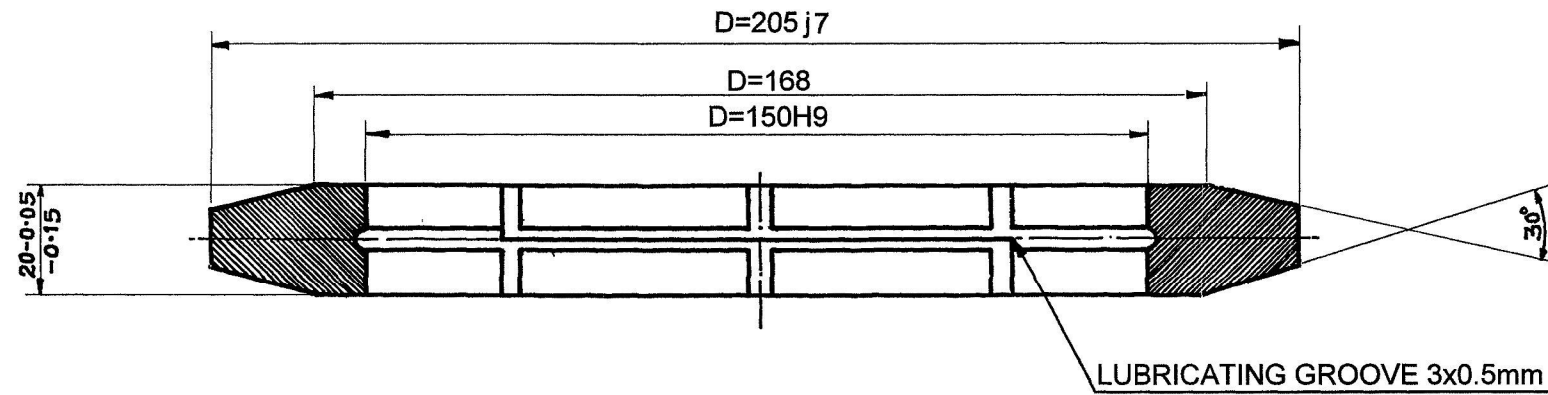
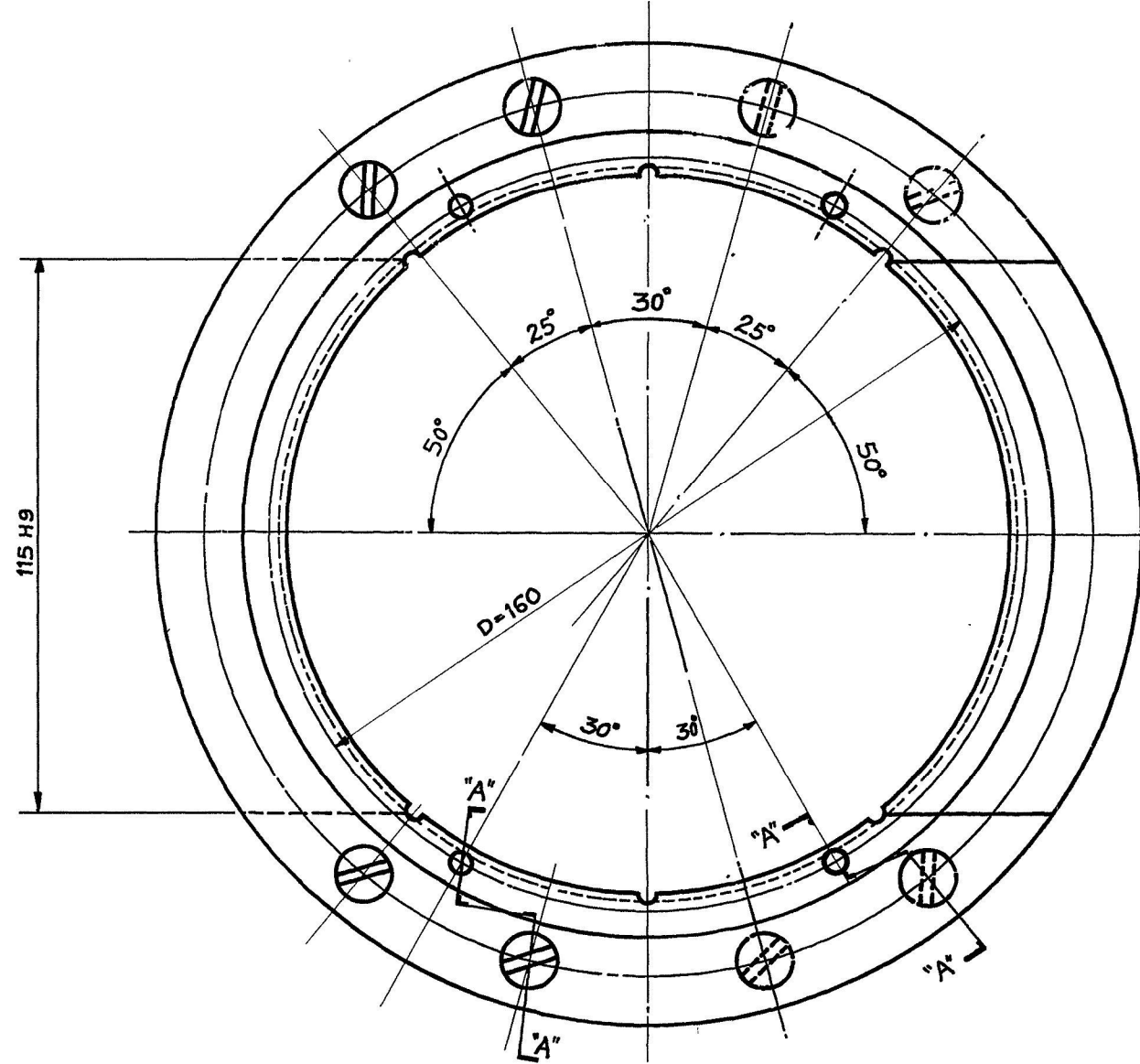
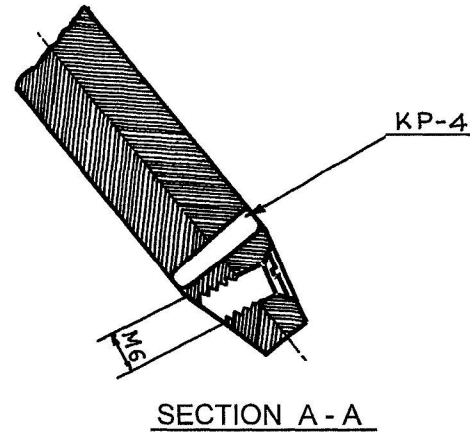


PART No. **6112469**  
 2 SHTS SHT 2

FOR EXPLANATION OF DIMENSIONING TEC. SEE CIARM NOTE -  
 DIMENSIONS ARE IN mm -SHT No.1.



ALT. MATERIAL :- HT BRASS TO CHEMICAL COMPOSITION  
 Cu = 56 / 62% Zn = Rem.  
 Pb = 0.1 % MAX, Fe = 0.8 TO 1.3 %.  
 Mn = 1.5 - 2.2 %, Al = 2.8 - 3.2 %  
 OTHER ELEMENTS = 0.1 % MAX.

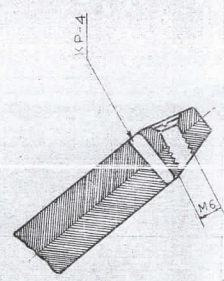
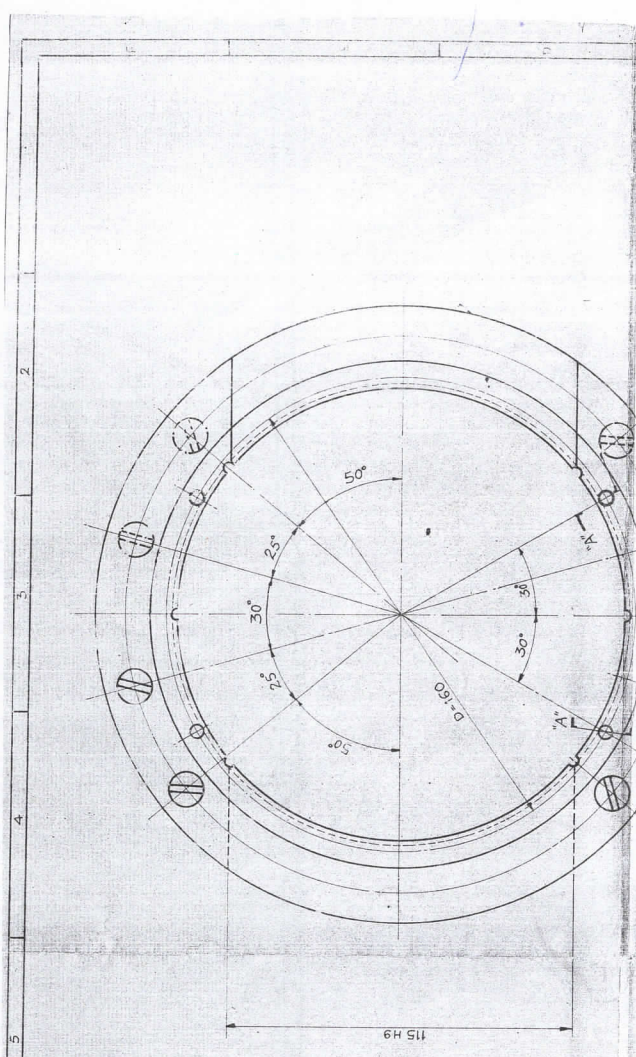
PHYSICAL PROPERTIES:-  
 CONDITION --- EXTRUDED.  
 PROOF STRESS ---- 20 TSI MIN.  
 UTS ---- 40 TSI MIN.  
 ELONGATION ---- 15 % MIN.

				DRAWN - CHD -		ASSY DRG -		CQA(W), JABALPUR	
				SCANNED - MK		DATE -			
				HOS DO FOR CQA(W)		SCALE -			
27.5.09			SCANNED & PRINT WITHOUT CHANGE		MATERIAL - AS SHOWN ABOVE		DESIGN No		
DATE	AUTHORITY	ZONE	AMENDMENTS		PROTECTIVE FINISH -		CIA/ WPN/ 730		
PREV DC Nos - 9171-W, 12893-W, 18883-W DATED 29-09-04								PART No	
DRG SEALED PROV: - 9171-W DATED 12-12-63								6112469	
				DO CQA(W)				2 SHTS SHT 2	
								DS CAT No	

**BEARING** बियरिंग

8  
PART No. 6112469  
2.9HTS  
SHT-2  
DIMENSIONS ARE IN MM.

7  
FOR EXPLANATION OF DIMENSIONING, ETC., SEE CLARK. NOTE  
SHT No. 1  
DIMENSIONS ARE IN MM.

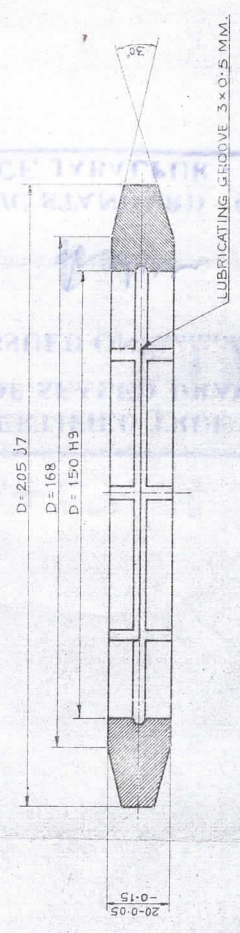


SECTION A-A

ALL MATERIAL - H.T. BRASS TO CHEMICAL COMPOSITION

CU = 56/62% , Zn = Rem.  
Pb = 0.1% MAX. Fe = 0.8 TO 1.3%  
Mn = 1.5 - 2.2% , Al = 2.8 - 3.2%  
OTHER ELEMENTS = 0.1% MAX.

PHYSICAL PROPERTIES -  
CONDITION - EXTRUDED.  
PROOF STRESS - 20 TSI MIN.  
UTS - 40 TSI MIN.  
ELONGATION - 15% MIN.



29.2	18883-W	HINDI NOMEN ADDED	DRN:-	CHD:-	ASSY DRG:-
28.731		RETRACED WITHOUT CHANGE	TCO:-	CHD:-	DATE -
		DATE: 20.05.95	Product/	ASHP	SCALE -
		DATE AUTHORITY ZONE	C/D MAN	D.O FOR CGA (W)	ESTD. MASS -
		AMENDMENTS	MATERIAL:- AS SHOWN ABOVE	DESIGN No.	
		ORG. SEALED PROV:- S.C.Ns - 9171-W	PROTECTIVE FINISH:-	CIA/W/PN/730	
		DT:- 12-12-63.	D.O CGA (W)	6112469	
				2 SHTS	
				1/3 CAT No	
					SHI-2

BEARING  
बियरिंग