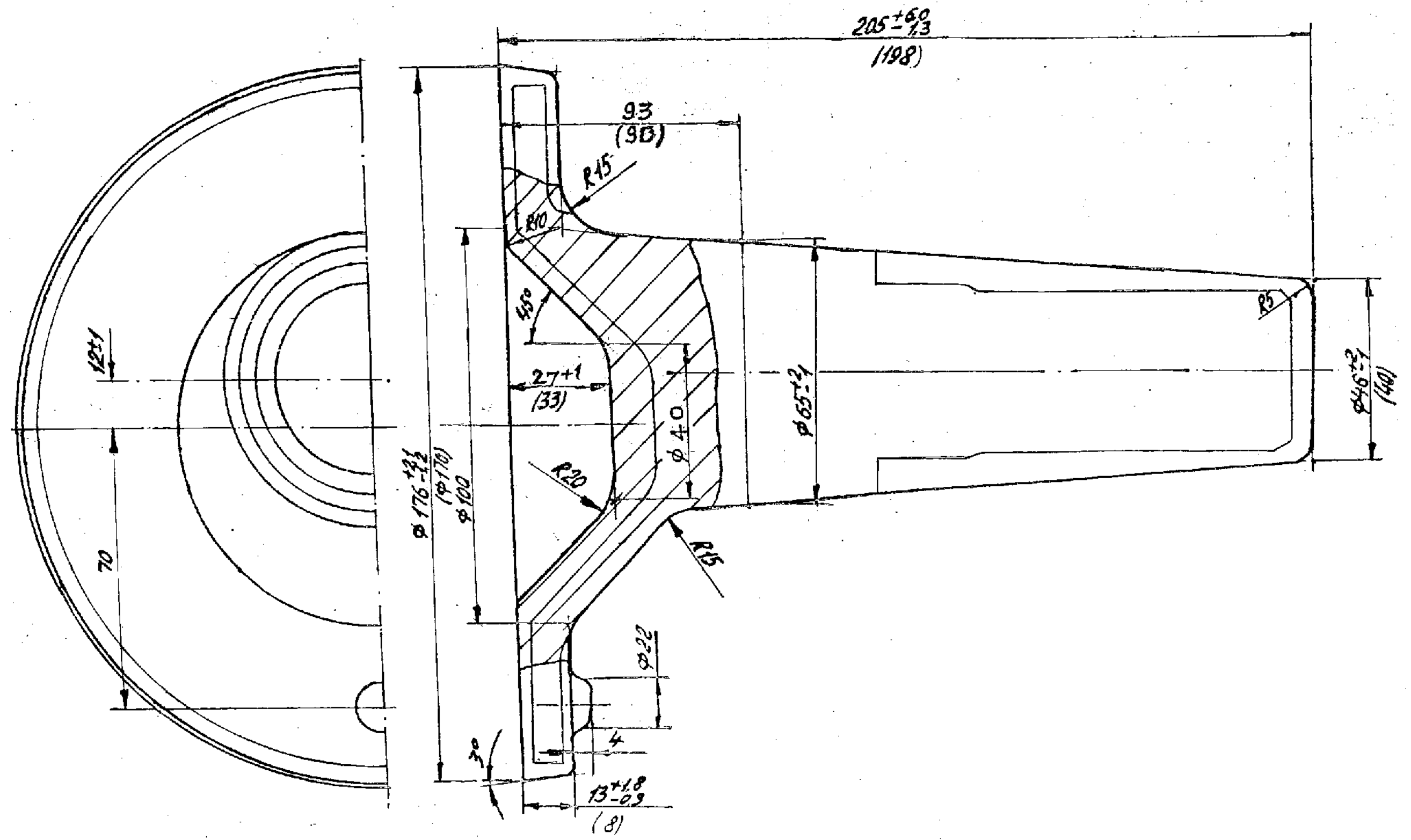


765-34-2



NOTE:
1. ALL DIMENSIONS ARE IN MM.

TECHNICAL CONDITIONS

1. UNSPECIFIED RADII SHOULD BE R 3 mm.
 2. CARRY-OUT HEAT - TREATMENT FOR HARDNESS AS PER PART DRAWING (HB 302-255 (3.5 TO 3.8))
 3. SCALES ARE TO BE REMOVED BY SHOT BLASTING.
- THE FOLLOWING ARE ALLOWED
4. SURFACE DEFECTS (LOCAL) OF DEPTH UP TO 1 mm.
 5. MISALIGNMENT (SHIFT OF DIE AXES) UP TO 0.9 mm.
 6. REMAINING BURR UP TO 1.3 mm. ALONG PERIMETER OF CUT, DRAWN BURR ALONG THE BUTT- END OF HEIGHT UP TO 6 mm.
 7. WAR PAGE OF FLANGE UP TO 1mm.
 8. PRESENCE OF SCALE SPOTS IN GROOVE.
 9. ALTERNATE MATERIAL IS STEEL Cm 33 x C, 40 x C, GOST 4543-71
- EQ. MATERIAL : GRADE 40 Cr 1 Mo 28 TO IS :4367

NEAREST EQVT MATERIAL		00869	DRAWING REVISED AND RETRACED.
ORGL MATERIAL: STEEL 38xC, GOST-454371		10-3-2001	AMENDMENTS
ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF.	ALL THREADS TO CONFORM TO SPECIFICATION.	STAMP OR ETCH, PART NO. MANUFACTURER'S NAME & YEAR OF MFR.	
DRG. NOT TO BE SCALED	SCALE:- 1:1	USED ON:- 765-34-C5103	
DATE :- 16-03-2001	TOLERANCE ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		
DRN. ABB	WT :-(Kg) 6.8	BRACKET (DIE FORGING)	
TCD. ABB		DRAWING NO	PART NO
CHD. <i>Com</i>		765-34-2	
APD. <i>Com</i>		CONTROLLERATE OF QUALITY ASSURANCE (INFANTRY COMBAT VEHICLES)	