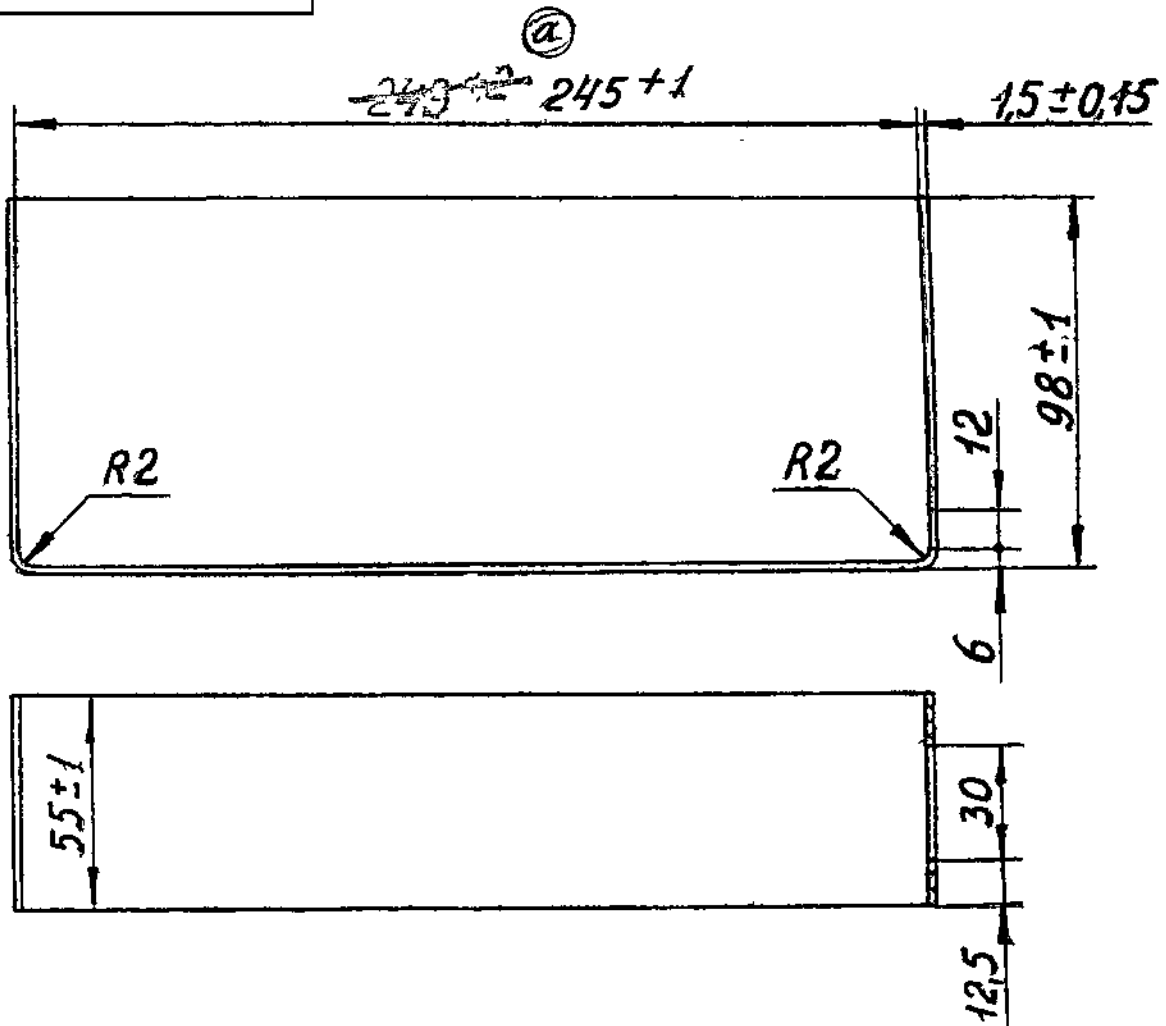


DRG. NO.
765-89-295

2



1. Alternat material is steel 08kn, 08nc, steel 10 GOST 1050-74
2. Distortion of walls of part should not exceed 1,5mm.
3. Unspecified limit deviations of dimensions are $\pm 0,5\text{mm}$

WEIGHT
0.29

ISSUE	ZONE	BRIEF RECORD	APPD	DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>g</i>
				MATL	TCD	COMP
				FINISH	APPD: <i>Am</i>	
				PASSED		
				SEALED		
				CAT. NO		
SCALE 1:2		TITLE POST		DRG. NO. 765-89-295		ISSUE
		Steel 10kn GOST 1050-74		SHEET 1 OF 1		
				AHSP-CQA(AVL), AVADI		

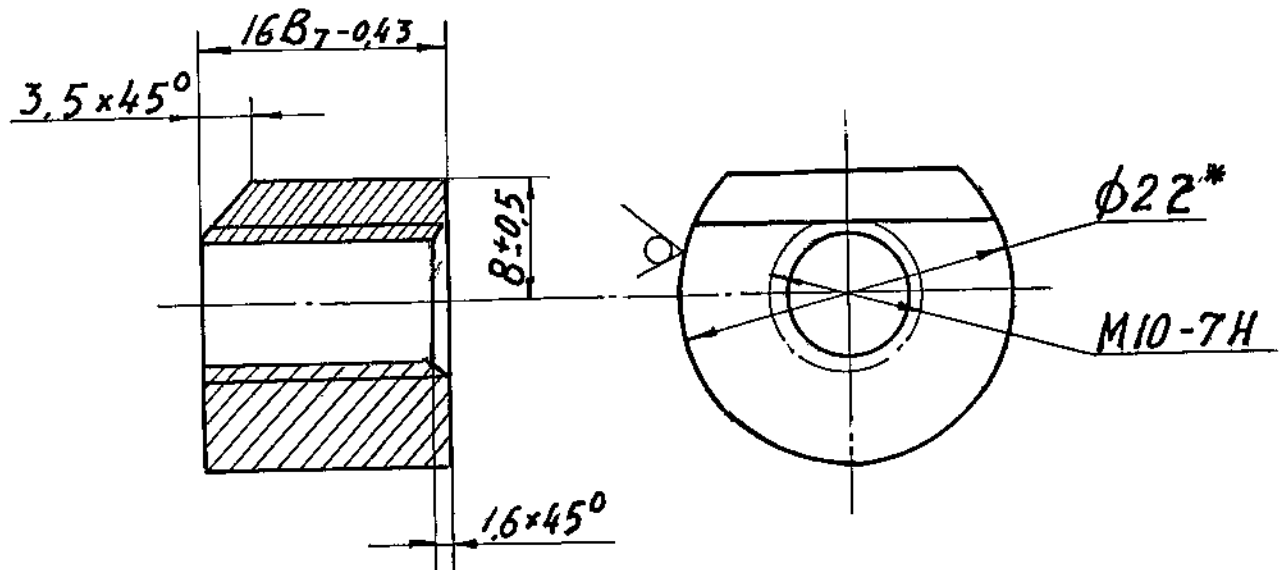
DRG INDIANISED BASED ON RUSSIAN ORIGINAL

Handwritten notes in Russian and English, including 'Handwritten', 'Beam', and 'Hole'.

DRG. NO.

765-89-313

Rz 30/ (✓)



1. Alternate material is steel 25,35 GOST 1050-74, steel 3 cn GOST 380-71
2. Unspecified limit deviations of dimensions are ± 0.5 mm.
3. Dimension marked with * is given for reference.

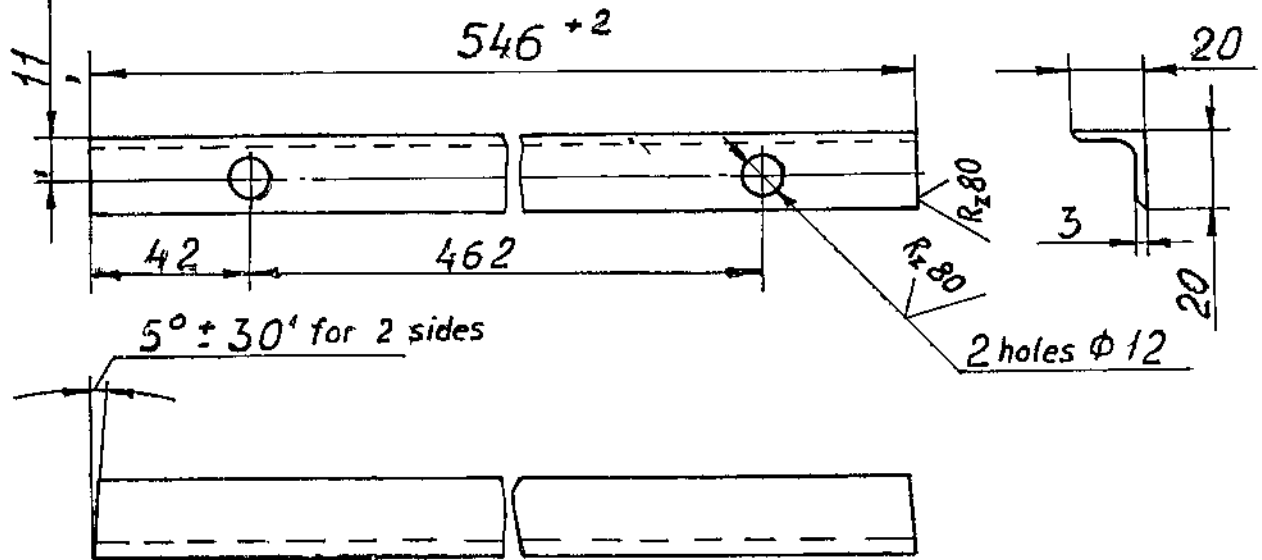
WEIGHT
0.032

ISSUE	ZONE	BRIEF RECORD	APPD	DGN/R&D AUTHY	CONTRACTOR'S NAME		
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				MATL	TCD	COMP	
					APPD: <i>Q</i>		
				FINISH	PASSED		
				SEALED			
				CAT. NO			
SCALE 2:1		TITLE BOSS Round 22(5) GOST 7417-75 bar 20-B GOST 1051-73			DRG. NO. 765-89-313 SHEET 1 OF 1 AHSP-CQA(AVL), AVADI		ISSUE

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

765-89-314

✓ ✓



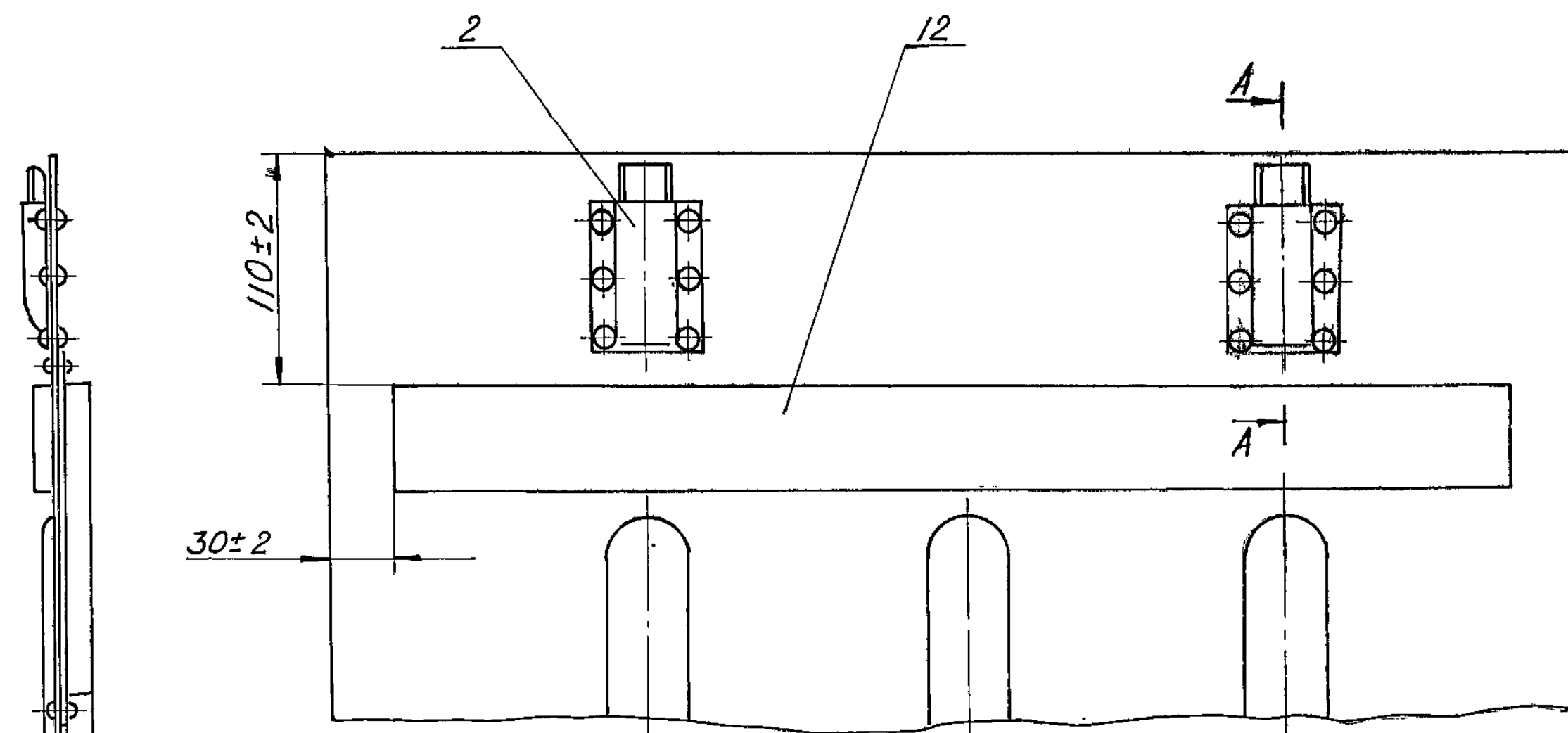
- 1) Alternate material is steel cm3, GOST 380-71.
- 2) Unspecified limit deviations of dimensions are $\pm 0,5$ mm.

WEIGHT
0.43

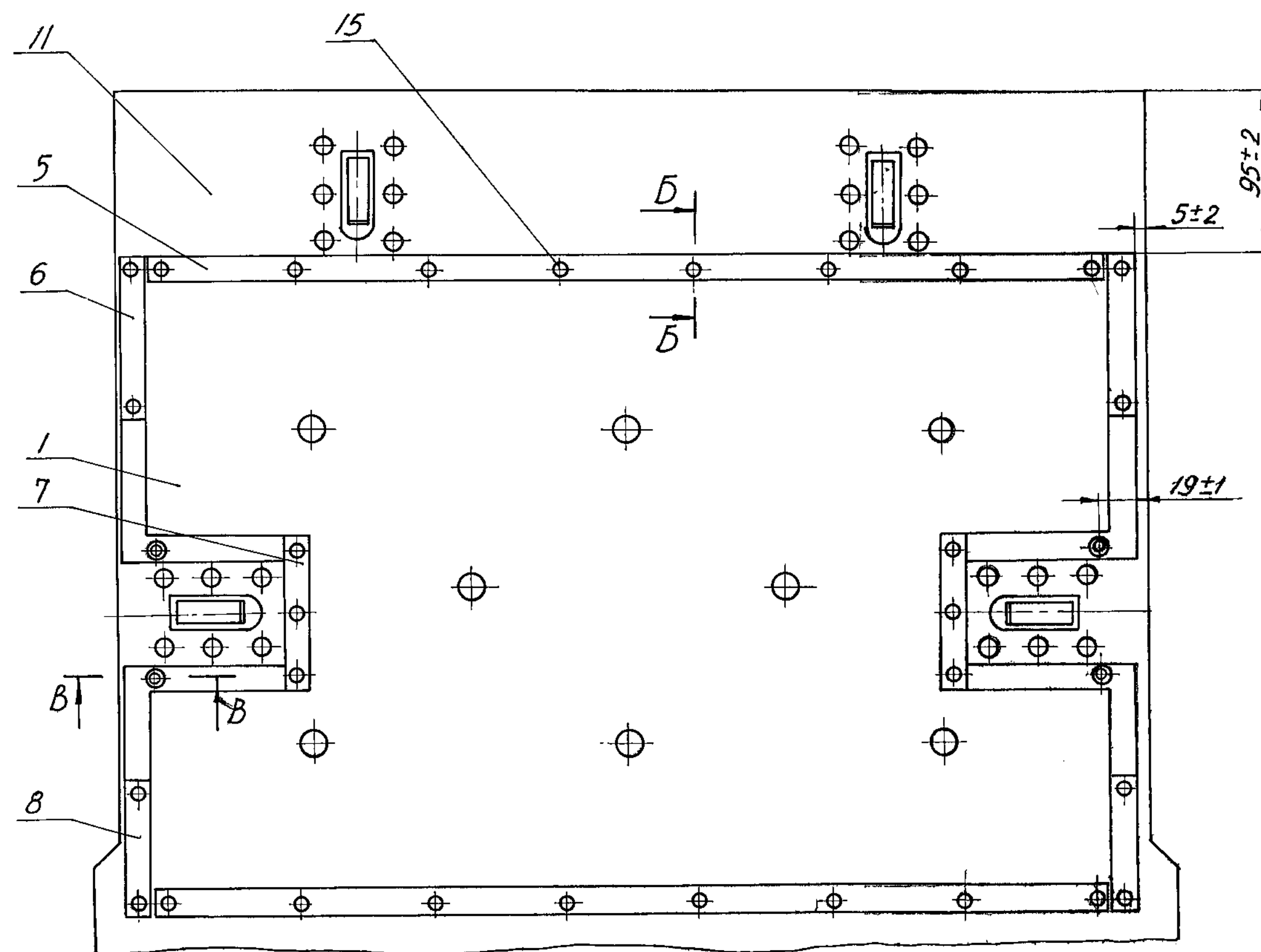
				DGN/R&D AUTHY	CONTRACTOR'S NAME		
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>g</i>	
				MATL	TCD	COMP	
					APPD: <i>Am</i>		
				FINISH	PASSED		
SEALED							
CAT.NO							
ISSUE	ZONE	BRIEF RECORD	APPD				
SCALE 1:2		TITLE			DRG.NO.		
		STRIP <i>Angle 5-20x20x3 GOST 8509-72</i> <i>piece Steel 3cm GOST 535-79</i>			765-89-314		ISSUE
					SHEET 1 OF 1		
					AHSP-CQA(AVL), AVADI		

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

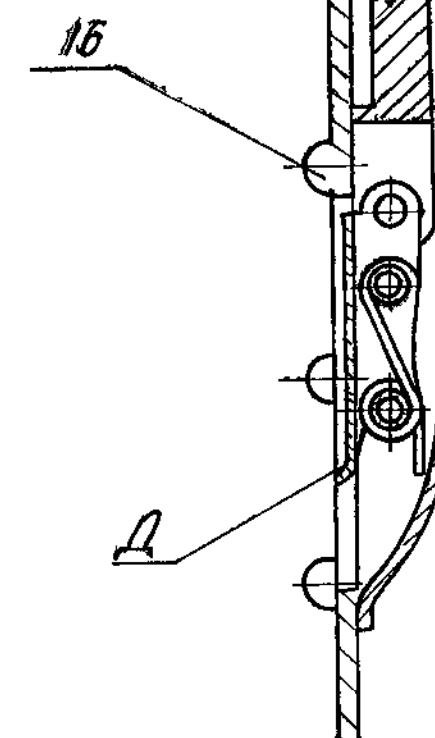
765-89-сб/92 Сб



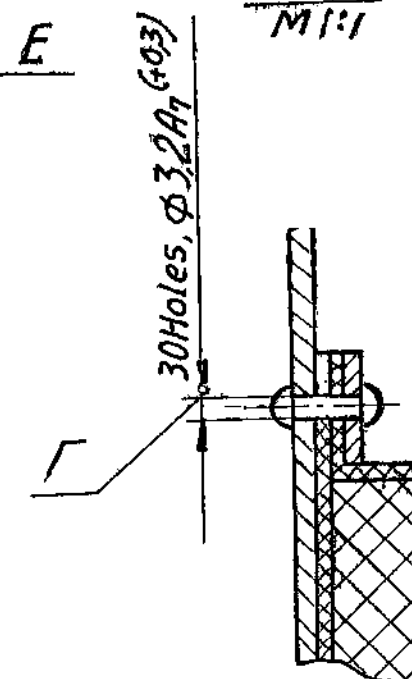
View- X



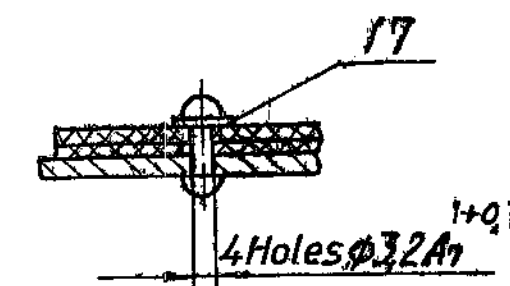
A-A
M1:1



B-B
M1:1



B-B
M1:1



- 1) While turning lever Δ , latch E should move within the body without jamming.
- 2) Machine holes Γ to part, Ref.No.5, 6, 7 and 8.
- 3) Apply primer $\phi 1-03X$, GOST 9109-81 on to the cover and paint with enamel $n\phi-223$, white-1, GOST 14923-78 before riveting cushion of seat back, Ref.No.1, protect internal parts of lock and latch E from primer and paint.
- 4) Cement gasket, Ref.No.12 with adhesive 88Hn, TY 38-105540-73.

WEIGHT
3.93

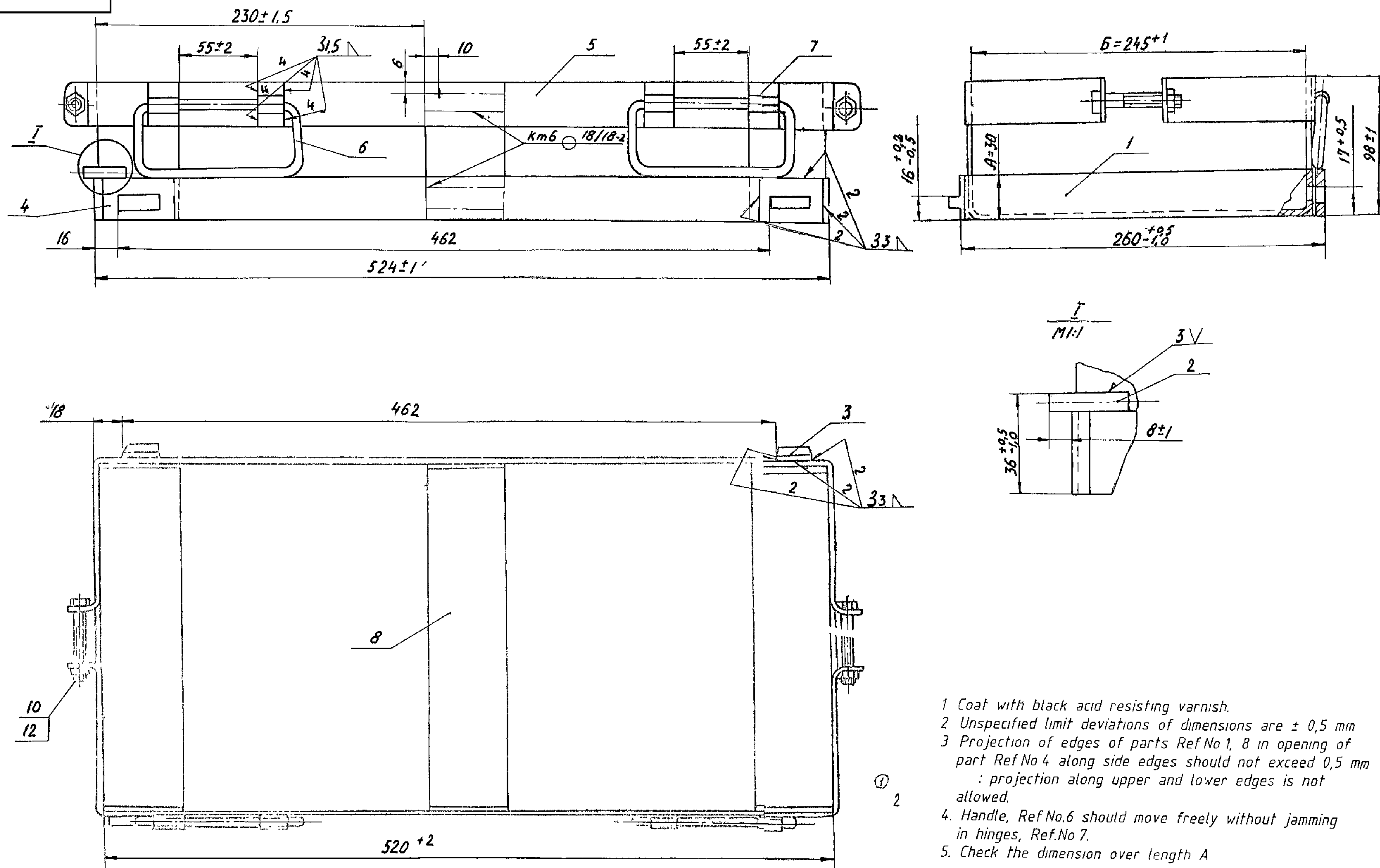
DGN / R & D AUTHY		CONTRACTORS NAME	
TOL TO JSS 50003		DRN <i>e</i>	CHD <i>e</i>
MATL :		TCD :	COMP
APPD : <i>e.n.</i>		PASSED :	
FINISH :		SEALED :	
CAT. NO. :		DRG. NO.	
SCALE 1:2		765-89-сб/92 Сб	
TITLE : COVER		SHEET OF	
(Assembly drawing)		AHSP CQA(AVL), AVADI	

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

F-

SIZE A2

765-89-05215 C6

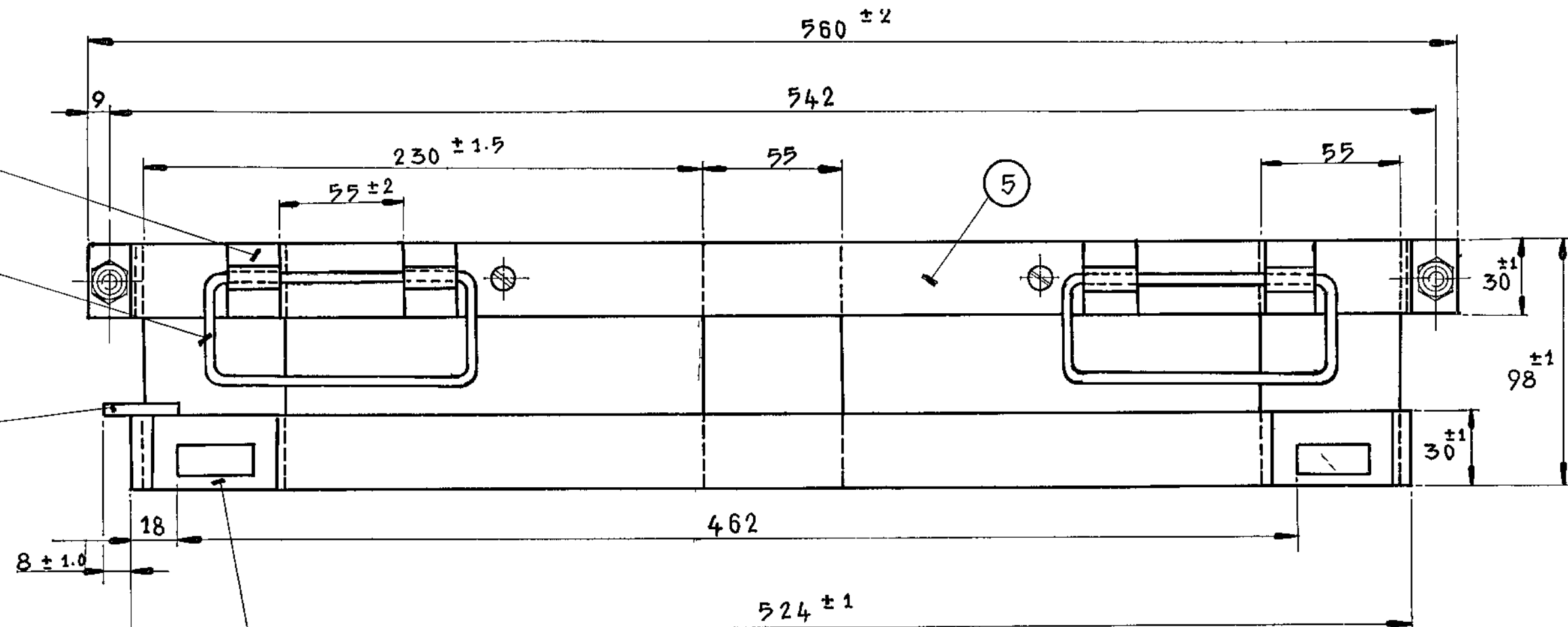
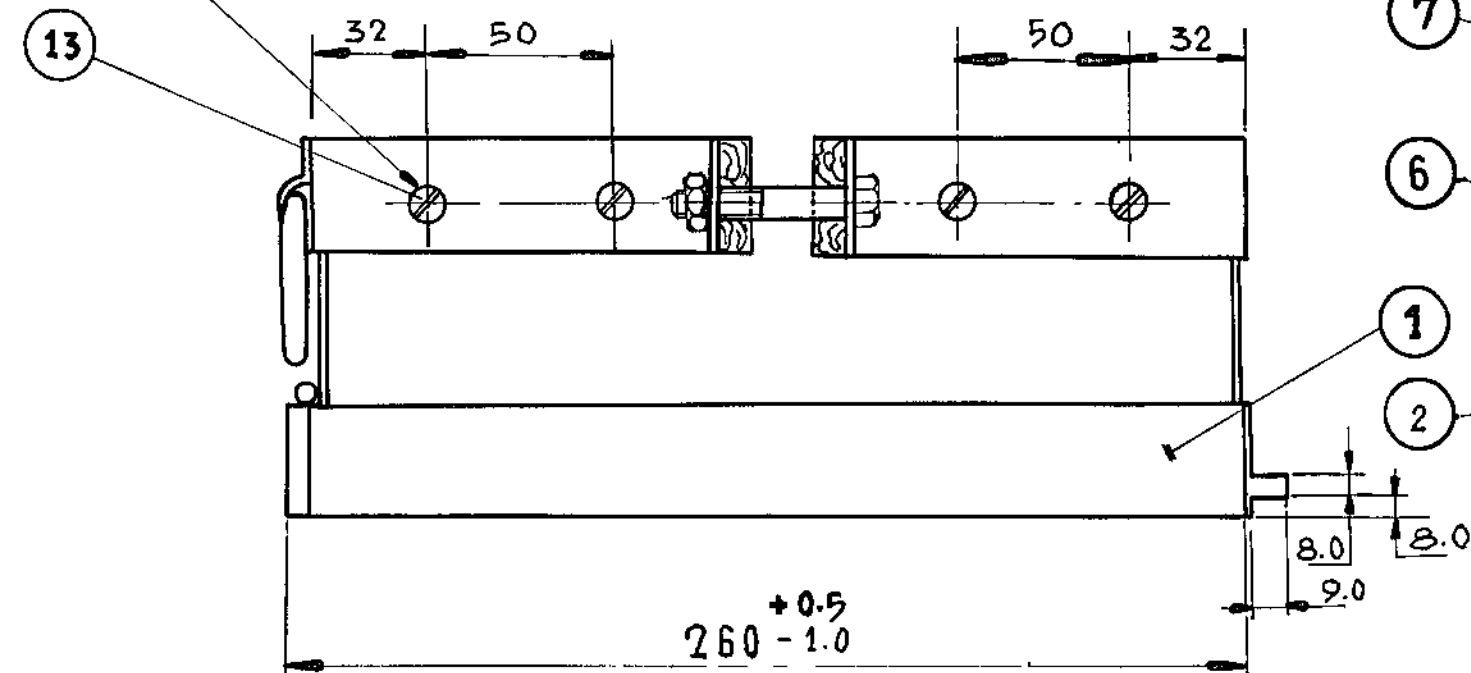


- 1 Coat with black acid resisting varnish.
- 2 Unspecified limit deviations of dimensions are $\pm 0,5$ mm
- 3 Projection of edges of parts Ref No 1, 8 in opening of part Ref No 4 along side edges should not exceed 0,5 mm : projection along upper and lower edges is not allowed.
4. Handle, Ref No 6 should move freely without jamming in hinges, Ref No 7.
5. Check the dimension over length A

WEIGHT
2 68

DGN/R & D AUTHY		CONTRACTORS NAME	
		DRN <i>e</i>	CHD <i>g</i>
TOL TO JSS 50003		MATL:	COMP
AS ON DRAWING		APPD: <i>g</i>	
FINISH:		PASSED:	
AS ON DRAWING		SEALED:	
CAT. NO.:		DRG. NO.	ISSUE
SCALE 1:2		765-89-05215 C6	
TITLE: BASKET FOR STORAGE BATTERY		SHEET OF	
Assembly drawing.		AHSP CQA(AVL), AVADI	

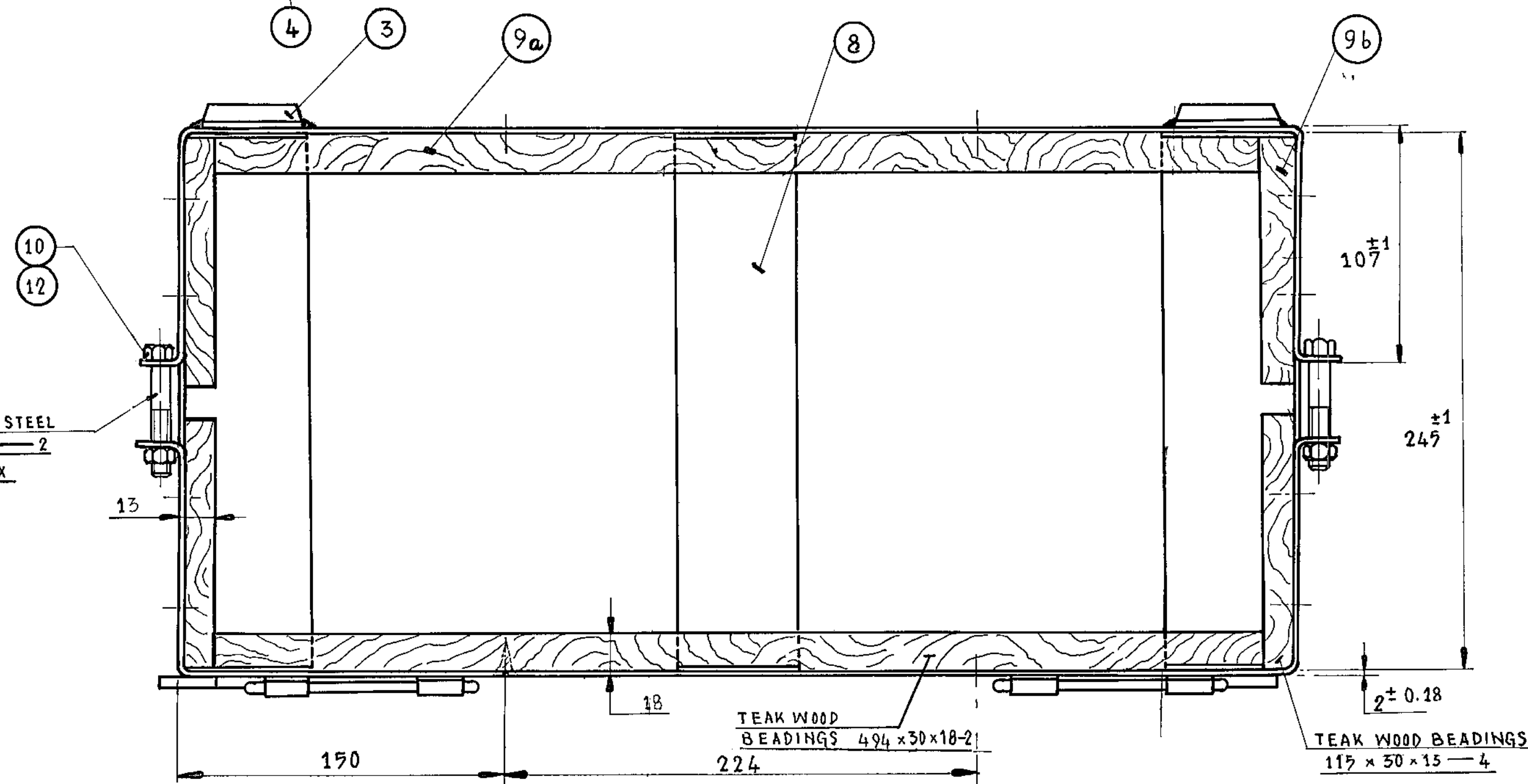
SCREWS WOOD, SLOTTED C'SK HD STEEL
No. 8 x 12 mm LONG — 12



NOTE

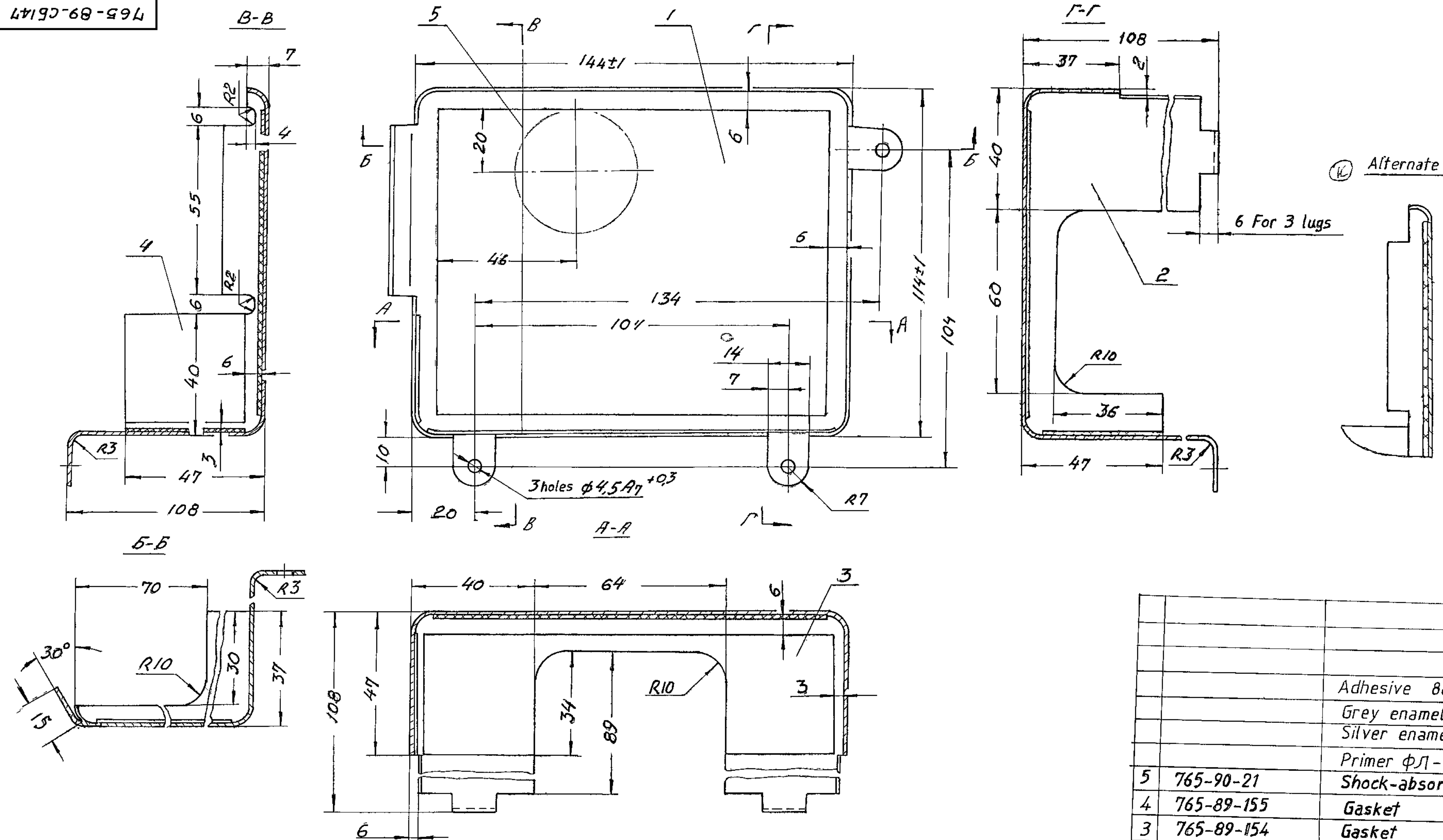
- 1) COAT WITH BLACK ACID RESISTING VARNISH
- 2) UNSPECIFIED LIMIT DEVIATIONS OF DIMENSIONS ARE ± 0.5 mm
- 3) PROJECTION OF EDGES OF PARTS REF No. 1, 8 IN OPENING OF PART REF. No. 4 ALONG SIDE EDGES SHOULD NOT EXCEED 0.5 mm PROJECTION ALONG UPPER AND LOWER EDGES IS NOT ALLOWED
- 4) HANDLE REF. No 6 SHOULD MOVE FREELY WITHOUT JAMMING IN HINGES REF. No 7
- 5) IN CASE OF ANY DIFFICULTY ENCOUNTERED IN HOUSING THE BATTERY SECONDARY LEAD ACID 12V 140Ah 1A (LV6/MT4/6140 - 000095) IN THE TRAY. SUITABLE ALTERATION IN THE THICKNESS OF THE BEEDINGS USED AROUND, IS PERMISSIBLE

HEX BOLT STEEL
M8 x 55 L — 2
NUT HEX

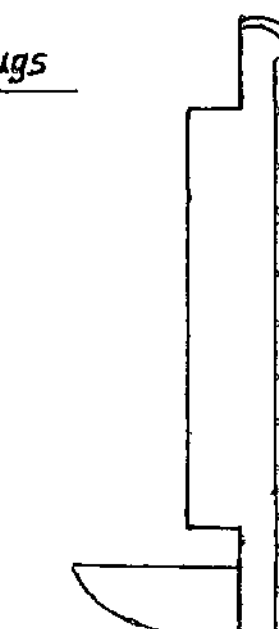


DGN / R & D AUTHY				CONTRACTORS NAME	
TOL TO JSS 50003				DRN <i>e</i>	CHD <i>g</i>
MATL :				TCD :	COMP
APPD : <i>R.M.</i>				PASSED :	
FINISH :				SEALED :	
ISSUE ZONE				CAT. NO. :	
BRIEF RECORD				DRG. NO.	ISSUE
APPD				765-89-Cb215Cb-IND	
SCALE 1:2				SHEET OF	
TITLE : BASKET (CRADLE) FOR INDIGE- HOUS STORAGE BATTERY 140Ah/12V				AHSP CQA(AVL), AVADI	

765-89-СБ147



Ⓚ Alternate



REF. NO.	Designation	Description	Qty	Remarks.
		Adhesive 88-НП		
		Grey enamel МЛ-12		
		Silver enamel МЛ-165		
		Primer фЛ-03-Ж		
5	765-90-21	Shock-absorber	1	
4	765-89-155	Gasket	1	
3	765-89-154	Gasket	1	
2	765-89-153	Cover	1	
1	765-89-128	Gasket	1	

WEIGHT
0.078

1. Make part Ref.No.2 from material sheet AMr66M-1, GOST 21631-76, weight 0,066.
 - a) Blunt sharp edges.
 - b) Provide dimensions without deviations with accuracy of $\pm 0,5$ mm.
 - c) Displacement of axes of holes from true position should not exceed 0,25 mm.
 - d) Unspecified radii should not exceed 5 mm.
 - e) Part may be made by cutting at corners followed by argon arc welding and dressing of welds, in this case unspecified radii should not exceed 5 mm.
 - f) Coating: Anodic oxidation, chromatization apply primer фЛ-03-Ж GOST 9109-81 on the external surface of cover/МЛ-12, GOST 9754-76 and then with silver enamel МЛ-165, GOST 12034-77.
 - g) Alternate material is AMr5. GOST 4784-74.
- 2 Cement the gaskets with adhesive 88-НП, ТУ 38-105540-73, to part, Ref.No.2..
- 3 Projection of gaskets beyond cover edges is not allowed

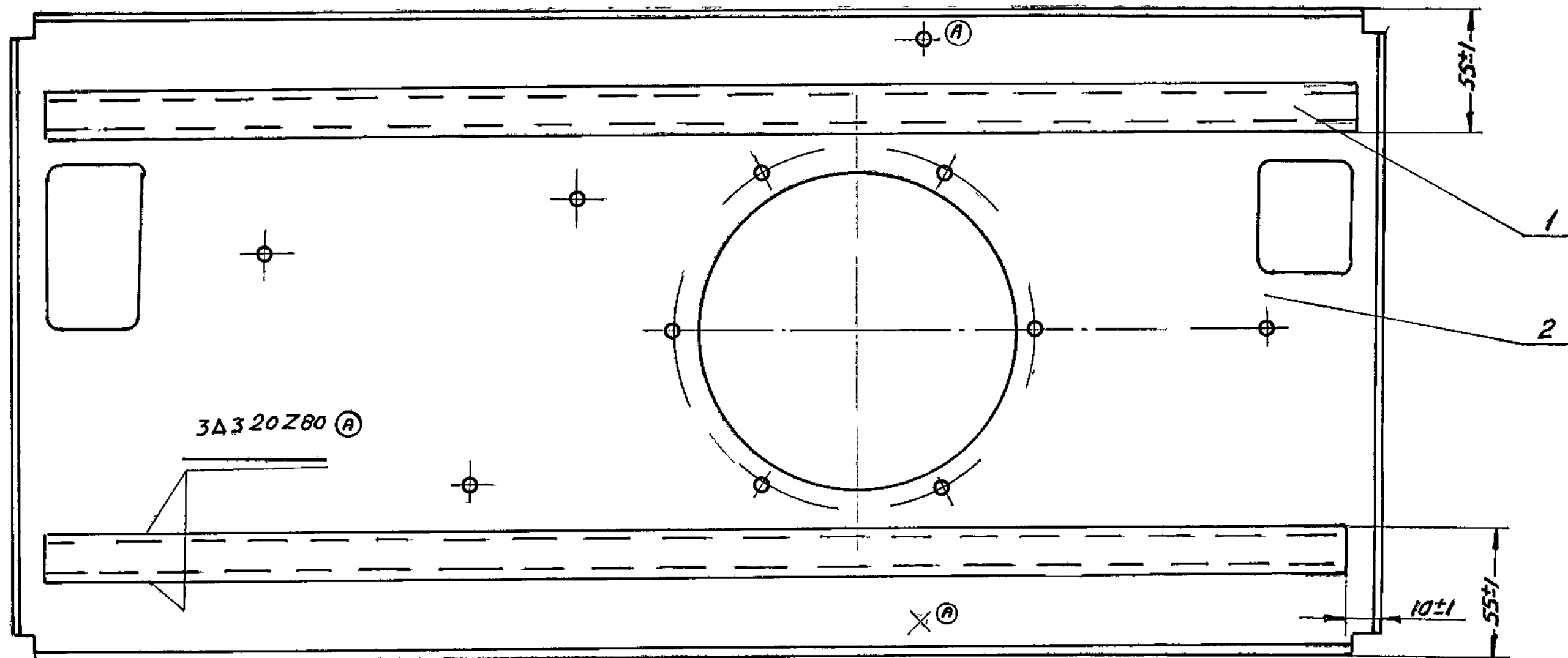
Land paint with
grey enamel

DGN / R & D AUTHY		CONTRACTORS NAME	
TOL TO JSS 50003		DRN <i>Q</i>	CHD <i>Q</i>
MATL :		TCD :	COMP
FINISH :		APPD : <i>Q</i>	
ISSUE ZONE		PASSED :	
BRIEF RECORD		SEALED :	
APPD		CAT. NO. :	
SCALE 1:1		DRG. NO.	ISSUE
TITLE : COVER		765-89-СБ147	
		SHEET OF	
		AHSP CQA(AVL), AVADI	

DRG INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE

DRAWING NUMBER

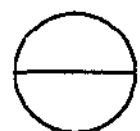
765-89-05176



2	765-89-220	Panel	1	
1	765-89-102	Rib	2	
REF NO	Designation	Description	Qty	Remarks

WEIGHT

SUPPLY CODE



SIZE A3

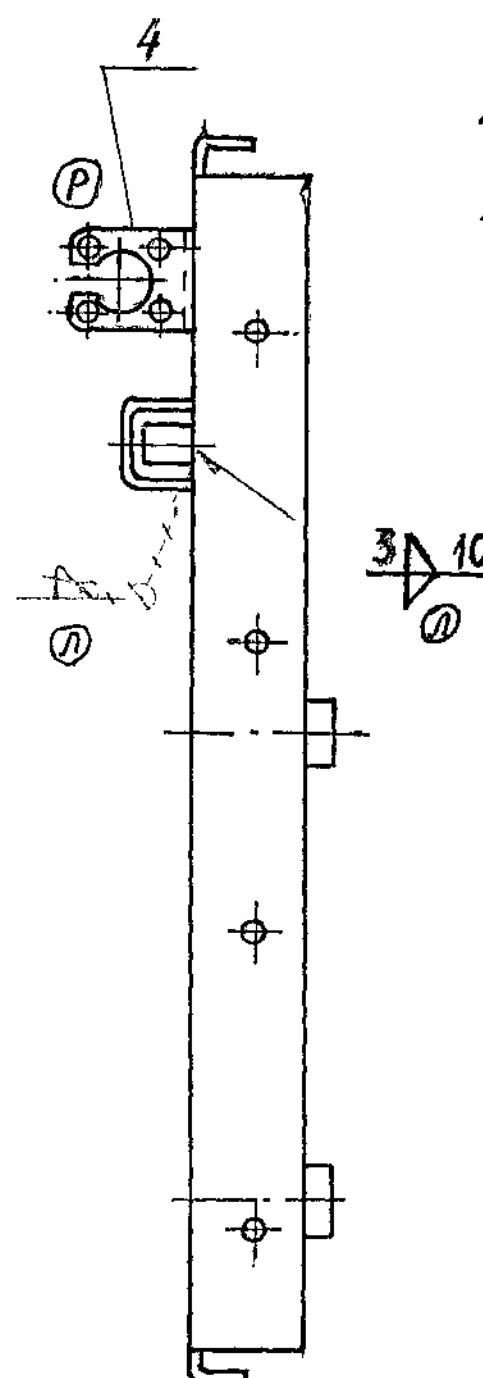
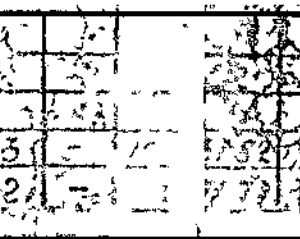
DGN / R & D AUTHY		CONTRACTORS NAME	
TOL TO JSS 50003		DRN <i>e</i>	CHD <i>[Signature]</i>
MATL		TCD	COMP
FINISH		APPD <i>[Signature]</i>	PASSED
ISSUE		SEALED	
ZONE	BRIEF RECORD	CAT NO	
SCALE	TITLE	DRG NO	
	PANEL	765-89-05176	
		SHEET 1 OF 1	
		AHSP COA(AVL) AVADI	

[illegible]

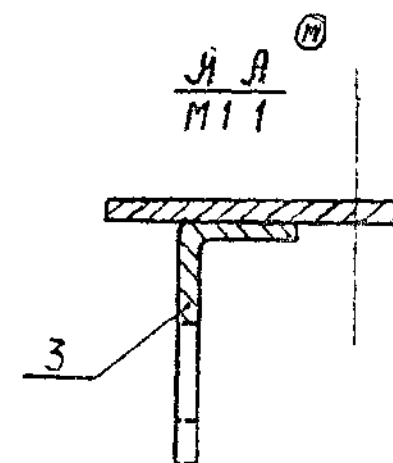
SIZE A2



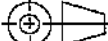
F-



1. Perform argon arc welding.
2. Coating: Anodic oxidation, chromatization or chemically, parkerized, blue.
3. Apply primer $\Phi 1-03H$ Φ , GOST 9109-81 and paint with enamel $\Phi 1-223$ white. Φ , GOST 14923-78.

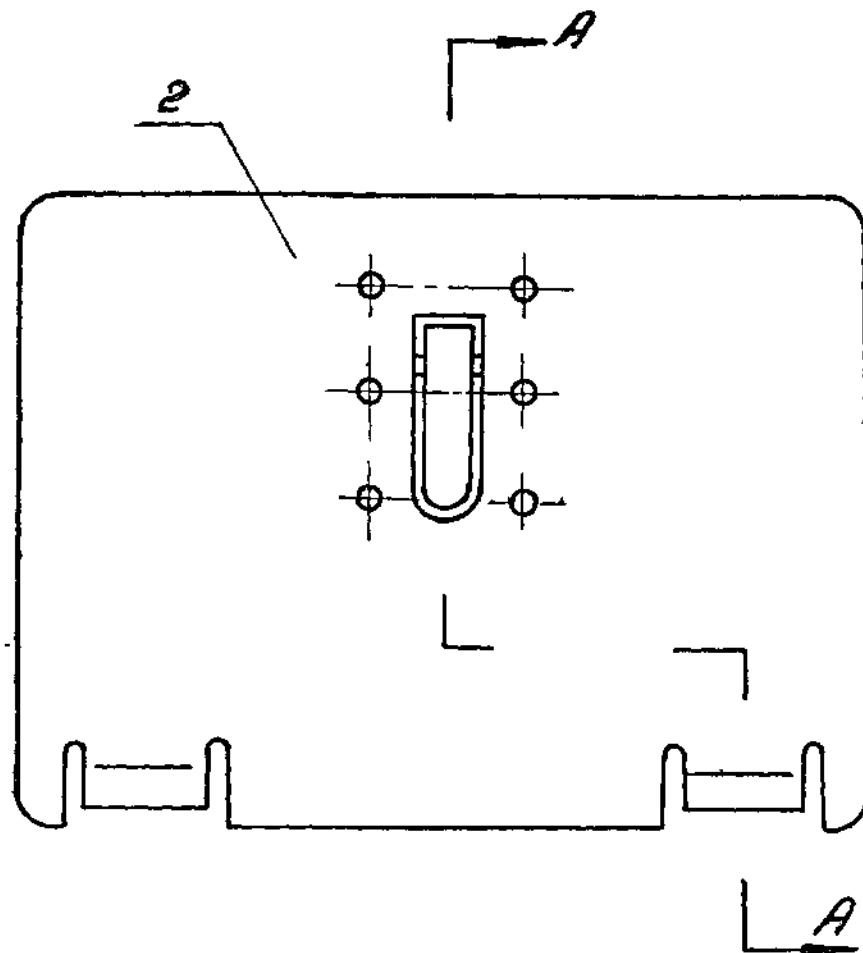


WEIGHT

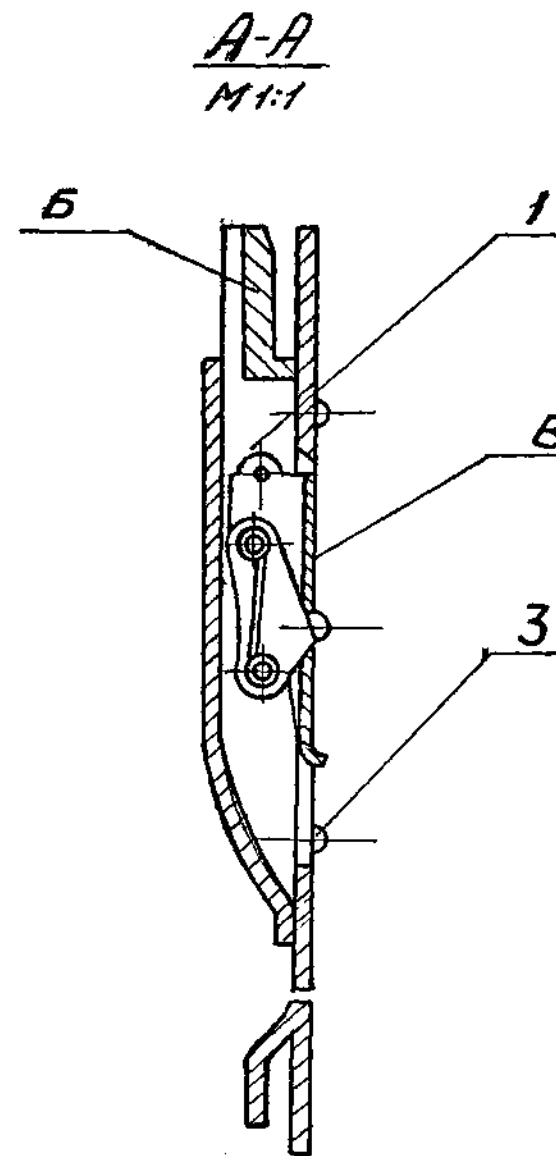
				DGN / R & D AUTHY		CONTRACTORS NAME	
				TOL TO JSS 50003		DRN <u> a </u>	CHD <u> Rogers </u>
				MATL :		TCD :	COMP
				FINISH :		APPD : <u> R.M. </u>	
ISSUE		ZONE	BRIEF RECORD	APPD	PASSED :		
SCALE <u> 1:2 </u>		TITLE : <u> PANEL </u>			SEALED :		
					CAT. NO. :		
					DRG. NO.		ISSUE
					765.89.Cb177 Cb		
					SHEET OF		
					AHSP CQA(AVL), AVADI		

DRAWING NUMBER

765-89-c8190



- 1) While turning lever B, latch B should ^{move} in the body, without jamming.
- 2) Apply primer ϕ Н-03 ~~W~~ GOST 9109-81 and paint with enamel ϕ Н-223, white-1, GOST 14923-78. Protect the internal parts of lock and latch B from primer and paint.



WEIGHT

Q. 155

3.	Rivet 4x10,36 Anodic oxidation, chroma- tizing GOST 10299 ± 80	6	
	Primer φА-03 *		
2	765-89-241	Cover	1
1	765-68-c6108	Lock	1
R No	Designation	Description	Qty
			Remarks

				DGN / R & D AUTHY	CONTRACTORS NAME		
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>g</i>	
				MATL	TCD	COMP	
					APPD <i>Rm</i>		
				FINISH	PASSED		
SEALED							
CAT NO							
ISSUE	ZONE	BRIEF RECORD	APPD				
SCALE 1:2		TITLE <i>COVER</i>			DRG NO <i>765-89-c8190</i>		ISSUE
	SHEET 1 OF 1						
	AHSP COA(AVL) AVADI						

DRG INDIANISED BASED ON RUSSIAN ORIGINAL

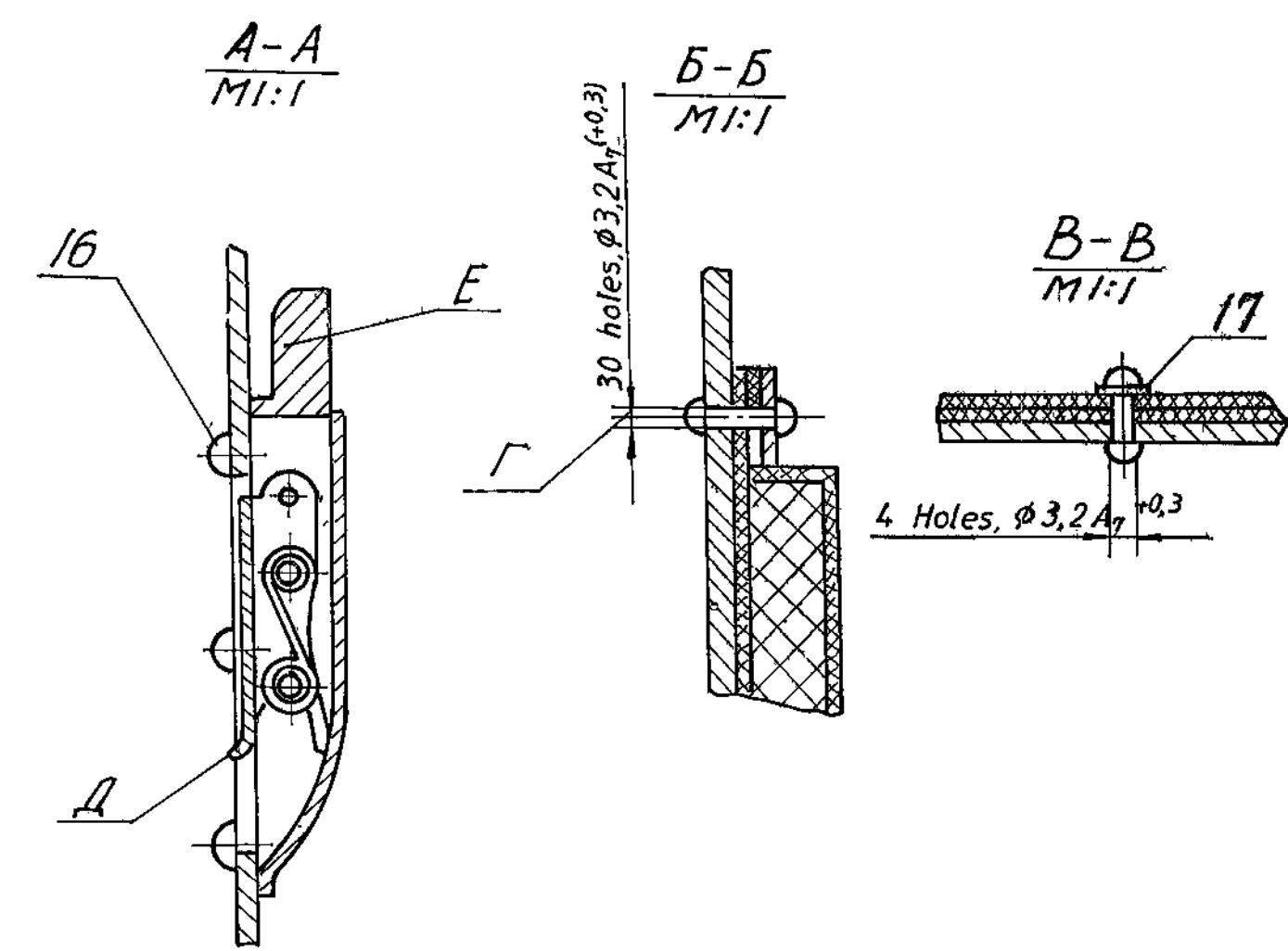
FORM 1A7	ZONE	REF NO	DESIGNATION	DESCRIPTION	QTY	REMARKS
				<u>Technical papers</u>		
22			765-89-cb193cb	Assembly drawing		
				<u>Assembly units</u>		
13	1		765-60-cb315	seat back cushion	1	
12	2		765-68-cb108	lock	6	
				<u>Parts</u>		
12	5		765-60-474	strap	2	
11	6		765-60-653	strap	2	
11	7		765-60-654	strap	2	
11	8		765-60-655	strap	2	
14	11		765-89-257	cover	1	
11	12		765-89-253	gasket	1	
				<u>Standard items</u>		
	15			Rivet 3x10.37 GOST10299	34	
				-80		
	16			Rivet 4x10.36 Anodic	36	
				oxidation chromatisation		
				GOST 10299-80		
	17			Washer 3.01.019 OR		
				3.02.019 GOST11371-78	4	

ISSUE	ZONE	BRIEF RECORD	APPD	DGN/R&D AUTHY	CONTRACTOR'S NAME	
				TOL TO JSS 50003	DRN <i>e</i>	CHD <i>CB</i>
				MATL	TCD	COMP
					APPD: <i>R.M.</i>	
FINISH				PASSED		
				SEALED		
				CAT. NO		
SCALE		TITLE			DRG. NO.	
		COVER			765-89-cb193	
					SHEET 1 OF 1	
					AHSP-CQA(AVL), AVADI	
					ISSUE	

765-89-cb193CB

Ж

VIEW Ж

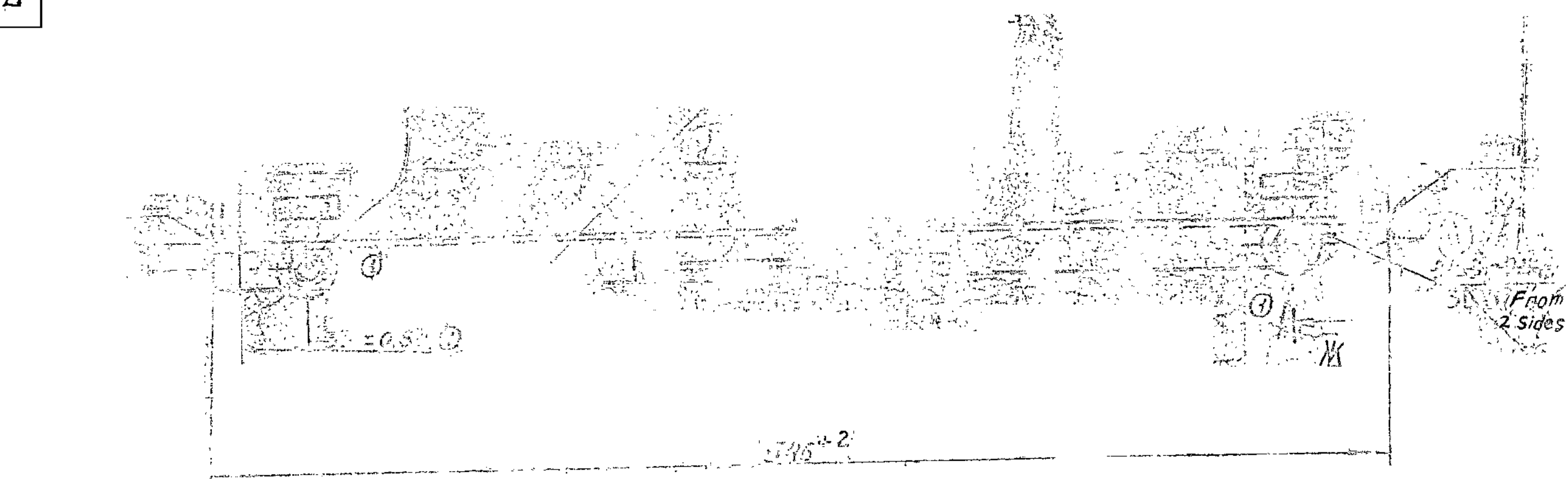


- 1) While turning lever A , latch E should move within the A without jamming.
- 2) Machine holes Γ to parts, Ref Nos. 5, 6, 7, and 8.
- 3) Apply primer $\phi A - 03$ Ж, GOST 9109-81 onto the cover and paint with enamel $n\phi-223$, white - 1, GOST 14923-78 before riveting the cushion of the seat, back Ref. No. 1. protect the internal parts of lock and latch E from primer and paint.
- 4) Cement the gasket, Ref. No. 12 with adhesive 88 HPI, TY 38-105540-73.

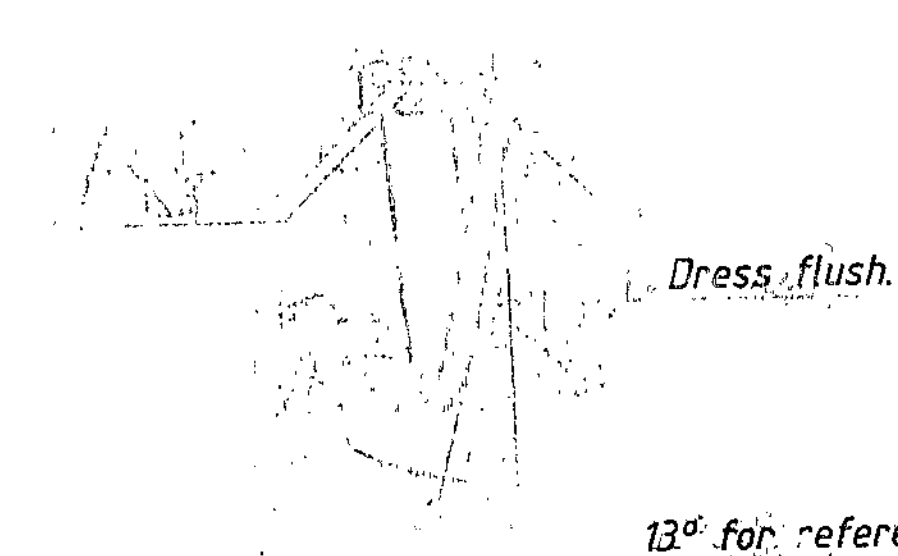
WEIGHT
3.95

DGN / R & D AUTHY		CONTRACTORS NAME	
		DRN <i>Q</i>	CHD <i>Q</i>
TOL TO JSS 50003		TCD :	COMP
MATL :		APPD : <i>Q</i>	PASSED :
FINISH :		SEALED :	CAT. NO. :
ISSUE	ZONE	BRIEF RECORD	APPD
SCALE 1:2.5	TITLE : COVER (Assembly Drawing)		DRG. NO. 765-89-cb193CB
		SHEET OF	ISSUE
		AHSP CQA(AVL), AVADI	

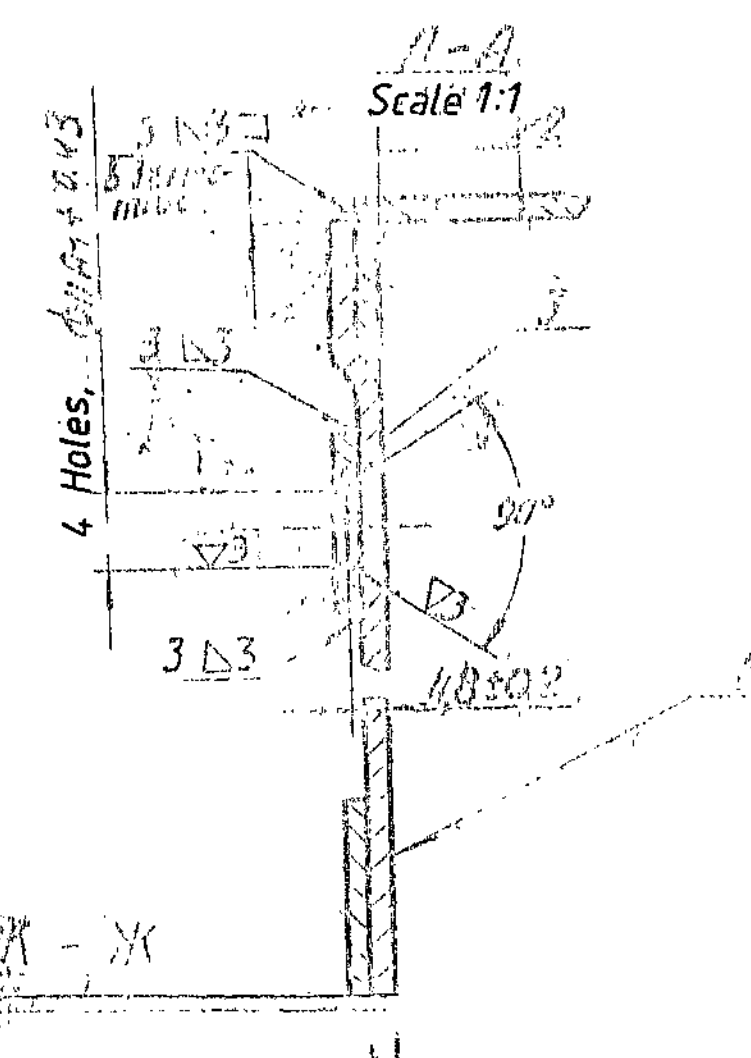
765-89-Cb204



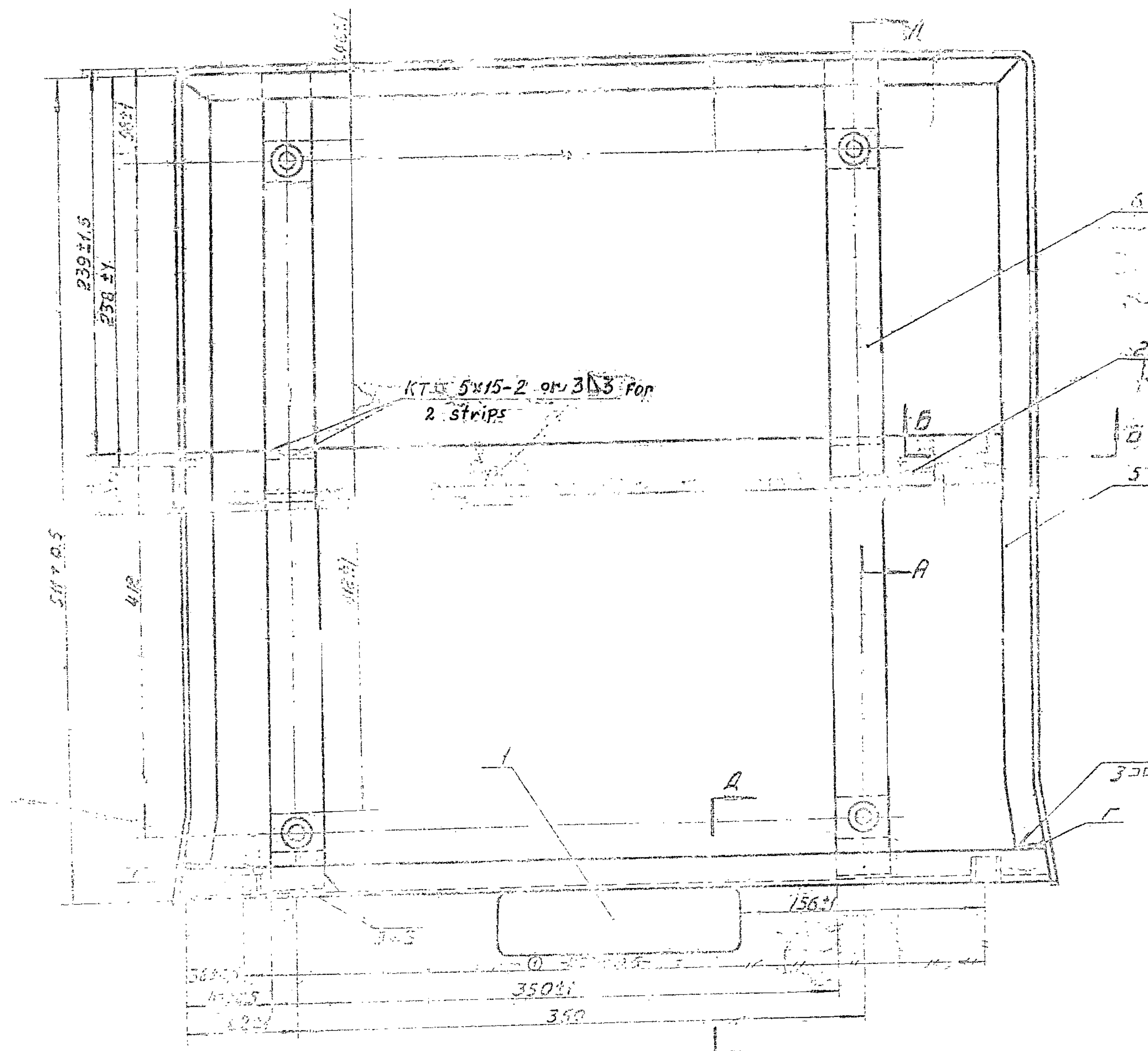
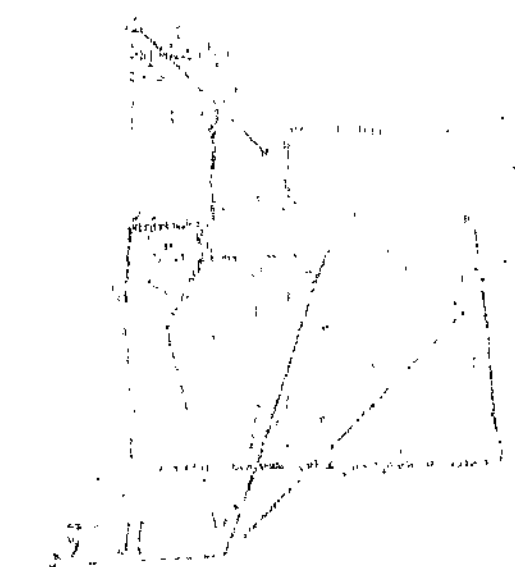
Scale 1:1



13° for reference



VIEW E
Scale 1:1



- 1) Displacement of axes of holes from true position, should not exceed 0,5 mm.
- 2) Nonflatness and warpage of surface B should not exceed 1,5 mm over a length of 500 mm.
- 3) Weld up gap Γ Dress the welds.
- 4) Adjustment of parts may be made in "situ" to provide given dimension.
- 5) Coat with black acid - resisting varnish.

QTY	DESIGNATION	DESCRIPTION	QTY	REMARKS
		Black acid resisting varnish		
		Electrode 350 GOST 9467 - 75		
8	765-89-313	Boss	2	
7	765-89-314	Strip	1	
6	765-89-246	Strip	2	
5	765-89-245	Frame	1	
4	765-89-239	Strip	1	
3	765-89-214	Strip	4	
2	765-89-212	Strip	1	
1	765-89-Cb184	Bracket	1	
Rf.No.	Designation	Description	Qty	Remarks

ISSUE	ZONE	BRIEF RECORD	APPD	DGN/R & D AUTHY	CONTRACTORS NAME	
SCALE	1:2	TITLE: STORAGE BATTERY FRAME		TOL TO JSS 50003	DRN	CHD
				MATL:	TCD:	COMP
				APPD: [Signature]		
				PASSED:		
				SEALED:		
				CAT. NO.:		
				DRG. NO. 765-89-Cb204		
				SHEET 1 OF 1		
				AHSP CQA(AVL), AVADI		

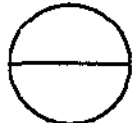
DRG INDIANISED BASED ON RUSSIAN ORIGINAL

REF	(A)	AUTHORITY	DATE	SIG
			CGAP LETTER No.	
			16.12.93	
			16.4.92	

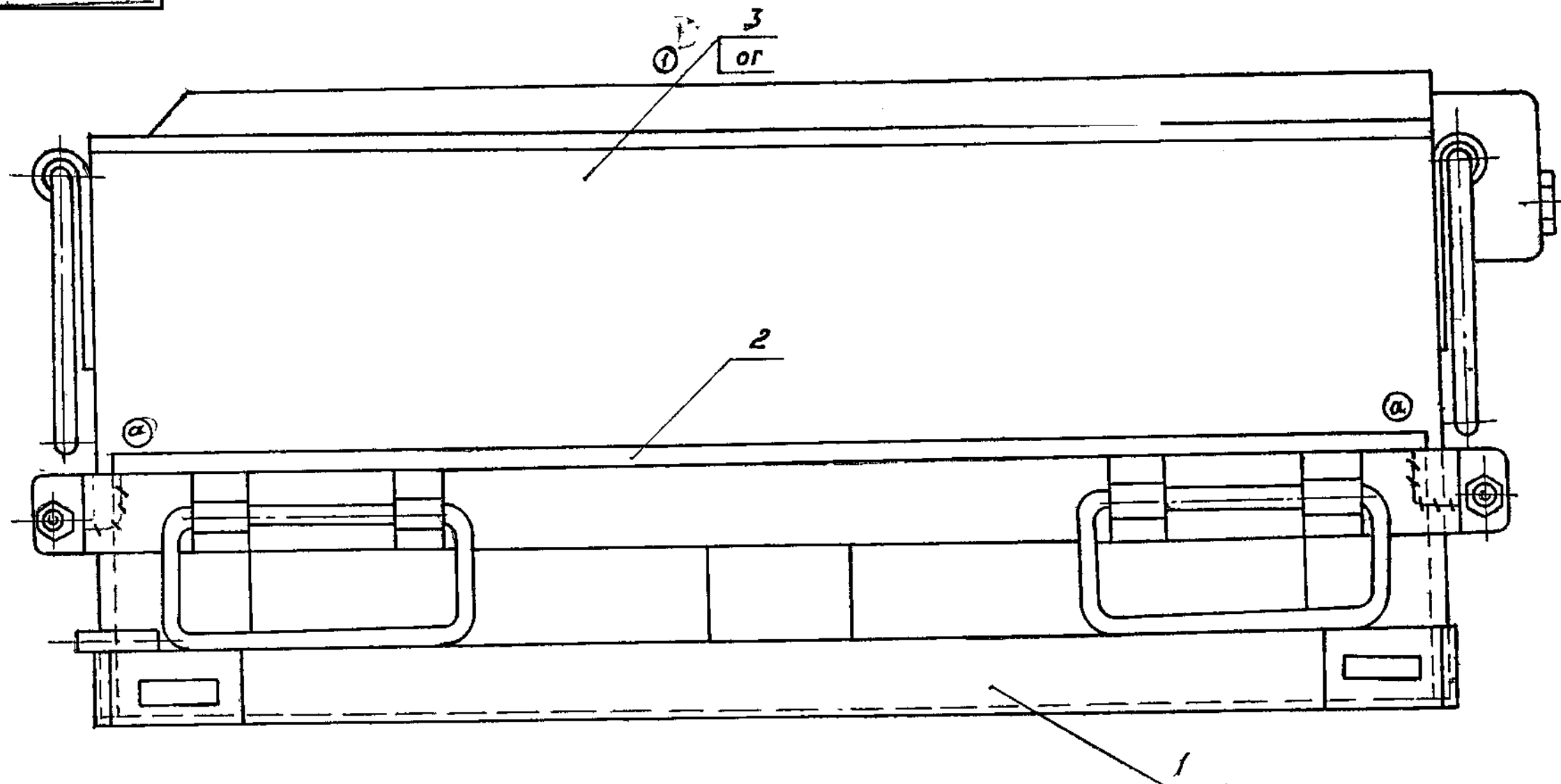
		DESIGNATION	DESCRIPTION	QTY	REMARKS
			<u>Technical papers</u>		
		765-89-c5215c5 OR 765-89-C5215C5-IND	Assembly Drawing		
			BASKET (CRADLE) FOR INDIGENOUS STORAGE BATTERY 12V/140 AH		APPLICABLE IN CASE OF INDIGEN- OUS STORAGE BATTERY.
			<u>Parts</u>		(A)
12	1	765-89-209	Basket Frame	1	
11	2	765-89-240	Stop	1	
11	3	765-89-242	Plate	2	
11	4	765-89-243	Strap	2	
11	5	765-89-244	Basket clamp	2	
11	6	765-89-293	Handle	2	
11	7	765-89-294	Hinge	4	
11	8	765-89-295	Post	3	
	9(a)	REF DRG.No.765-89-C5215c5-IND	BEADING, TEAK WOOD, 494 X 30 X 18	2	(A)
	9(b)	— DO —	BEADING, TEAK WOOD, 115 X 30 X 13	4	(A)

DGN/R&D AUTHY		CONTRACTOR'S NAME	
TOL TO JSS 50003		DRN <i>Q</i>	CHD <i>Q</i>
MATL		TCD	COMP
FINISH		APPD: <i>Q</i>	
		PASSED	
		SEALED	
		CAT. NO	
ISSUE	ZONE	BRIEF RECORD	APPD
SCALE		TITLE	
		STORAGE BATTERIES BASKET	
		DRG. NO. 765-89-c5215	
		SHEET 1 OF 2	
		AHSP-CQA(AVL), AVADI	
		ISSUE	

				DGN/R&D AUTHY		CONTRACTOR'S NAME			
				TOL TO JSS 50003		DRN <i>Q</i>		CHD <i>Q</i>	
				MATL		TCD		COMP	
						APPD: <i>Q</i>			
				FINISH		PASSED			
						SEALED			
ISSUE	ZONE	BRIEF RECORD		APPD		CAT. NO			
SCALE		TITLE <i>STORAGE BATTERY</i>				DRG. NO.			ISSUE
						<i>765-89-c5216</i>			
						SHEET 1 OF 1			
						AHSP-COA(AVL), AVADI			



DRAWING NUMBER
765-89216C5



- 1) Bolts, fastening basket to storage battery, should be securely tightened.
- 2) Place gaskets Ref. No. 2 from two sides between storage battery and basket, Ref. No. 1, 1 to 2 in number from each side.

WEIGHT

64.18

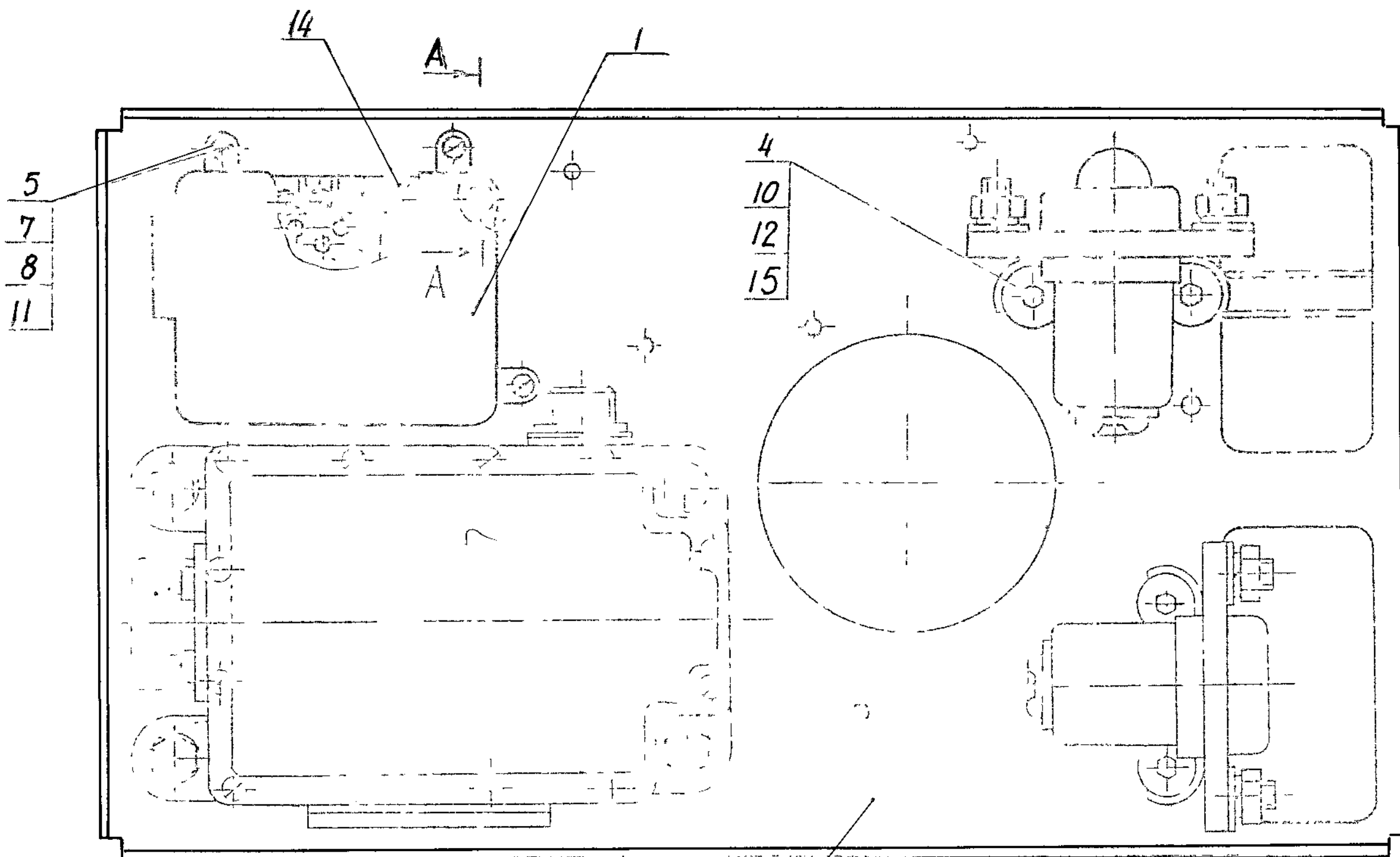
ISSUE		ZONE	BRIEF RECORD	APPD	DGN / R & D AUTHY		CONTRACTORS NAME	
SCALE		TITLE			TOL TO JSS 50003		DRN	CHD
		STORAGE BATTERY			MATL		TCD	COMP
		(Assembly Drawing)			FINISH		APPD	
							PASSED	
							SEALED	
							CAT NO	
							DRG NO	ISSUE
							765-89216C5	
							SHEET 1 OF 1	
							AHSP COA(AVL) AVADI	

ISSUE	ZONE
SCALE	

DRG INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE

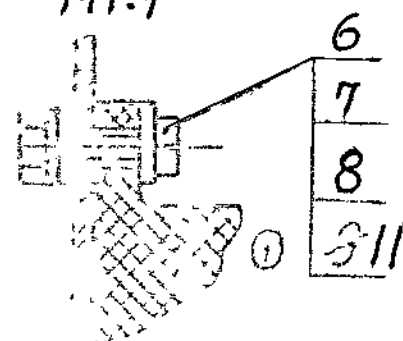
DRAWING NUMBER

765-89-0824006

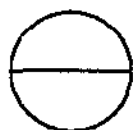


WEIGHT
4.7

A-A
M1:1



SUPPLY CODE



SIZE A3

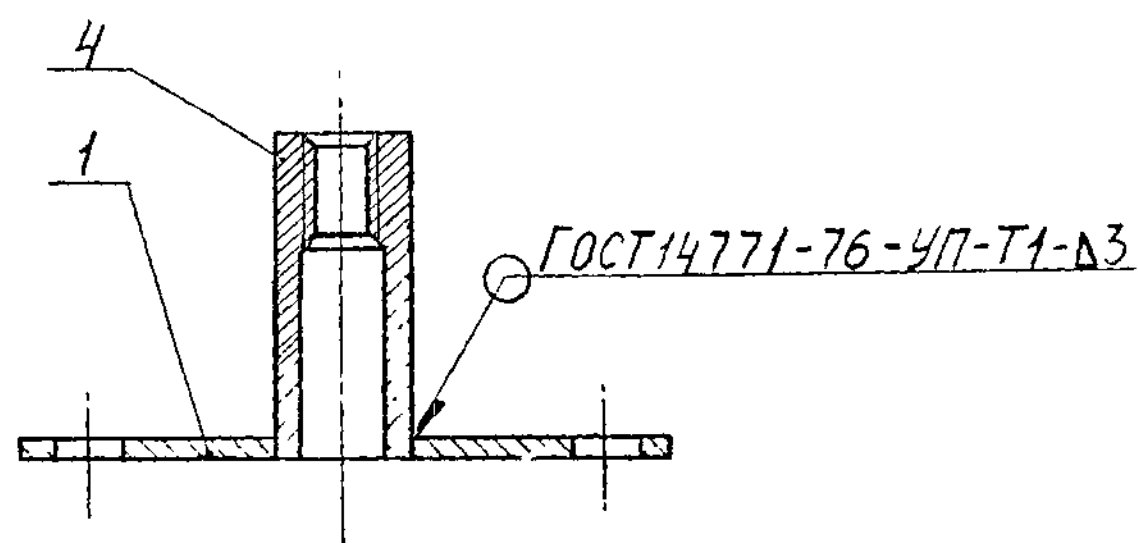
		DGN / R & D AUTHY		CONTRACTORS NAME	
		TOL TO JSS 50003		DRN <i>e</i>	CHD <i>[Signature]</i>
		MATL		TCD	COMP
				APPD <i>[Signature]</i>	
		FINISH		PASSED	
				SEALED	
				CAT NO	
ISSUE	ZONE	BRIEF RECORD	APPD	DRG NO	
SCALE	TITLE			765-89-0824006	
1:2	PANEL			SHEET 1 OF 1	
	(Assy drawing)			AHSP COA(AVL) AVADI	

14-25578 17/10/83

DRG INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE

SUPPLY CODE
SIZE A3

DRAWING NUMBER
9084280 68-591



TECHNICAL CONDITIONS

1. Filling wire CB.08Г2C ГОСТ 2246-70.
2. Other requirements to quality of weld - according to OCT 3-4001-77 for off-design welded joints.
3. Coating: chemically phosphatized Cr pltd;
primer $\Phi\text{Л-03K}$ ГОСТ 9109-81;
enamel ПФ-223 , dark gray, ГОСТ 14923-78;
protect thread from painting.

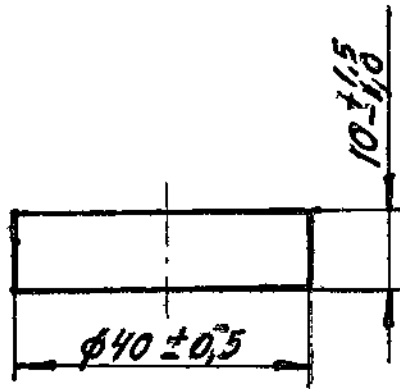
1. Welding wire CB.08Г2C ГОСТ 2246-70.
2. Other requirements for quality of seam is as per OST 3-4001-77 for undersigned welded joints.
3. Coating: Chemically, Phosphatized, Chromatized;
Primer $\Phi\text{Л-03K}$ ГОСТ 9109-81;
Enamel ПФ-223 dark gray ГОСТ 14923-78
Protect thread from paint.

WEIGHT
0.12

Amdt. Ref. Ordnance Factory Project, Medak L.No. OFPM/86684/89-90/P00/
Design dt. 3.7.89/7.8.89

		DGN / R & D AUTHY		CONTRACTORS NAME	
		TOL TO JSS 50003		DRN <i>Q</i>	CHD <i>Q</i>
		MATL		TCD	COMP
				APPD <i>Q</i>	
		FINISH		PASSED	
				SEALED	
				CAT NO	
ISSUE	ZONE	BRIEF RECORD	APPD	DRG NO	ISSUE
SCALE 1:1	TITLE BRACKET			765-89-06243CB	
				SHEET 1 OF 1	
AHSP COA(AVL) AVADI					

765-90-21

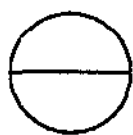


- 1 Other requirements are as per Technical specifications TY 105817-81.
- 2 Alternate material is spongy rubber as per Technical specifications TY 005216-75

0.001

				DGN/R&D AUTHY	CONTRACTOR'S NAME		
				TOL TO JSS 50003	DRN <i>a</i>	CHD <i>20-15</i>	
				MATL	TCD	COMP	
					APPD: <i>Don</i>		
				FINISH	PASSED		
SEALED							
CAT. NO							
ISSUE	ZONE	BRIEF RECORD	APPD				
SCALE 1:1		TITLE SHOCK ABSORBER			DRG. NO. <i>765-90-21</i>		ISSUE
		Spongy sheet 1st grade pressed TY 38 105 817-81			SHEET 1 OF 1		
					AHSP-CQA(AVL), AVADI		

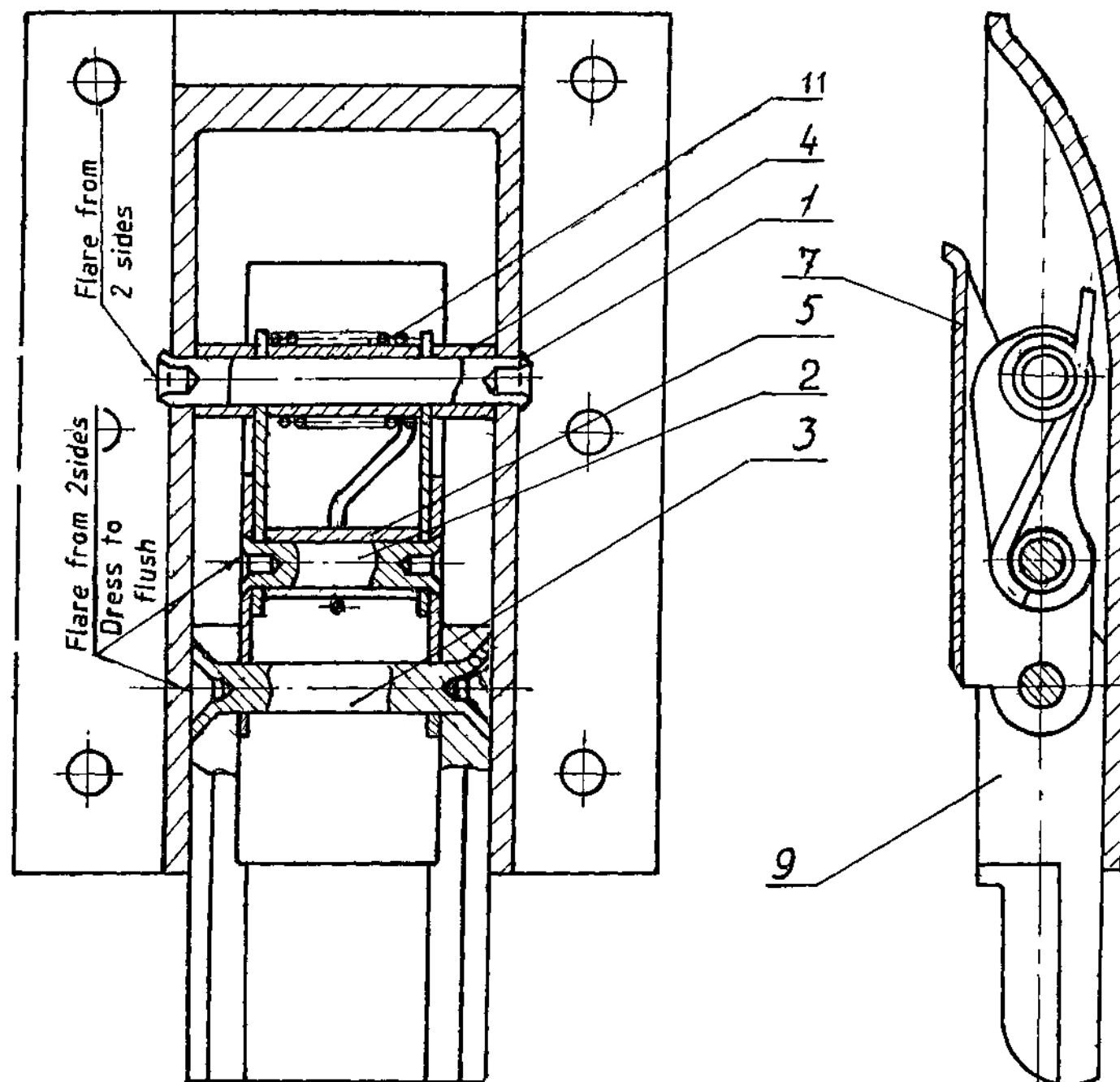
DRG INDIANISED BASED ON RUSSIAN ORIGINAL



23855-2570000-120095-9108

DRAWING NUMBER

80190-89-594



1. Lever and straps should freely rotate on their axes without any jamming.

REF NO -	DESIGNATION	DESCRIPTION	QTY	REMARKS
11	700-38-950	Spring	1	
10				
9	765-68-43	Latch	1	
8	765-68-42	Strap	2	
7	765-68-41	Lever	1	
6	765-68-40	Body	1	
5	765-68-34	Bush	2	
4	765-68-33	Bush	2	
3	765-68-3	Axle	1	
2	765-68-2	Axle	1	
1	765-68-1	Axle	1	

WEIGHT

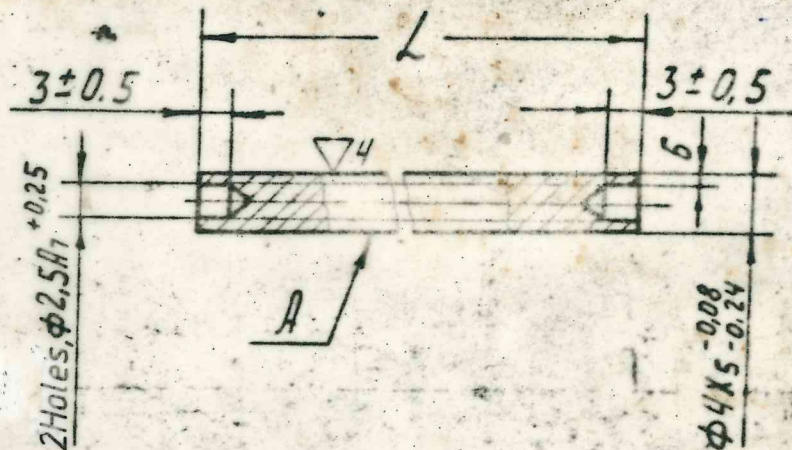
0.062

ISSUE		ZONE	BRIEF RECORD	APPD	DGN / R & D AUTHY		CONTRACTORS NAME	
SCALE		2:1	TITLE		TOL TO JSS 50003		DRN	CHD
		LOCK		MATL		TCD	COMP	
				FINISH		APPD		
						PASSED		
						SEALED		
						CAT NO		
						DRG NO	ISSUE	
						765-68-5108		
						SHEET 1 OF 1		
						AHSP COA(AVL) AVADI		

USED ON		
765-68-C8108	1	14

▽ 3 Unless otherwise specified.

предпр.	фамилия	подпись	дата
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NOTE No.7 ADDED
FOR EQ.MATEL.

1, 2, 3.

AMENDMENTS

Ⓐ

ISSUE

00527-ICV

12-09-95

DC(I) No. DT

7. (A) EQ. MATERIAL:- BRIGHT BAR 20C8 GRADE -1 TYPE 'O' TO IS:9550-80.

- 1). Coating: Chemical oxidation, oiling.
 - 2). Alternate material is steel-10, GOST 1050-74.
 - 3). Spottiness is allowed on surface A.
 - 4). Variation in wall thickness of dimension δ should not exceed 0.25 max.
 - 5). Sand blast part 765-68-7.
(without chemical oxidation oiling)
 - 6). Other requirements are as per
Technical Specifications
TY005216-75 (Appendix 1).
- | Designation | Dim |
|-------------|------|
| *765-68-1 | 30 |
| *765-68-2 | 17.5 |

$$\frac{89}{89}$$

Designation	Dimensions		Weight.
	L. (B ₇)		
*765-68-1	30	-0.52	0.003
*765-68-2	17.5	-0.43	0.0018
*765-68-3	24	-0.52	0.0025
765-68-4	78	-0.74	0.0077
765-68-5	82	-0.87	0.0081
765-68-6	88	-0.87	0.0087
765-68-7	58	-0.74	0.006
765-68-8			

PLEASE SEE OVERLEAF

SKETCH

765-68-1/8

AXLE.

SHEET	WEIGHT	SCALE
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2:1

TOTAL SHEETS

Steel 20, GOST 1050-74.

Ref. No.	Designation	Description	Qty	Remarks
		<u>Documents</u>		
	765-89-c6243CB	Assembly drawing		
		<u>Parts</u>		
12	765-89-318	Strap	1	
		<u>Standard Items</u>		
4	4368-1045	Boss M10x18x45 OCT 3-1496-72	1	

34
89

APPROVED	<i>U.S.</i>	765-89-c6243 ✓	
CHECKED	<i>Endershaw</i>		
CONTROLLERATE OF INSPECTION (ICV)	BRACKET	WEIGHT SCALE	
		SHT	SHTS

765-89-05243CB

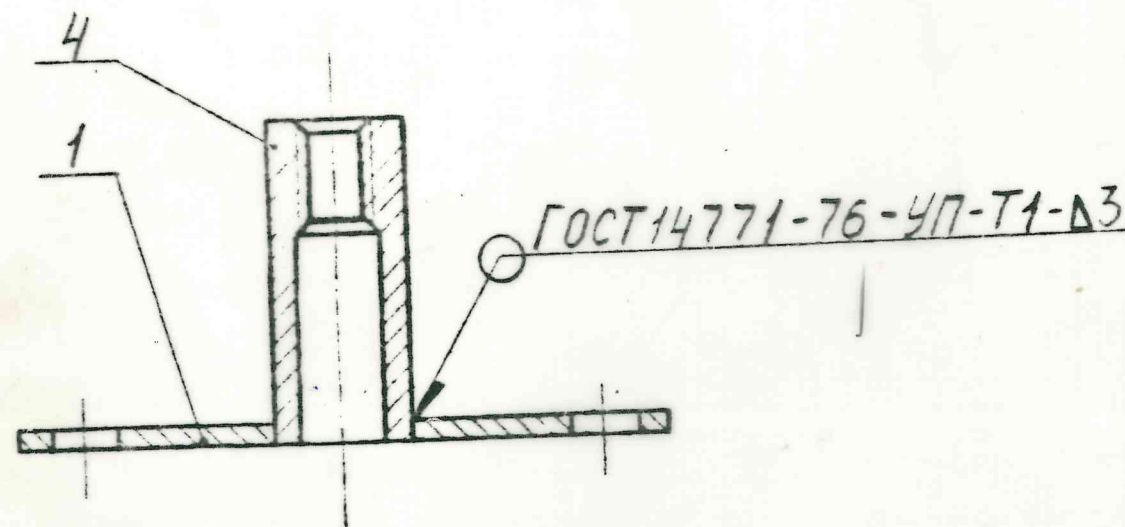
USED ON

675-89-062

4 4

TECHNICAL CONDITIONS

1. Filling wire cb.08Г2С ГОСТ 2246-70. ✓
2. Other requirements to quality of weld - according to OCT 3-4001-77 for off-design welded joints.
3. Coating: chemically phosphatized Cr pltd;
primer ФМ-03К ГОСТ 9109-81; ✓
enamel ПФ-223, dark gray, ГОСТ 14923-78;
protect thread from painting.



35
89

APPROVED	<i>[Signature]</i>	765-89-06243CB ✓	
CHECKED	<i>[Signature]</i>	BRACKET	WEIGHT SCALE
CONTROLLER OF INSPECTION (ICV)			0.12 1:1
		SHT 1	SHTS 1

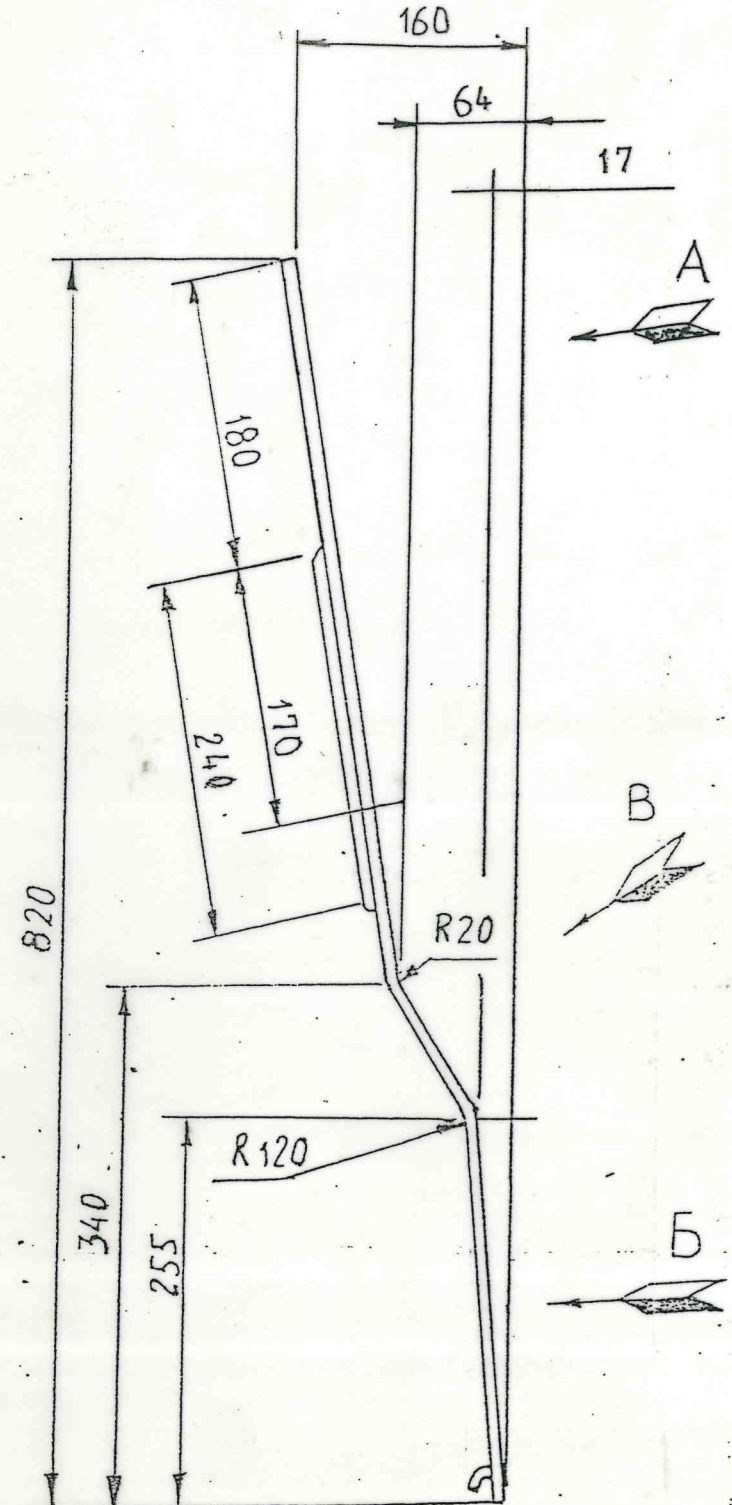
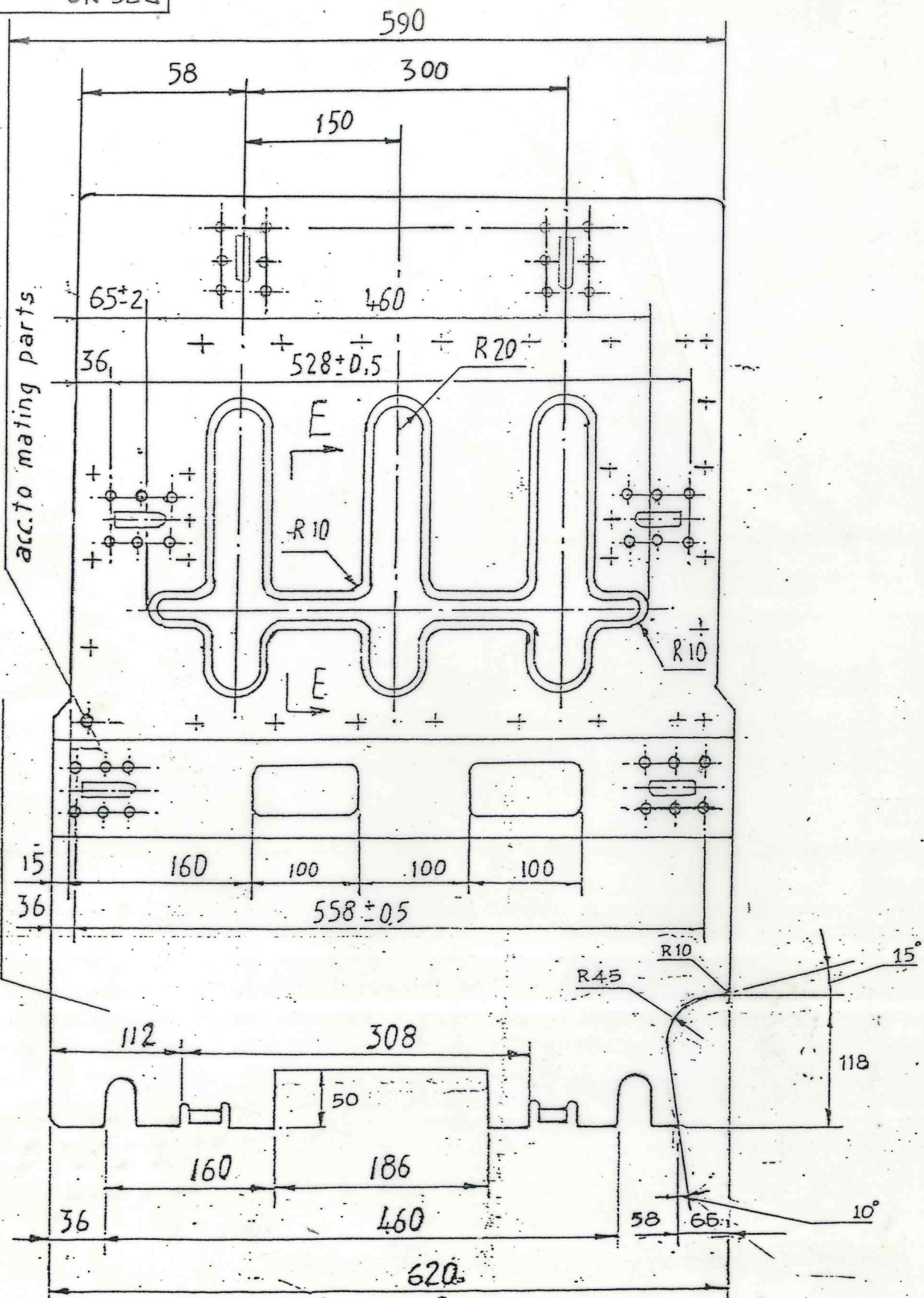
47-25548 11/17/03

DRG NO. CQA(AVL)SK No 0219

USED ON		
765-89-Cb192	1	1

34 holes, $\phi 3.2 A_{7+0.3}$ machine
acc.to mating parts

Mark



NOTE:- DRG.No. 765-89-252 IS SUPERSEDED BY SK. No. 0219 (COVER)
RECIVED FROM AHSP CQA/AVL AVADI VIDE Ltr No. 34578/AVL/M
DT. 26-04-2003.

DGN/R&D AUTHY			CONTRACTORS NAME:	
TOL TO JSS 50003			DRN: <i>[Signature]</i>	CHD: <i>[Signature]</i>
MATL:			TCD: <i>[Signature]</i>	COMP:
FINISH:			APPD: <i>[Signature]</i>	PASSED: <i>[Signature]</i>
ISSUE ZONE			SEALD:	CAT.NO.:
BRIEF RECORD			DRG.No:	ISSUE
APPD			COA(AVL)Skno:0219	
SCALE: 1:5			AHSP CQA (AVL) AVADI	
TITLE: COVER				

68
89