

PLASTIC SLIDE FASTENERS (LIGHT DUTY)

SL. NO	ITEM	END USE	MINIMUM QUALIFYING MPC	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENTS		REMARKS
				ESSENTIAL	DESIRABLE	ESSENTIAL	DESIRABLE	
03.	Plastic Slide Fasteners Light Duty in Various Length and Colour	• Garments	50,000 nos.	L - Type Coil Forming Machine Zip Stitching with Protective Tape / Lace Attaching Machine Heat Setting Machine / Calendaring Machine High Temperature, High Pressure, Dyeing Machine Zip Tape Looms : • Needle Loom • Shuttle Loom Protective Tape Machine Pressure Die Casting / Moulding Machine : • Autolock Body Mould • Non Lock Body Mould • Pull tab Mould of length : (g) 18 to 18 mm for light and light special (h) 18 to 25 mm for medium & med heavy (i) 25 to 35 mm for heavy and heavy special • Assembly fixture / tow Closed end slide fastner assembly line consisting set of machine : • Pinking/Zig-Zag Cutting Machine • Gapping Machine • Bottom Stop Machine • Top Stop Machine Open end slide fastner assembly line consisting set of machine : • Gapping Machine • Ultrasonic Fil Adhesive Machine - (g) Light/Light Special Duty Zip (Common) (h) Medium/Medium Special Duty Zip (Common) (i) Heavy/Heavy Special Duty Zip (Common) • T - Cutting Machine • Right Pin Attaching Machine • Left Pin & Box Attaching Machine • Top Stop Machine		Security of Inter Locking Chain to Lateral Load Fold over Security of Textile Chain with 25mm Security of attachment of Top Stop Security of attachment of Bottom Stop Security of attachment of retainer to lateral load Security of attachment of retainer to longitudinal load Security of attachment of puller to slider Security of slider lock holding Reciprocating movement of slider under load Resistance to abrasion Resistance to heat under load Remissibility of fastener C.F. to light Colour fast to perspiration C.F to sea water C.F. to washing Col test to organic solvents		