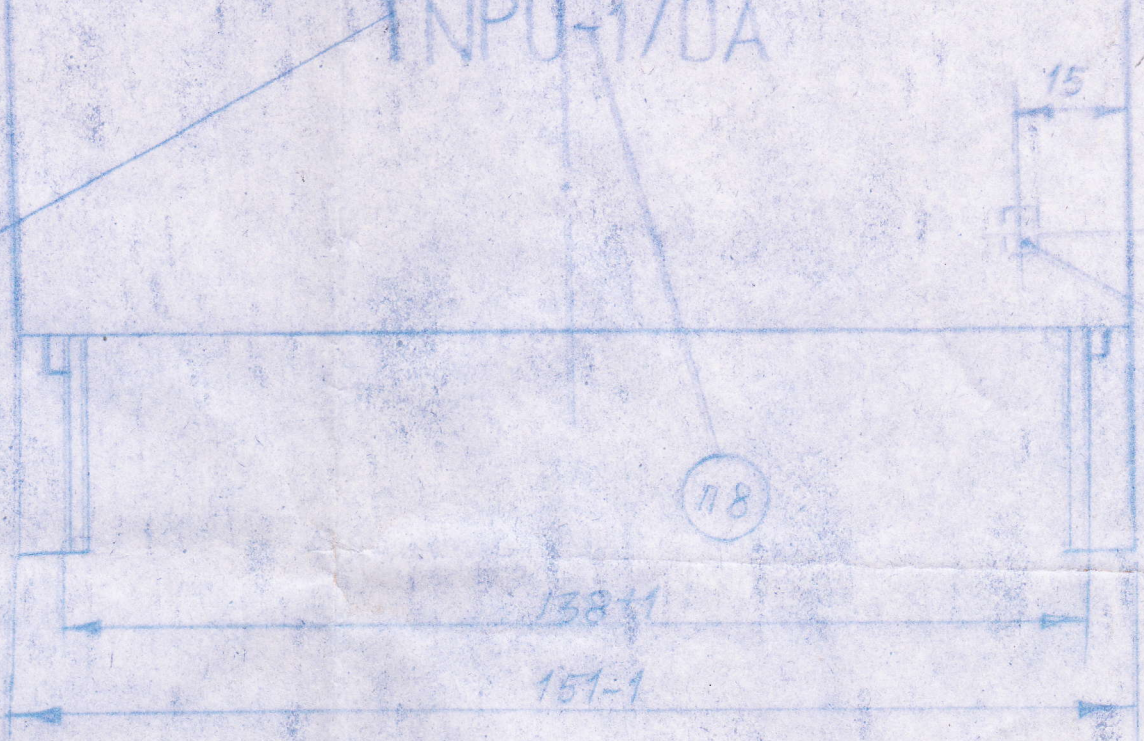


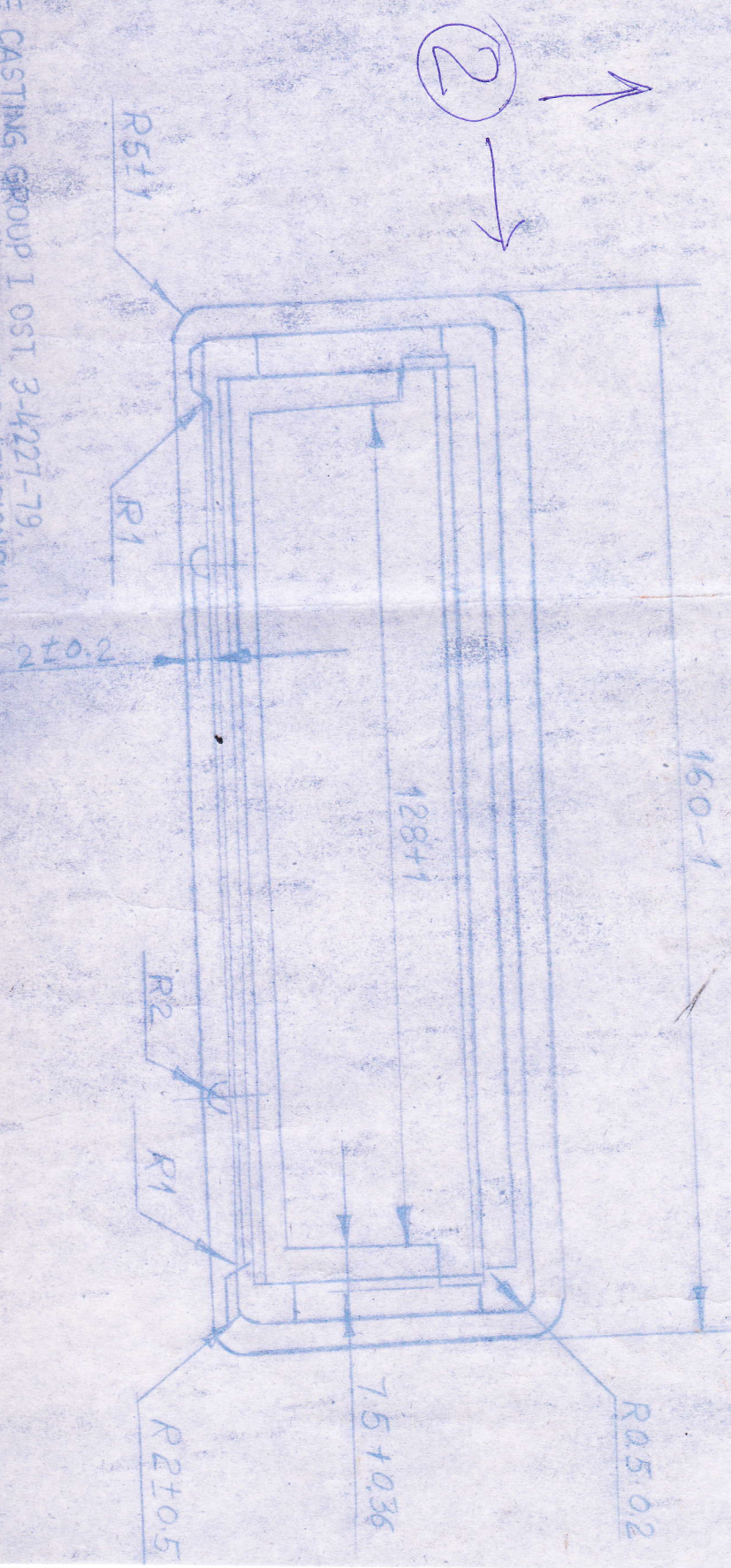
TNPO-170A

117

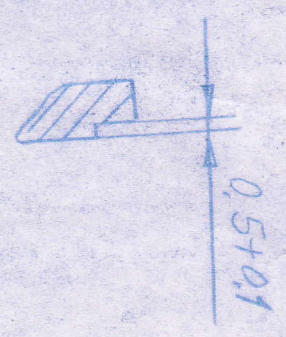
118

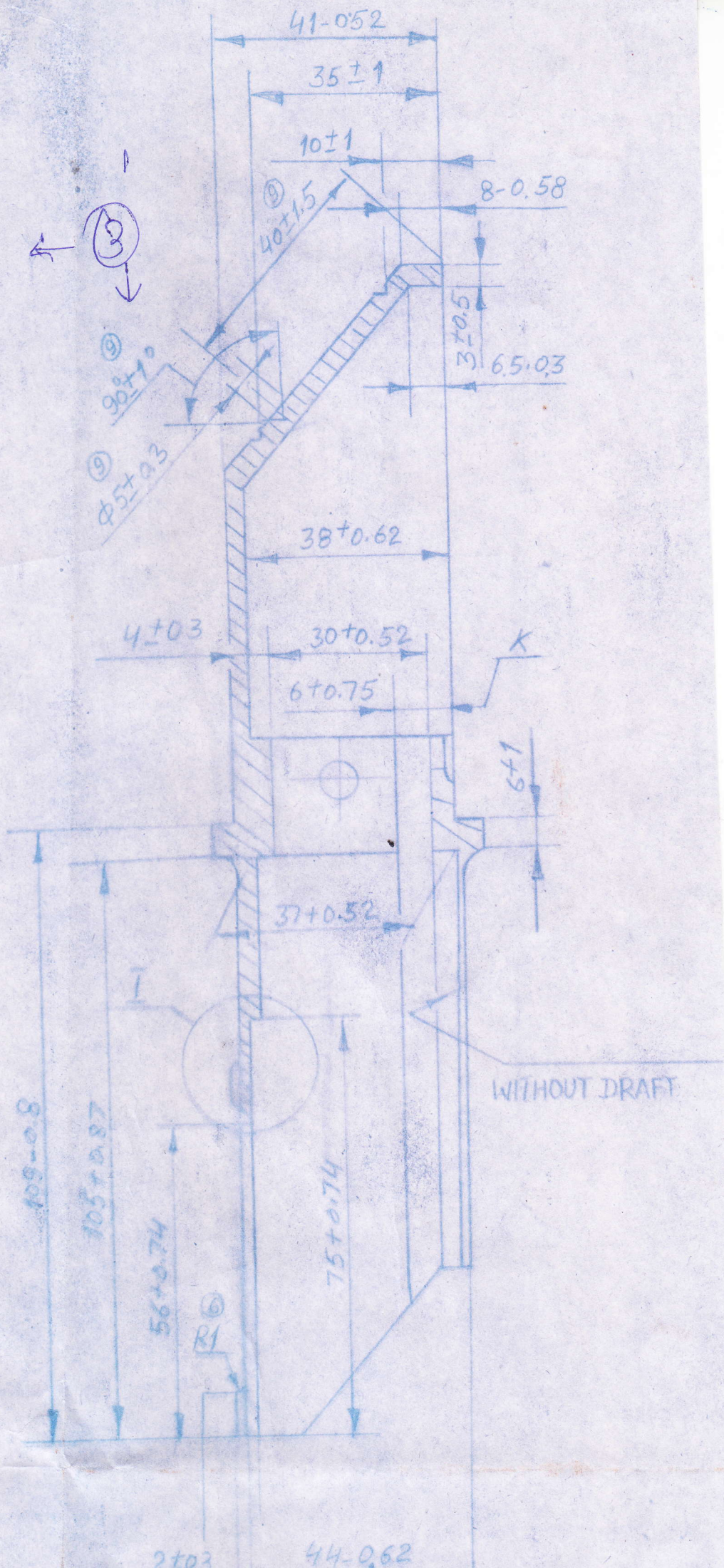


1. PRESSURE DIE CASTING GROUP 1 DST. 3-4227-79.
2. PATTERN DRAFT .30 IS MADE AS PER DIMENSIONS V ABOVE TOLERANCE TO THE DECREASE OF DIMENSIONS, AS PER DIMENSIONS K TO THE INCREASE OF DIMENSIONS AS PER OTHER DIMENSIONS WITHIN LIMITS OF TOLERANCES.
3. UNSPECIFIED MOLDING RADII ARE 2 mm MAXIMUM
4. UNSPECIFIED LIMIT DEVIATIONS OF RADII ARE AS FOLLOWS:
FROM 0.5 TO 1.0 - ± 0.3 mm
FROM 1.0 TO 3.0 - ± 0.5 mm
5. NON-FLATNESS OF THE SUPPORT SURFACE OF THE FLANGE ON BOTH SIDES IS 0.5 mm MAXIMUM.
6. MARK TYPE NO-10 PMAU, 2497-75.
7. MARK CORE PRINT M10 PMAU, 2497-75.
8. MARK NUMBER OF THE MOULD DOUBLE TYPE NO-6



B-B
M2:1 SCALE 2:1

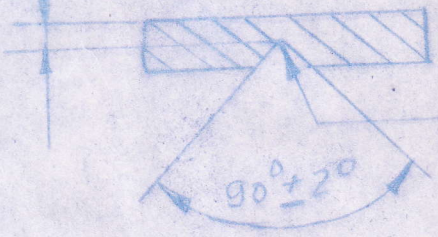




④ ↑

5-5
M2:1
SCALE 2:1

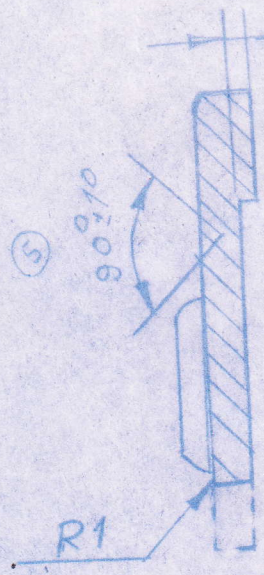
17 ± 0.1



BLUNTING OF SHARP ANGLE IS ALLOWED

1
M2

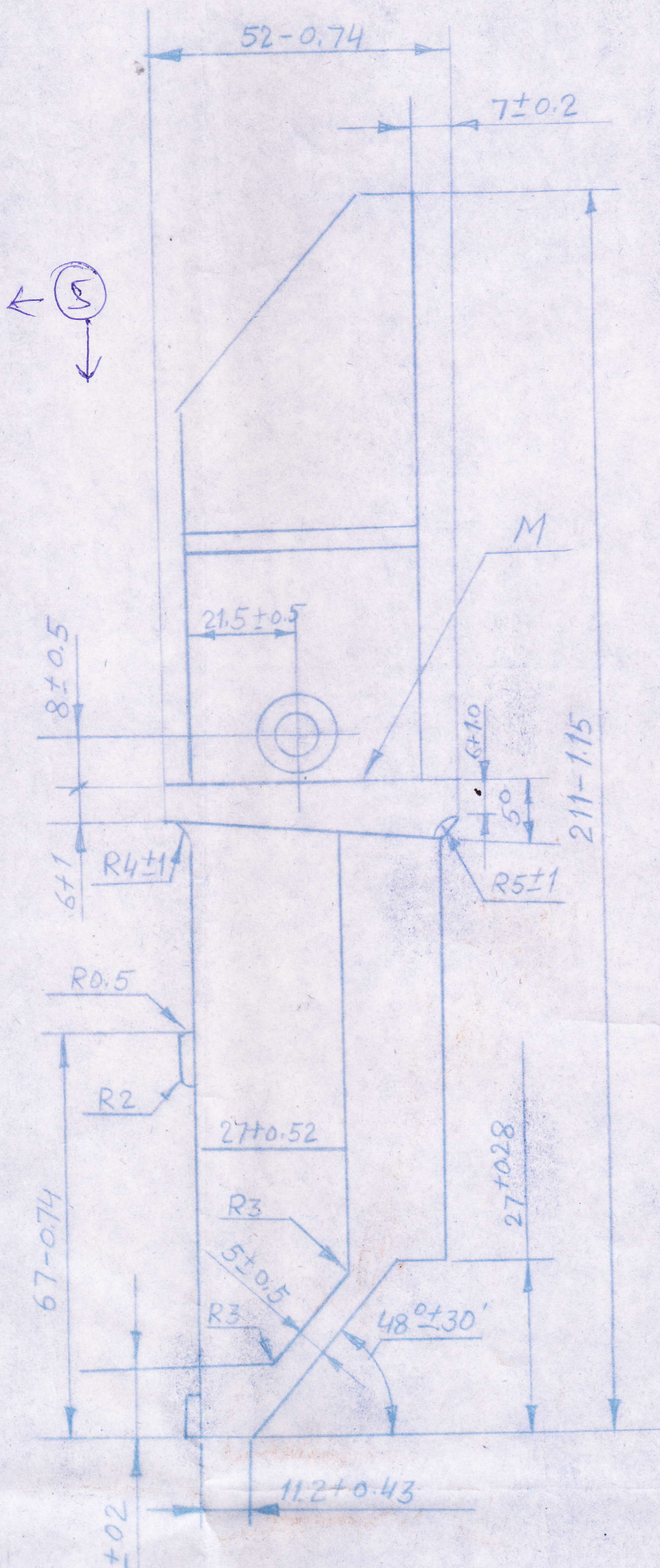
0.6 ± 0.2

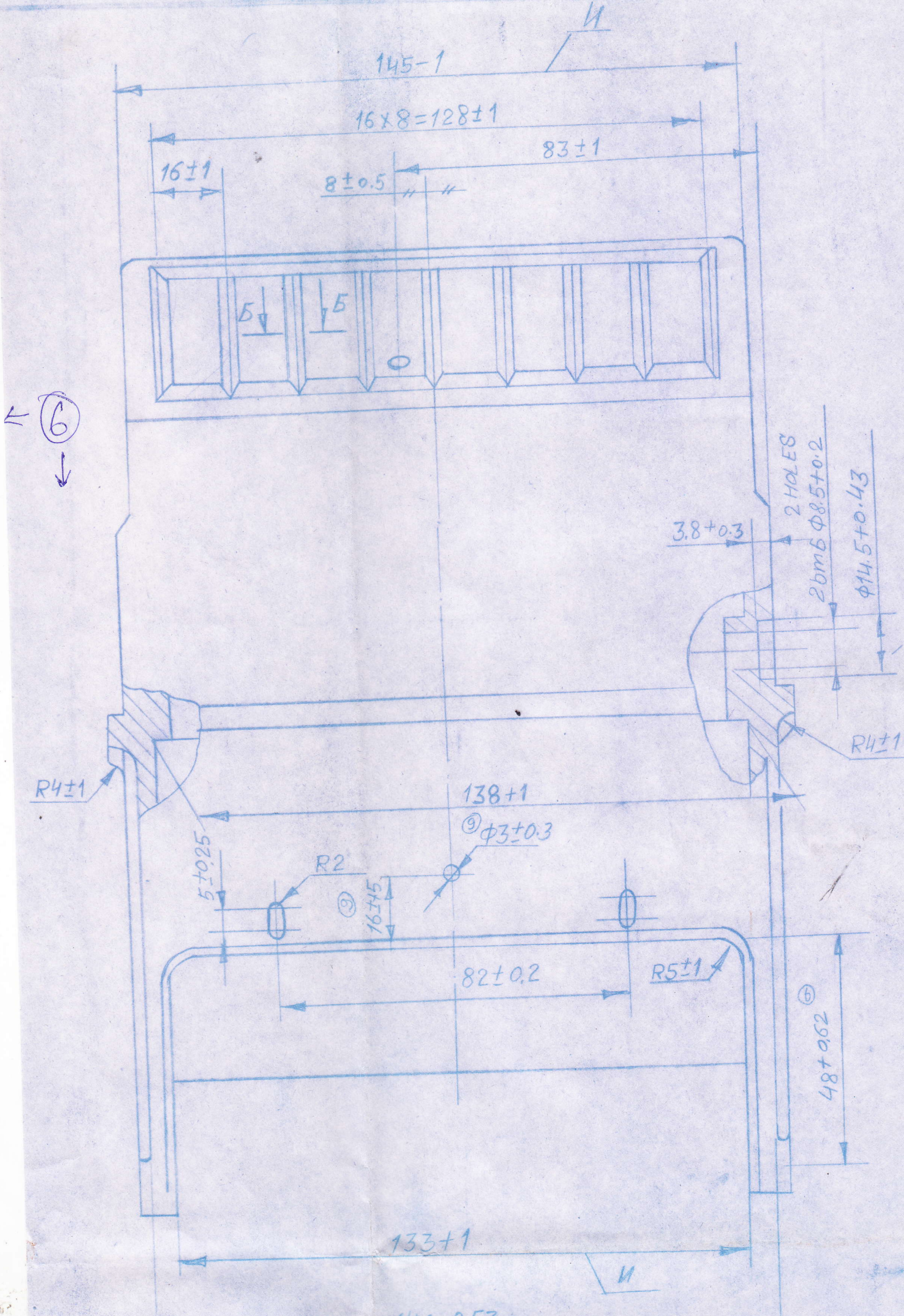


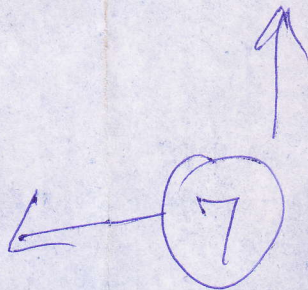
*
MATL:- IS: 617-1994
Gr. 4600 'A'

MATL. O.K. UPDATED ON 02-9-03

VIEW B







ITEM	DESCRIPTION	NO OFF	MATERIAL
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LIST OF PARTS

FOR GENERAL MANAGER
OPTO ELECTRONICS FACTORY DEHRADUN

S. NO.	AMENDMENTS	DT. SIG.
<u>BODY</u> <u>MOULDING</u>		

DRN	TCD	CKD	JWM/QA
MTL. ^{IS 617.1994} Gr. 4600A WAS IS: 617.GY. 4600			
SCALE :-			DATE 6-2-2013
DRG. NO B-26/DC/802025/173-M			
		SHEET NO	