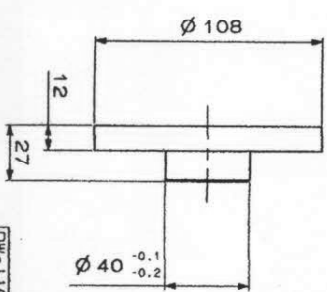
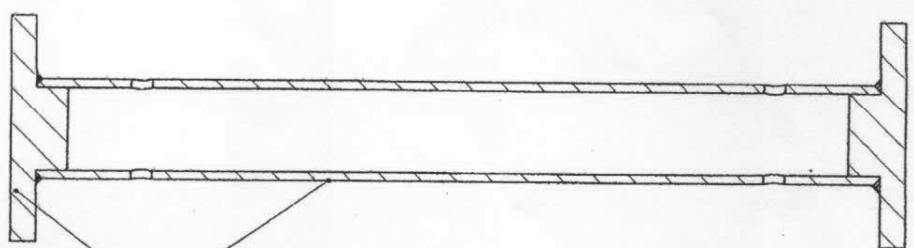


DW-1108-0222-11 TUBE 1S:1161 1 1:2
 DRAWING NO NOMENCLATURE MATERIAL NO. OFF SCALE



ALTERNATE MATERIAL :- EN-8 OR
 080M40 BS:970 PART-1 1983



E-WELDED

DW-1108-0221-1
 DW-1108-0222-1

STRESSES TO BE RELIEVED AFTER

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NOMINAL SIZE & FIT	DEVIATION

No. OF	DESCRIPTION	PART NO.	MATERIAL	STANDARD	DIMENSIONS	REMARKS
1	TUBE ASSY		*			BLACKENED

GENERAL TOLERANCE	LINEAR DIMENSIONS
6-8	16.1
6-30	16.2
30-120	16.3
120-315	16.4
315-1000	16.5
1000-2500	11.2

ANGULAR DIMENSION	No. OF	PRE. No. OF ASSOCIATED PART	INDEX	ALTERNATION
1-10	11"			
11-30	12"			
30-100	130"			
100-250	140"			
250-500	150"			
500-1000	160"			
1000-2500	170"			

VALUE IN "μm"	1-10	11-30	30-100	100-250	250-500	500-1000	1000-2500
0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0
16.0	16.0	16.0	16.0	16.0	16.0	16.0	16.0
32.0	32.0	32.0	32.0	32.0	32.0	32.0	32.0
63.0	63.0	63.0	63.0	63.0	63.0	63.0	63.0
125.0	125.0	125.0	125.0	125.0	125.0	125.0	125.0
250.0	250.0	250.0	250.0	250.0	250.0	250.0	250.0
500.0	500.0	500.0	500.0	500.0	500.0	500.0	500.0
1000.0	1000.0	1000.0	1000.0	1000.0	1000.0	1000.0	1000.0

SCALE	DRAWN	CHECKED	APPROVED	DATE	WAVE
1:1	10.12.08				

TUBE ASSY (WELDING)
 ERAME ASSY
 LR-MR LAUNCHER
 KAVACH MOD. II

MACHINE TOOL PROTOTYPE FACTORY,
 AMBARNATH

DESIGNED BY
 DW-1108-0220-43



Handwritten signature and initials.