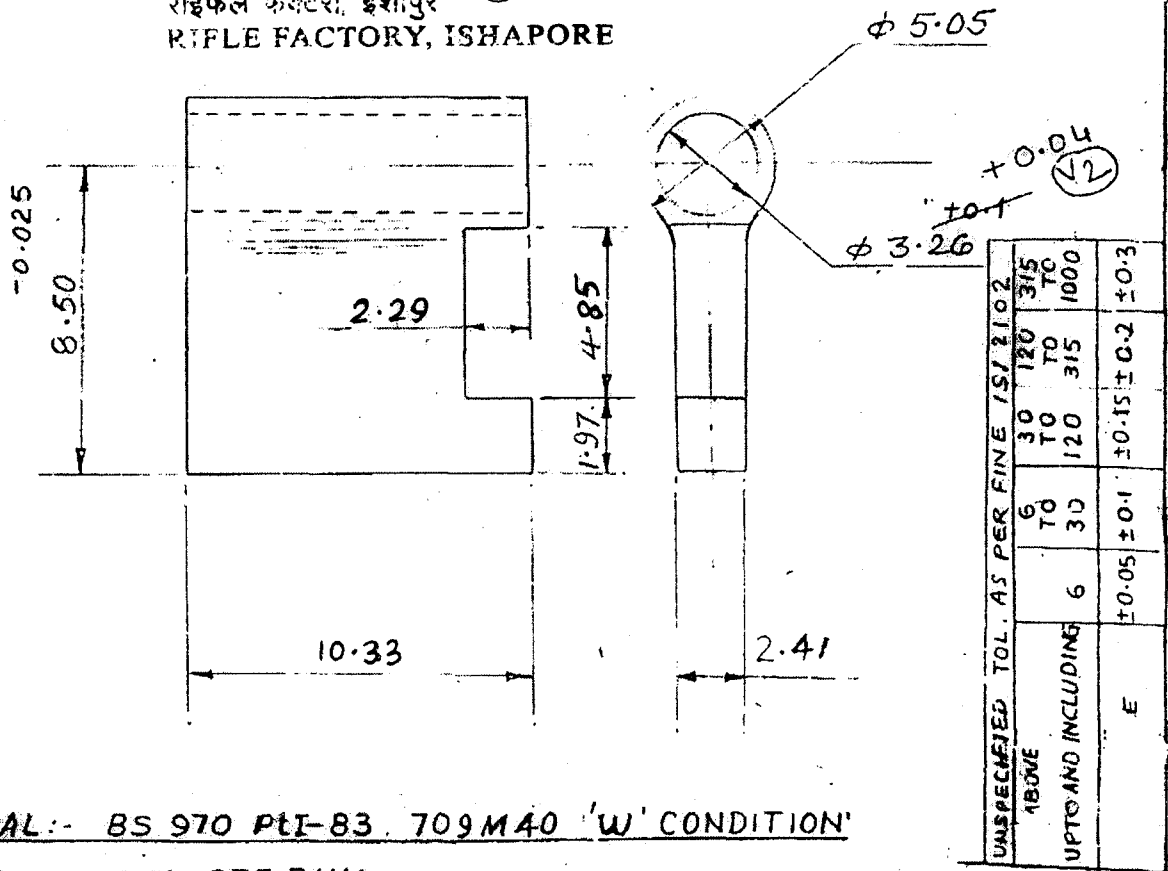


H05/MPH

प्रमाणित प्रति / CERTIFIED COPY OF
 ड्राइंग / लेआउट / गेज शिड्यूल
 DRG/LAYOUT/GAUGE SCHEDULE
 दिनांक / AT THIS DATE..10/05/15
 सी डी डी / CDD
 राइफल फैक्टरी, ईशापुर
 RIFLE FACTORY, ISHAPORE



MATERIAL:- BS 970 PtI-83. 709M40 'W' CONDITION'

HARDNESS :- 311 - 375 BHN

SURFACE FINISH:- PHOSPHATED TO SPECN. JSS-0465-01 1988 CLASS II OIL FINISH

PART NO	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS	
GEN. TOL. NOT SPECIFIED	2A7/V2		Dim $\phi 3.26^{+0.04}$ was $\phi 3.26^{+0.1}$	7.9.01		FOR G.M.; G.C.Fy.		
LINEAR DIMENSIONS	145/V1		TO BE NICKEL COATED Fe/Ni 20b-15: 12393-BE INSTEAD OF PHOSPHATING	31.7.98		1992	NAME DATE APPROVE	
0-6 ± 0.1			Surface Treatment note add	28.7.98		DRN	UPR 18.12.92	
6-30 ± 0.2			(A) HARDNESS AMEND	8.3.74		TCD	F/M > J	
30-120 ± 0.3			LT. NO. 1501/WP/PPC/PUMP SUN 24.7.98			CKD	F/M T.R.	
120-315 ± 0.5						PASSED	F/M D.	
315-1000 ± 0.8						MIC	SHOP	
1000-2000 ± 1.2						SCALE	REF. DEMAND	
2000-5000 ± 2.0						5:1	REF. DRG. No	
> 5000 ± 3.0							DRG. No :- PAG-0037	
UN MIC							SHEET...1.. OF...1..	
ROUGH								
SMOOTH								
FINISH								
COCKING PIECE								
12 BORE MODIFIED PUMP ACTION GUN								
RIFLE FACTORY, ISHAPORE.								
REFERENCE GCF DRG.NO.:- SG- 038								