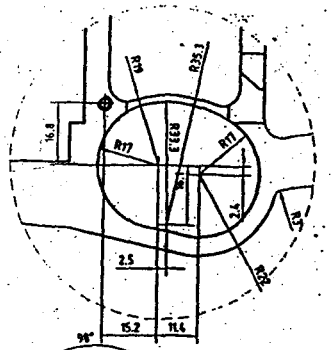
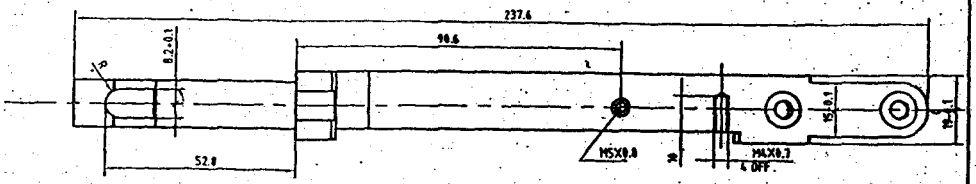
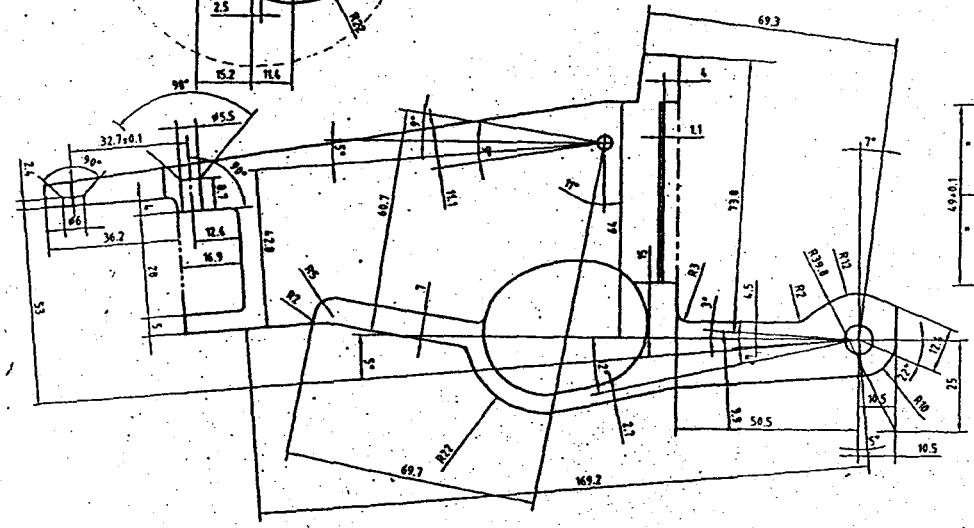
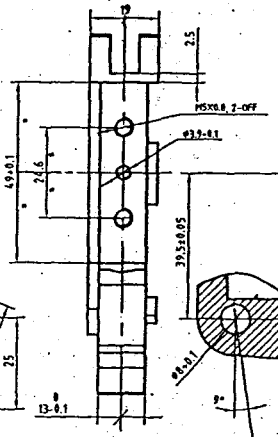
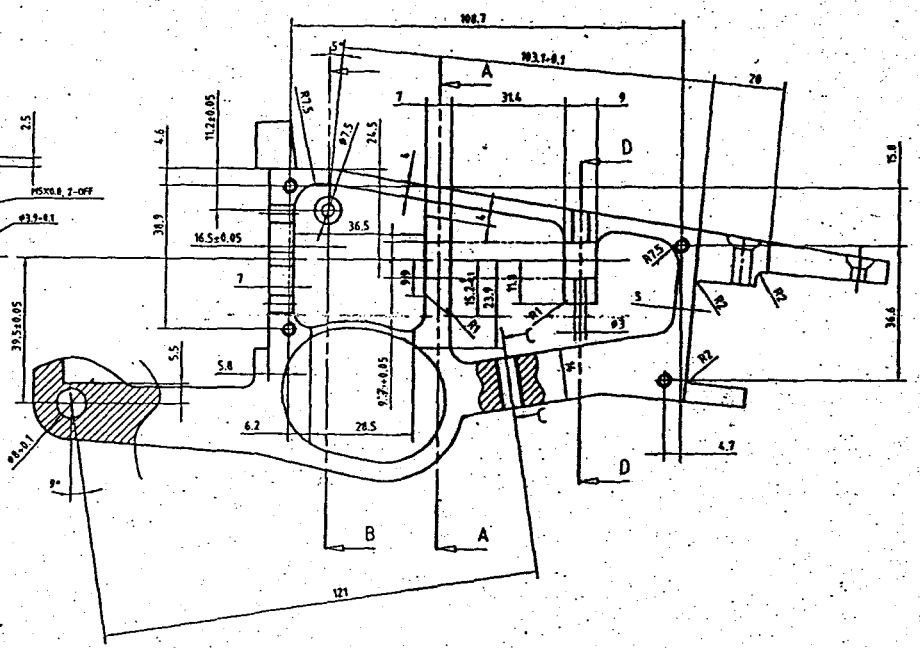
DATE	DC REF NO	SIGN
16/01/14	09/010/13	

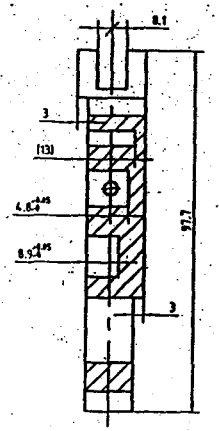




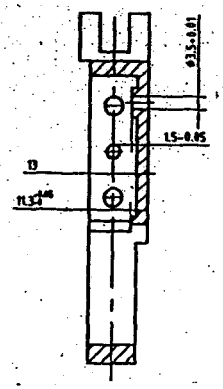




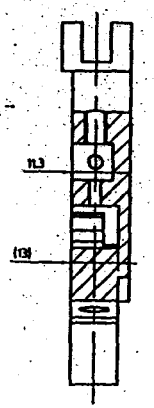




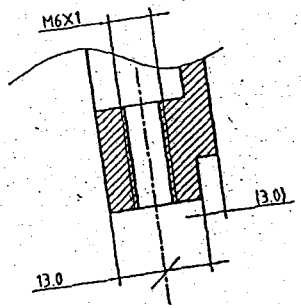
SECTION A-A



SECTION B-B



SECTION D-D



SECTION C-C
SCALE 2:1

ALL UNSPCIFIED RADIUS R5

MATL. AL ALLOY TO SPCN. DTD-5124 COND. T6
(Solution Heat Treated and Artifitially Aged)
Hardness- 120-140 HB. Tensile strength 524MPs

TREATMENT: BLACK PTFE COATING (OUT SIDE).

NOTE :- 1. ALL DIMENSIONS ARE IN mm.
2. NO TOOL MARK IS ACCEPTABLE ON FINISH COMP.
3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER IS:2102 MEDIUM CLASS.

SEALED
DGI&G

प्रमाणित प्रति/CERTIFIED COPY OF
ड्राइंग/लेआउट/गेज शिडयूल HOS/IMPM
DRG/LAYOUT/GAUGE SCHEDULE
दिनांक/AT THIS DATE...17.04.17
सी डी डी/CDD
राइफल फैक्टरी, ईशापुर
RIFLE FACTORY, ISHAPORE

CLASS OF DEVIATION	DEVIATION FOR LINEAR DIMENSION (I.S: 2102)			
	ABOVE	0.5	06	30
	UPTO & INCLUDING	06	30	120
MEDIUM		±0.1	±0.2	±0.3

ASSY. DRAWING NO:- TGG-200	OPERATION	2013	NAME	DATE
INDIAN ORDNANCE FACTORIES RIFLE FACTORY ISHAPORE	SCALE :- 1:1	DESIGNED	A.K.DHURIYA	
		DRAWN		
		CHECKED		9/12
		APPROVED		

TEAR GAS GUN
BODY

DRG NO:-
TGG - 201

SHEET- 1 OF- 1