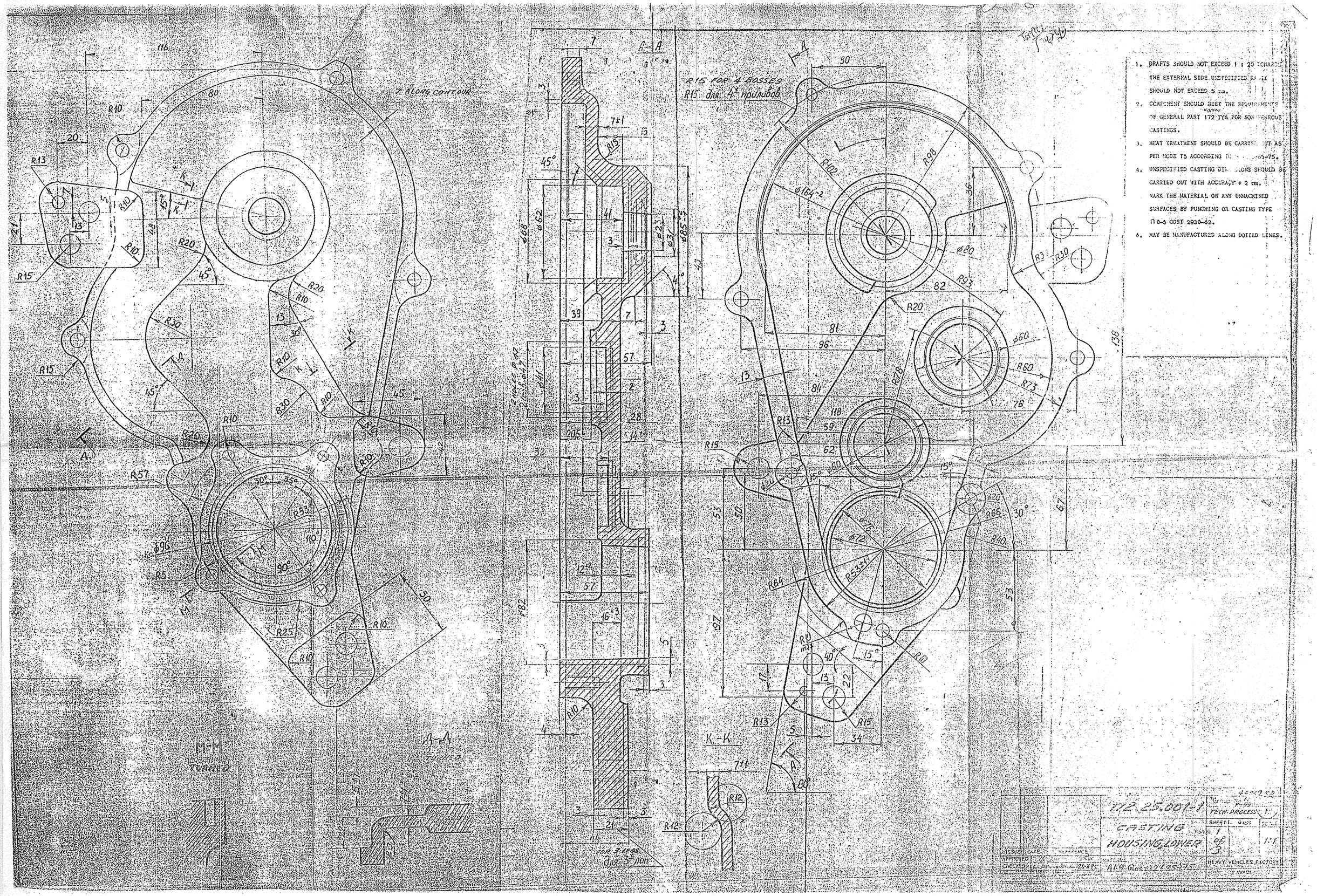

1. DRAFTS SHOULD NOT EXCEED 1 : 20 TOWARDS THE EXTERNAL SIDE UNSPECIFIED RADII SHOULD NOT EXCEED 5 mm.
2. COMPONENT SHOULD MEET THE REQUIREMENTS OF GENERAL PART 172 TY6 FOR NON FERROUS CASTINGS.
3. HEAT TREATMENT SHOULD BE CARRIED OUT AS PER MODE T5 ACCORDING TO [illegible]-75.
4. UNSPECIFIED CASTING DIMENSIONS SHOULD BE CARRIED OUT WITH ACCURACY ± 2 mm.
5. MARK THE MATERIAL ON ANY UNMACHINED SURFACES BY PUNCHING OR CASTING TYPE П 0-6 GOST 2930-62.
6. MAY BE MANUFACTURED ALONG DOTTED LINES.

172.25.001-1		TECH. PROCESS	1
CASTING HOUSING, LOWER		SHEET 1 of 3	1:1
MATERIAL A19 GOST 2685-75		HEAVY VEHICLES FACTORY	