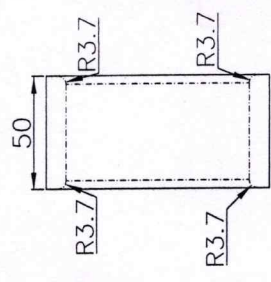
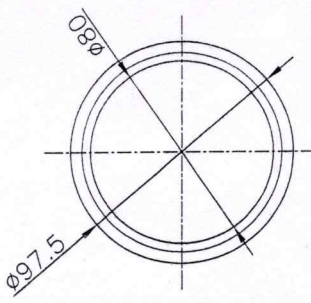
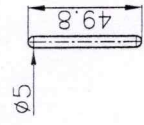


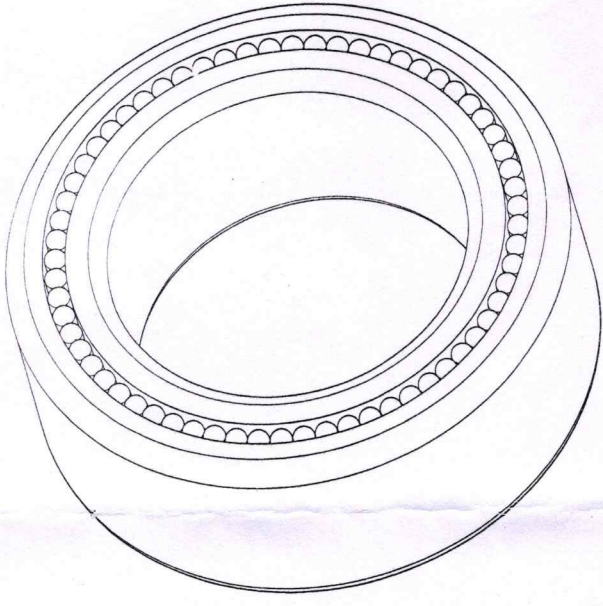
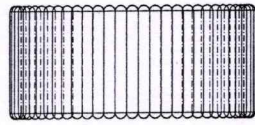
① OUTER RACE



② INNER RACE



③ NEEDLE(TOTAL=64 Nos.)

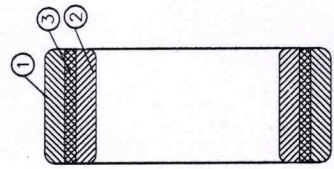
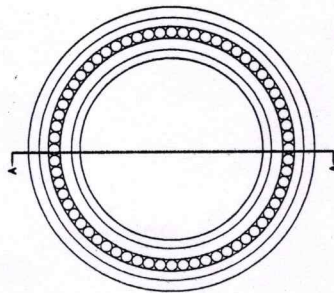
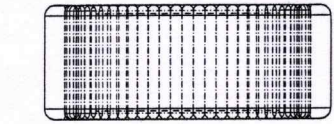


NEEDLE ARRANGEMENT

3.	NEEDLE	64	IS: 4398:1994 Gd.104C6	---										
2.	INNER RACE	1	IS: 4398:1994 Gd.104C6	465 VHN at 30 kgf										
1.	OUTER RACE	1	IS: 4398:1994 Gd.104C6	420 VHN at 30 kgf										
P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD									
GEN. TOL. NOT SPECIFIED														
LINEAR DIMENSIONS														
0-6	± 0.1													
6-30	± 0.2													
30-120	± 0.3													
120-315	± 0.5													
315-1000	± 0.8													
1000-2000	± 1.2													
ANGULAR DIMENSIONS														
0-10'	$\pm 1'$													
10-50'	$\pm 30'$													
50-100'	$\pm 20'$													
>100'	$\pm 10'$													
UNMACHINED														
ROUGH														
SMOOTH														
FINISH														
INDEX	AMENDMENTS	SIGN	DATE	MATERIAL										
<p>BEARING 74716 K ETY-500 TANK T-90</p>														
<p>GUN CARRIAGE FACTORY, JABALPUR</p>														
<p>FOR Sr. GM G.C.Fy.</p> <table border="1"> <tr> <td>2020</td> <td>NAME</td> <td>DATE</td> </tr> <tr> <td></td> <td>ASHUTOSH</td> <td>27/11</td> </tr> <tr> <td></td> <td>CKD.</td> <td></td> </tr> </table>						2020	NAME	DATE		ASHUTOSH	27/11		CKD.	
2020	NAME	DATE												
	ASHUTOSH	27/11												
	CKD.													
<p>APPROVED <i>[Signature]</i></p>														
<p>SCALE REF.DRG.NO.</p>														
<p>ASSY/SUB ASSY NO.</p>														
<p>DRG. No. T-90/35/T-291</p>														
<p>SHEET NO. OF SHEETS</p>														

BEARING

- NOTE:-
- 1.PILOT SAMPLE TO BE APPROVED BEFORE BULK SUPPLY.
 - 2.DIMENSIONS,MATERIAL COMPOSITION AND ITS HARDNESS ARE GIVEN BY SHOP.
 - 3.DRAWING IS FOR REFERENCE PURPOSE ONLY.
 - 4.SAMPLE WILL BE PROVIDED AT GCF FOR STUDY.
 - 5.BEARING SHOULD SUSTAIN TRUNION PULL=110 TONNES(MINIMUM).



SECTION A-A