.C. 1C	1 X 260 X 6 X 6 BROWN	1	12-POLE SOCKET	TR-1 TO EARTH	IS 2465
11	"	1 X 610 X 6 X 6 BLACK	1	"	TR-D TO 6-POLE CONN. (FEMALE)	"
12	"	1 X 610 X 6 X 6 RED	1	"	TR-K TO "	"
13	"	0.75 X 610 X 5 X 6 ORANGE/BLUE	1	"	TR-A TO "	"
14	"	0.75 X 610 X 5 X 6 ORANGE/WHITE	1	"	TR-C TO "	"
15	"	0.75 X 610 X 5 X 6 ORANGE/BROWN	1	"	TR-H TO "	"
16	"	0.75 X 610 X 5 X 6 PINK	1	"	TR-M TO "	"
17	"	0.75 X 610 X 5 X 6 ORANGE (YELLOW)	1	"	TR-F TO 6-POLE CONN. (MALE)	"
18	"	0.75 X 610 X 5 X 6 BLUE	1	"	TR-D TO "	"
19	"	0.75 X 610 X 5 X 6 GREEN	1	"	TR-J TO "	"
20	"	0.75 X 610 X 5 X 6 GREY	1	"	TR-N TO "	"
21	CABLE P.V.C. 1C	0.75 X 610 X 5 X 6 WHITE	1	12-POLE SOCKET	TR-E TO 6-POLE CONN. (MALE)	IS 2465
ITEM	DESCRIPTION	SIZE, LENGTH & COLOUR	QTY	REMARKS		STD.

1. CABLES GOING TO 12-POLE CONNECTOR ARE TO SOLDERED WITH THE TERMINALS ACCORDING TO CONFIGURATION LISTED IN THE TABLE.

2. ASSY. CABLE SET-PRND. 2614 5432 01 04N CONSISTS OF ITEMS LISTED IN THE ABOVE TABLE.



6-POLE CONN. (MALE)
PT.NO.2654 5460 99 1011,
(REF.2654 5460 0403)

Machineing Deviation as per..... class to IS 2102

[illegible]

Max Deviation for open Dimms (Med to IS : 2102)									Surface Roughness Symbols							
Over	—	0	10	120	315	1020	3200	12000	120	R12	R11	R9	R6	R3	R6 GRD	R6 RDGR
0.0005	0.001	0.002	0.005	0.01	0.02	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
0.001	0.002	0.005	0.01	0.02	0.05	0.1	0.2	0.5	1	2	4	8	16	32	64	128
0.002	0.005	0.01	0.02	0.05	0.1	0.2	0.5	1	2	4	8	16	32	64	128	256
0.005	0.01	0.02	0.05	0.1	0.2	0.5	1	2	5	10	20	40	80	160	320	640
0.01	0.02	0.05	0.1	0.2	0.5	1	2	5	10	20	40	80	160	320	640	1280
0.02	0.05	0.1	0.2	0.5	1	2	5	10	20	40	80	160	320	640	1280	2560
0.05	0.1	0.2	0.5	1	2	5	10	20	40	80	160	320	640	1280	2560	5120
0.1	0.2	0.5	1	2	5	10	20	40	80	160	320	640	1280	2560	5120	10240
0.2	0.5	1	2	5	10	20	40	80	160	320	640	1280	2560	5120	10240	20480
0.5	1	2	5	10	20	40	80	160	320	640	1280	2560	5120	10240	20480	40960
1	2	5	10	20	40	80	160	320	640	1280	2560	5120	10240	20480	40960	81920
2	5	10	20	40	80	160	320	640	1280	2560	5120	10240	20480	40960	81920	163840
5	10	20	40	80	160	320	640	1280	2560	5120	10240	20480	40960	81920	163840	327680
10	20	40	80	160	320	640	1280	2560	5120	10240	20480	40960	81920	163840	327680	655360
20	40	80	160	320	640	1280	2560	5120	10240	20480	40960	81920	163840	327680	655360	1310720
40	80	160	320	640	1280	2560	5120	10240	20480	40960	81920	163840	327680	655360	1310720	2621440
80	160	320	640	1280	2560	5120	10240	20480	40960	81920	163840	327680	655360	1310720	2621440	5242880
160	320	640	1280	2560	5120	10240	20480	40960	81920	163840	327680	655360	1310720	2621440	5242880	10485760
320	640	1280	2560	5120	10240	20480	40960	81920	163840	327680	655360	1310720	2621440	5242880	10485760	20971520
640	1280	2560	5120	10240	20480	40960	81920	163840	327680	655360	1310720	2621440	5242880	10485760	20971520	41943040
1280	2560	5120	10240	20480	40960	81920	163840	327680	655360	1310720	2621440	5242880	10485760	20971520	41943040	83886080
2560	5120	10240	20480	40960	81920	163840	327680	655360	1310720	2621440	5242880	10485760	20971520	41943040	83886080	167772160
5120	10240	20480	40960	81920	163840	327680	655360	1310720	2621440	5242880	10485760	20971520	41943040	83886080	167772160	335544320

Materiel Description Size, Spec. Std. No.					
Tolerance as per Std					
☐ Measurements to be made by other than					
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 AUTO DESIGN E. D. D.	95 DIM 12-6 DIA 17-6 SHT 19-6 APPD P Scale Orig. 12-6	SIG. 12-6 17-6 19-6 12-6	LPTA-713 V-F-3	2573 5464 0106 (Med. B) 2514 5482 01 03	10-04-1003M 20a106 17-695 17-694 17-693 17-692 17-691
TATA ENGINEERING & LOCOMOTIVE CO LTD Jamshedpur	ASSY. CABLE SET WITH 12-POLE SOCKET.				