

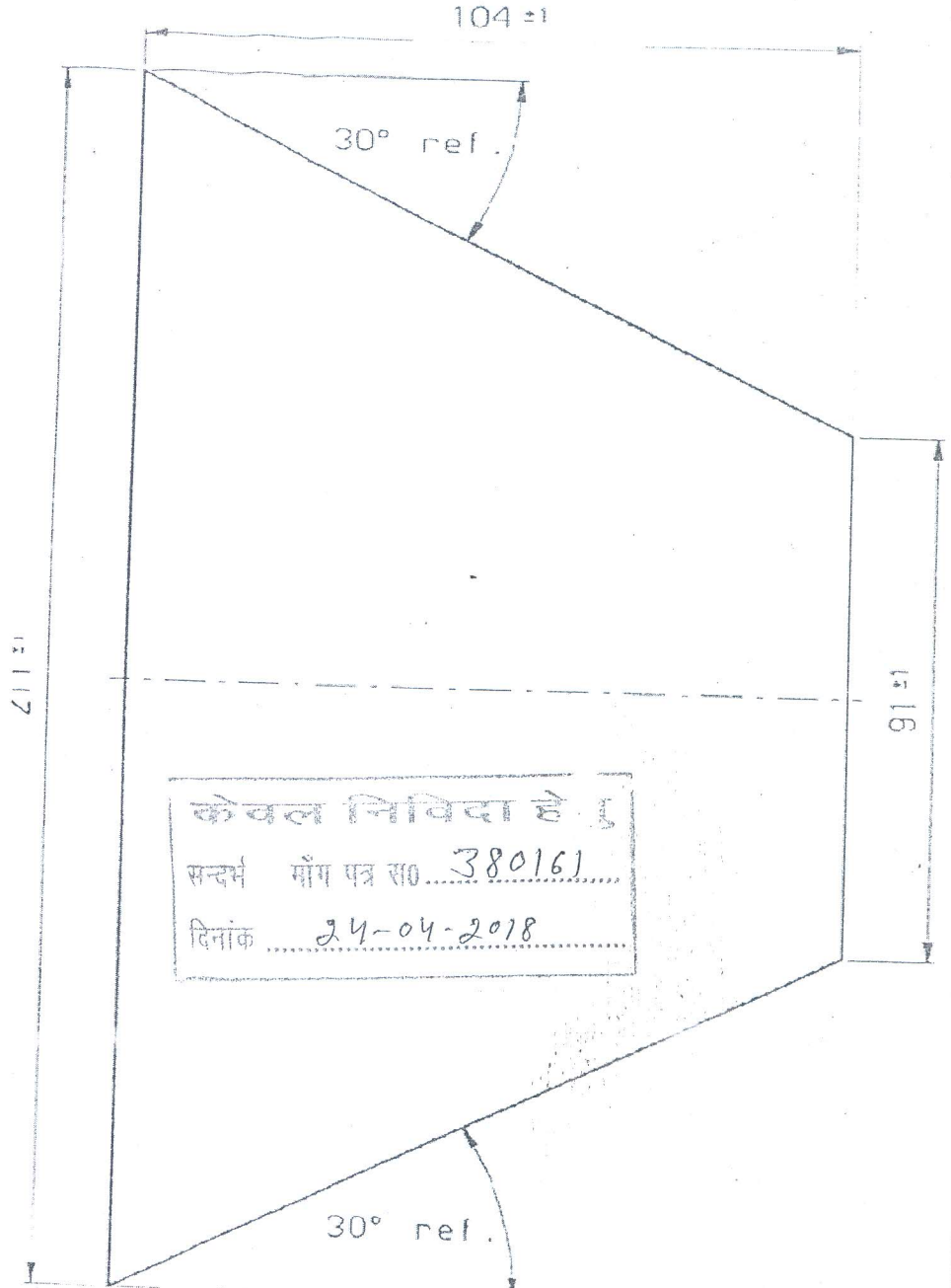
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 OF OFB

NOTE:

- 1. Chamfered 1x45°

198
 JWM/CDD
 ALTERNATE/INDIGENOUS MATERIAL SPECN:
 BS-970 Pt-I:83 GDE 150 M19 heat treated to "p"
 condition.
 (REF.: COA(W) JABALPUR L.No. 3192402/CQAW/011
 Dt. 12 JULY 2005)
 DATE: 01.01.2007



25/

COA (W), JABALPUR

MACHINING INSTRUCTIONS

UNSPECIFIED TOLERANCES
 FOR DIMENSIONS AND ANGLES
 DIMENSIONS

ANGLES

HEAT TREATMENT

FINISH

MATERIAL

218x110

PLATE 20 DIN 1543 - S1.52-3

SHARANG 130/155MM_UG_OFB_SLB
 PART NO.

ASSEMBLY 176-8001

NAME

RIB

UPDATED

Sh: 1
 of: 1

1:1 A4
 SCALE SIZE

PREP'D	
CHKD	
JWM/DO	
APPROVED	
DO/DO	DIR/GDG

ORDNANCE
 DEVELOPMENT CENTRE,
 OFC, KANPUR

PART NO. 176-8138