MANUFACTURER'S MARK, MONTH & YEAR OF MANUFACTURE TO BE PUNCHED HERE IN MEDIUM LETTER 6 DIN 1451.

SUPPLY SHOUD CONFORM TO TS: 75805

LIFT:- ON A TRULY MOUNTED AND REVOLVING WHEEL THE DIFFERENCE BETWEEN THE HIGH AND LOW POINTS MEASURED AT ANY LOCATION OF EITHER TYRE SEAT SHALL NOT EXCEED 2 MM. WHEN CHECKED WITH RESPECT TO $219^{+0.2}$ ϕ BORE. WHEEL RIM SHOULD CONFORM TO ITTAC FOR UNSPECIFIED DIMENSIONS.

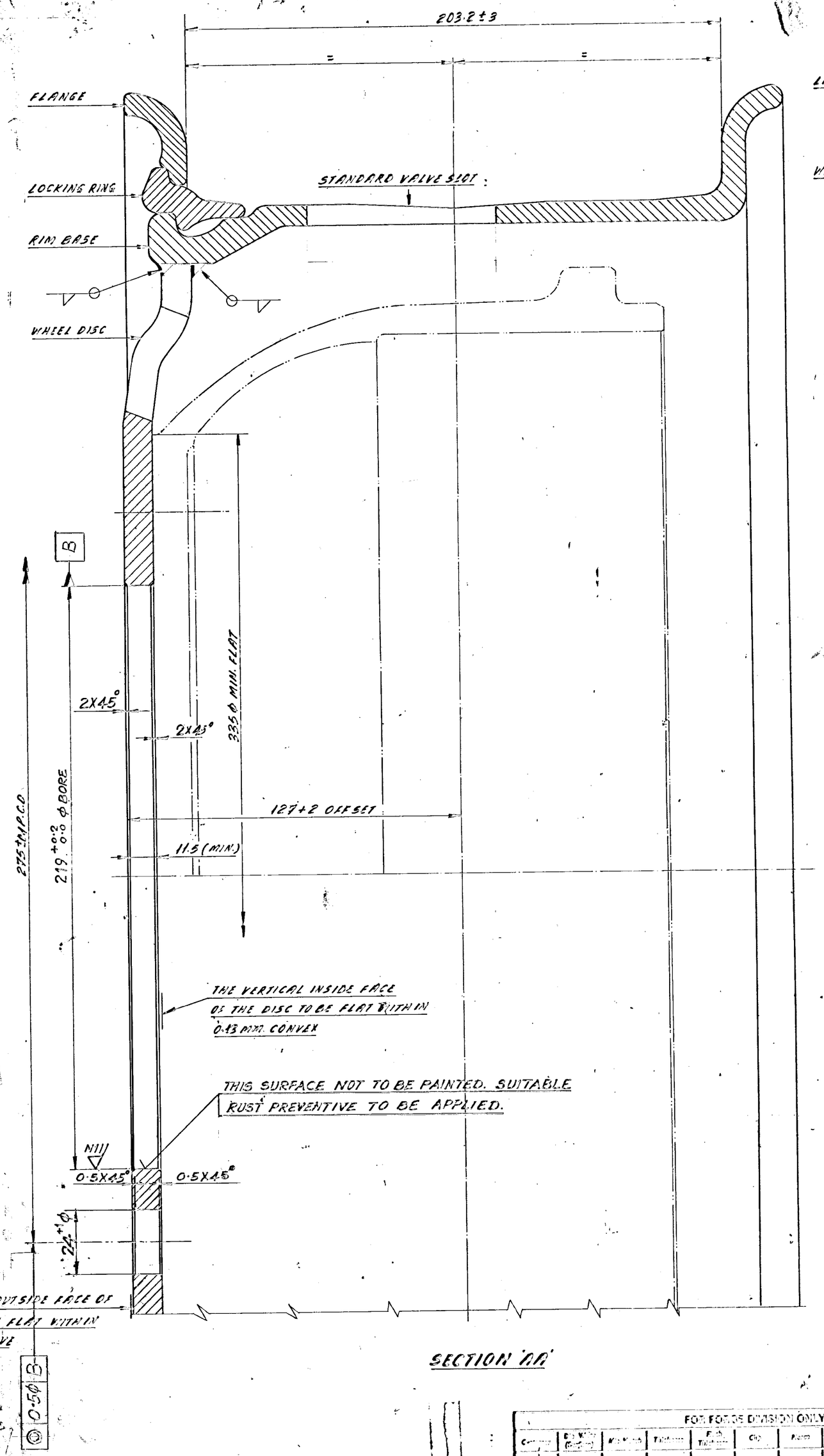
WOBBLE:- THE LATERAL VARIATION MEASURED ON THE VERTICAL INSIDE FACE OF A FLANGE SHALL NOT EXCEED 2 mm. WHEN CHECKED WITH RESPECT TO $219^{+0.2}$ ϕ BORE.

4 ACCESS HOLES EQUALLY INTERSPACED WITH STUD HOLES. ACCESS HOLE AT VALVE SLOT & ONLY MACHINED WITH 33ϕ CUTTER

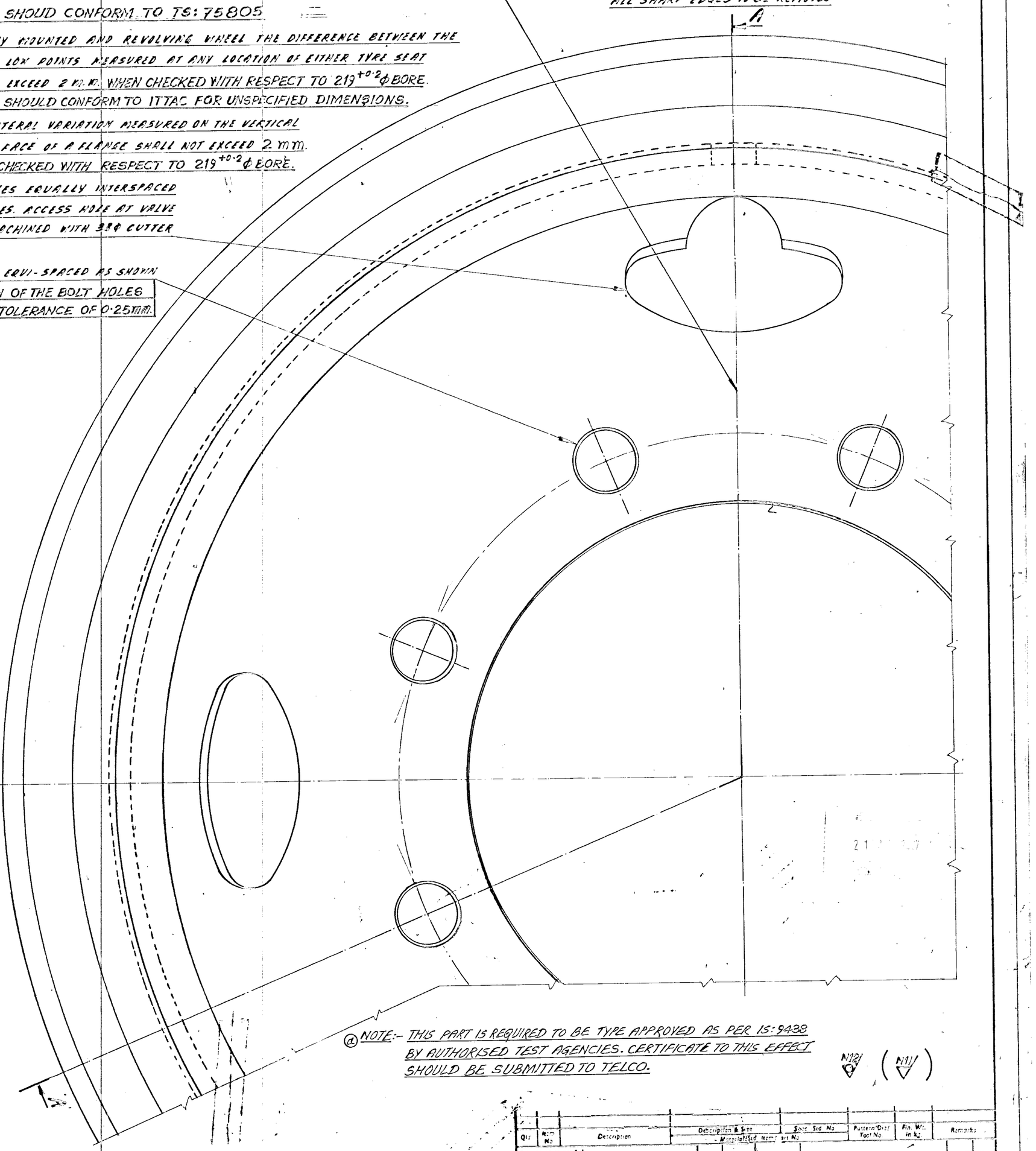
8 STUD HOLES EQUI-SPACED AS SHOWN CHORDAL PITCH OF THE BOLT HOLES TO BE WITHIN A TOLERANCE OF 0·25mm.

TO BE PAINTED WITH PRIMER RED OX. ZN CHROMATE SS 7222 TS: 2818A

ALL SHARP EDGES TO BE REMOVED



SECTION 'AA'



@ NOTE:- THIS PART IS REQUIRED TO BE TYPE APPROVED AS PER IS:9438 BY AUTHORISED TEST AGENCIES. CERTIFICATE TO THIS EFFECT SHOULD BE SUBMITTED TO TELCO.

N121 (N11)

Qty	Item No	Description	Description & Specification / Manufacturer's Name or No	Spec. Std. No	Pattern/Dwg Part No	Fin. Wt. in kg	Remarks
Tolerances as per Std.							
Measurements to be specially checked							
Surface protection as per Std.							

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	SO	Date	Name
Drawn	15-12		PBK
Chkd	17-12		AVR
Apd	19-12		
Appd			

Issue	Date	Mod. No	Sh. No	Zone	Modification	Name	Chkd
A	16-9-91	P16497			TEST CERTIFICATE NOTE ADDED		
	16-12-87				NEW RELEASE		

Scale: 1:1

Refers Drg. No

Refers 1210 SD FAT ROLE

Reference Drg. No 2578 4005 01 02

Spl. Mat'l Dig/Tl No.

TATA ENGINEERING & LOCOMOTIVE CO. LTD. POONA

Dig/Part Designation: ASSY. WHEEL DISC AND RIM (SEE CUTX20)

Digit/Part No.: 2636 4010 01 01

Sheet No. 1 of 1

ORIGINAL

All dimensions are in millimetres unless stated FIRST angle projection

FOR FORGE DIVISION ONLY

Machining Dimensions for Forgings

Surface Finish Symbols