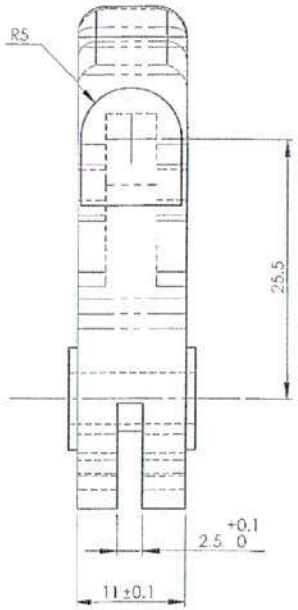

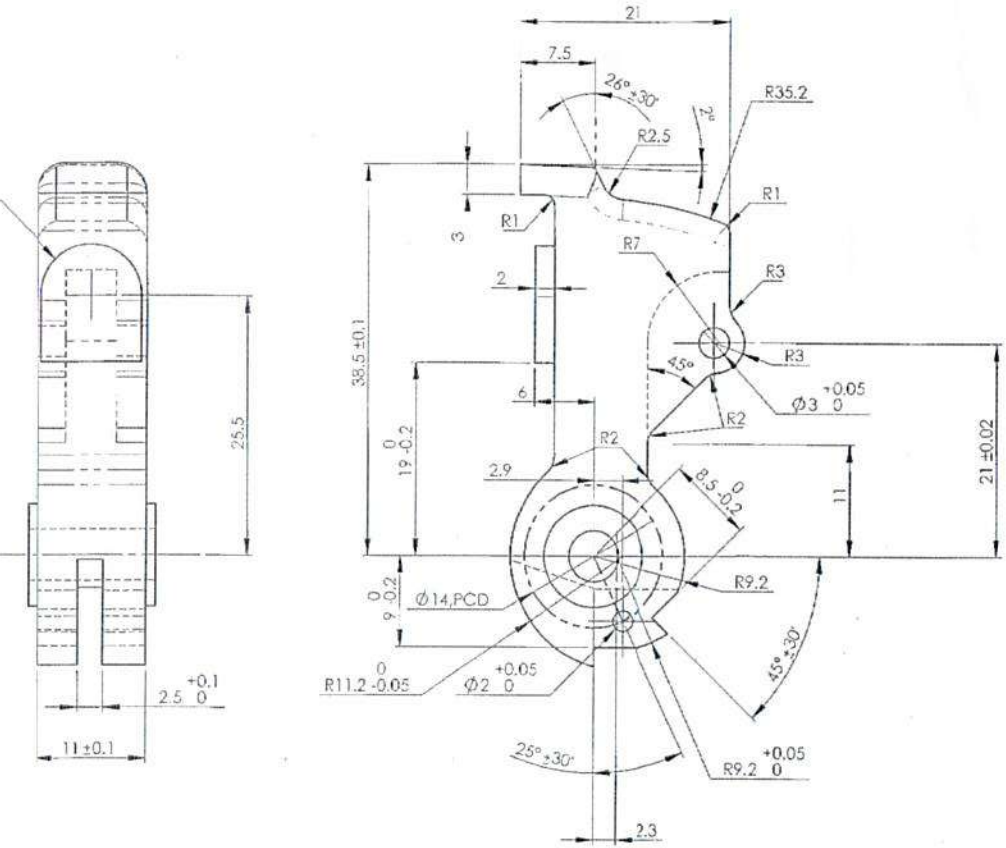

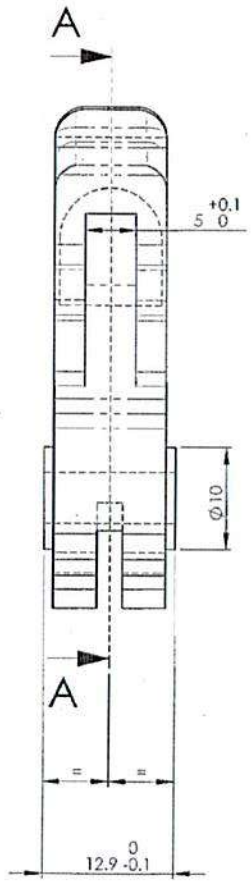

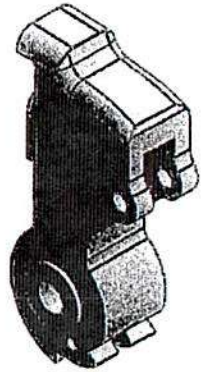

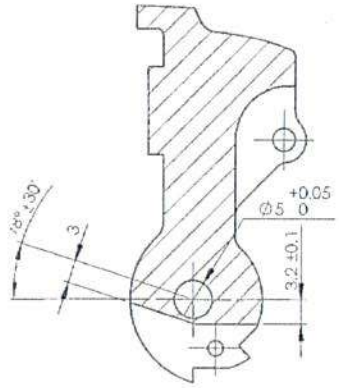

SECTION A-A

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE 19/9/23
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI -620 016.

MATERIAL IN CASTING ROUTE :-
BS:3146 PART - 1; 1974
TYPE - CLASS:5 GRADE-A

SHARP CORNERS SHOULD BE BLUNT TO R0.5.

AMENDMENTS	SIGN. & DT.
DA. No. 039/22 Dt. 20/12/2022	20/12/22
DA. No. 017/18 Dt. 03/07/2018	

Material: IS : 5517 - 1993 GRADE - 42Cr4Mo2	3rd Angle	DWG Details SIGN	DATE
Alt. Material: BS 970 PT-3, 1991 709M40 (OR) 708M40 (En19)	DRAWN		20/12/22
	CHECKED		
Hardness: 40 - 45 HRC	HOS/D&DO		
	DO/Prodn		
Finish: Phosphating to JSS:0465-01-1994, Class-II Oil finish	DO/QC		
	DO/DDO		
Un tollerated dimensions IS:2102 Medium	APPROVED ON : 20/12/2022		

SUB: **HAMMER**		
FOR: HAMMER SUB ASSY		Do not scale Drawing
PROJ.: 40mm MGL		All Dimensions are in mm
Design Ref		
DWG. No.: **30P 3061-** *2	A3	QPG - 1
ORDNANCE FACTORY TIRUCHIRAPPALLI – 16.		Wt. (Appx) gm
		SHEET: 1 OF 1