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DWG NO Y19376A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	02-Nov-17	Y. Shapira
--	T00119	Identical To Previous Released	20-Sep-18	L. Goldshtein

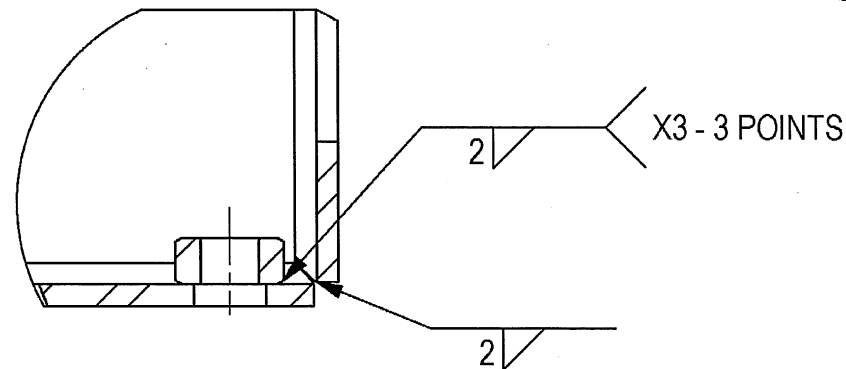
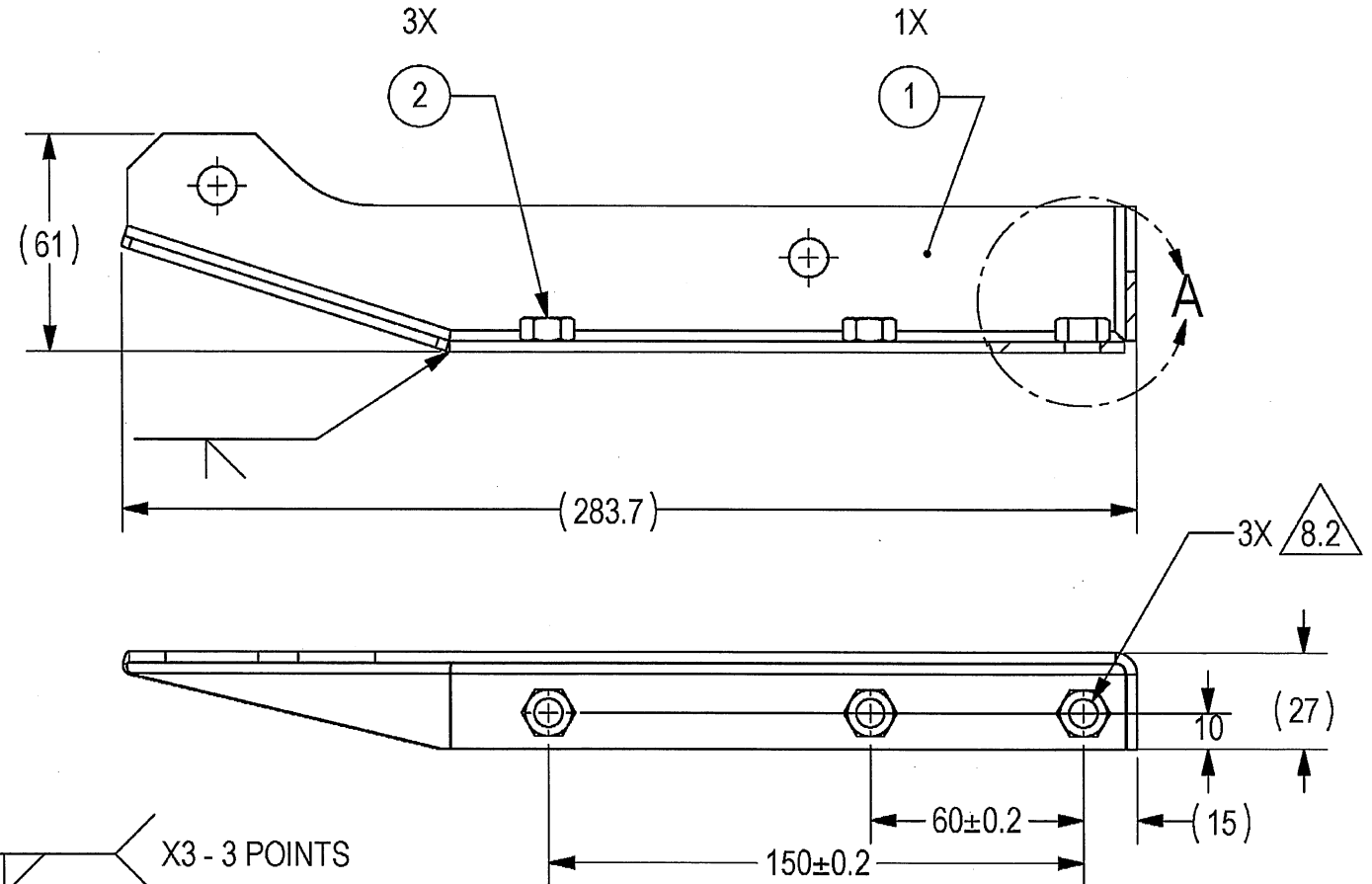
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NOTES:

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: CRES TYPE 316L (ACC PART LIST).
- GENERAL TOLERANCE ACCORDING ISO 2768c.
- GTAW OR GMAW WELDING PER AWS D1.1 USING ELECTRODE ER 308L PER AWS A5.9.
- REMOVE ALL WELDING RESIDUALS.
- POST WELD INSPECTION: VISUAL WELD INSPECTION.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.5X45 Deg.
- FINISH:
 - DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN SOLVENT COLOR BLACK CLASS 2 TYPE 1, 30-40 MICRON THICK PER VS-1-3-1-165 (OR EQUIVALENT).
 - THREADS MUST BE PROTECTED FROM FINISH.
- QUALITY ASSURANCE PROVISIONS:
 - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE.
- IDENTIFY PART PER MIL-STD-130 PARA 4.1.B BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS 1.25 MM HIGH.

B

B

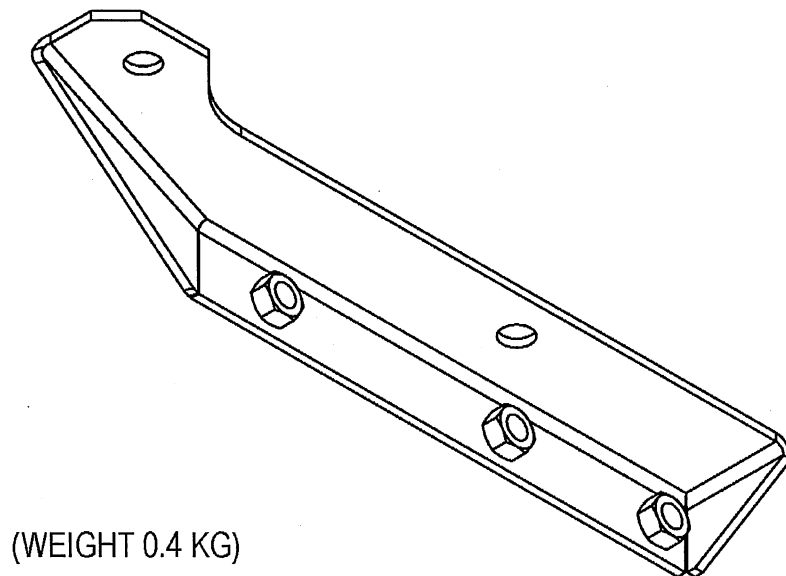


DETAIL A SCALE 1:1


SEE SEPARATE PARTS LIST

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UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	 ORDNANCE FACTORY TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009		DRAWN	17/12/20		
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	17/12/20	FOR: MECH. STRUCTURE ASSY	
1st ANGLE PROJECTION		OFFICER/PRODN		BRACKET, BASKET, LEFT, WELD	
SURFACE TEXTURE IN MicroMeter		OFFICER/QC		SIZE	OF: 12.7MM SRCG
PROJECT OFFICER		OFFICER/DDO		B	
				CAGE CODE	DWG NO
				2291A	Y19376A-00
				SCALE 1:5	AUTOMATED DRAWING (SW)
					SHEET 1 OF 1

PLM Control 01 EPDM DRAWING REV: WIP EPDM MODEL REV: WIP EPDM MODEL STATUS: WIP EPDM MODEL NAME: Y19376A-00

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ASSEMBLY PARTS LIST

Assembly Parts List For: Y19376A-00

Rev: -

Status: Released

Description: BRACKET, BASKET, LEFT, WELD

FN	CMD	PART NUM	ECO	DESCRIPTION	MB	QTY	U/M	REF. DES./REMARKS	MFG. PN / CUSTOMER	LA	LI
1	MP	Y19377A-00		BRACKET, BASKET, LEFT	M	1	Each				
2	HO	99946513M		NUT HEX CRES M 8 X0.8D A4-70	P	3	Each		53113-ISO4032-M8-A4-70		

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DWG NO Y19377A-00

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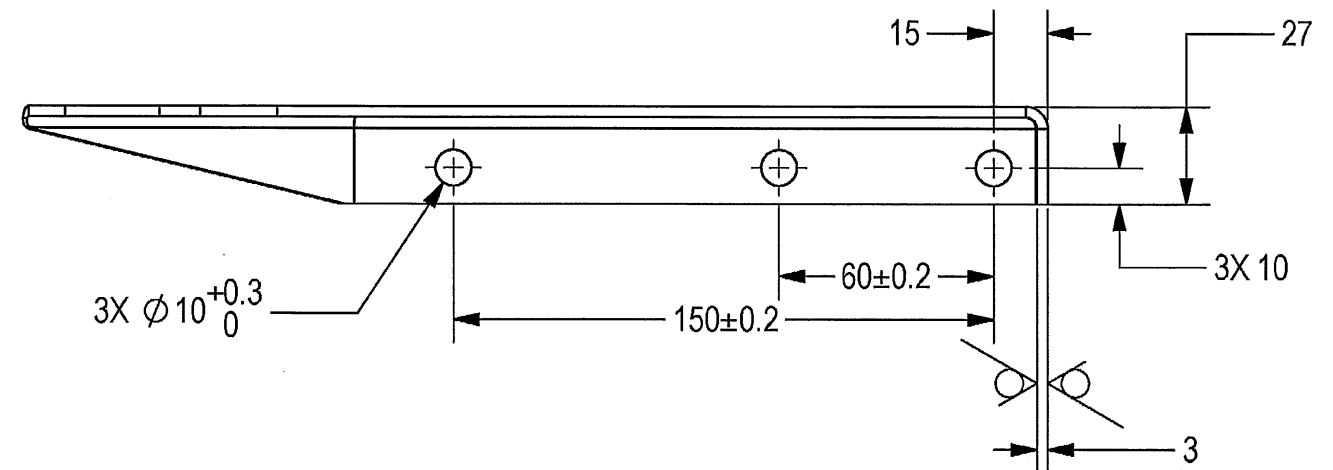
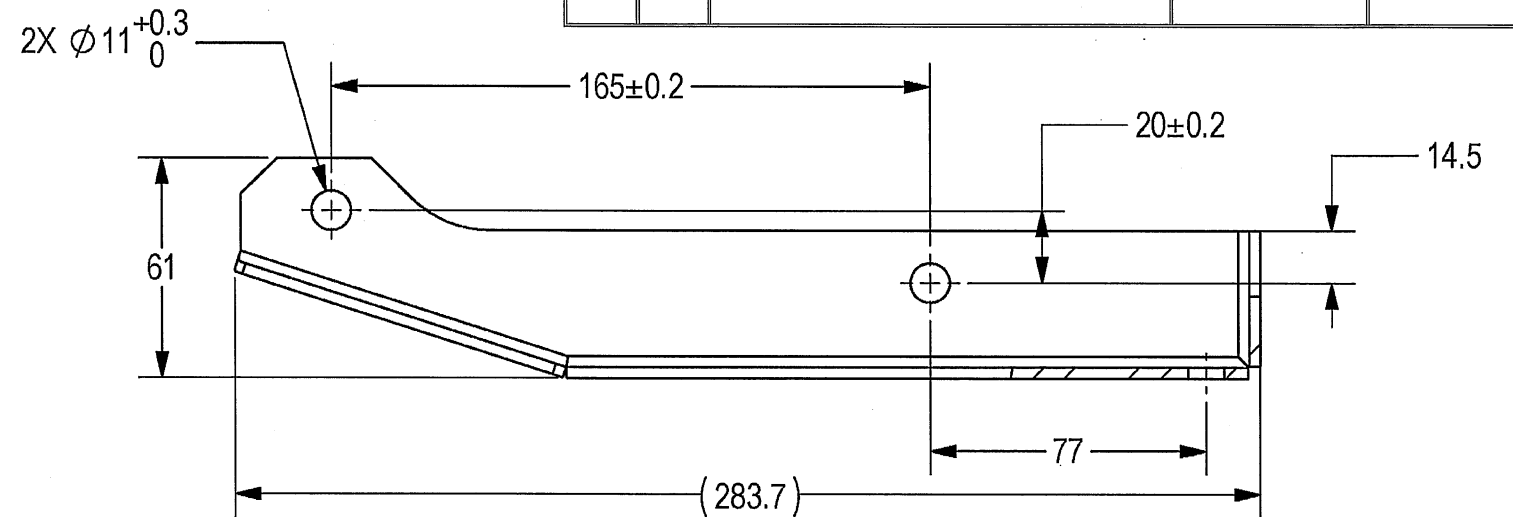
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SHEET REV RECORD	
ALL SHEETS ARE THE SAME REVISION	

REVISION RECORD				
REV	ECO	DESCRIPTION	DATE	APVD
01		2 Rework Freeze	02-Nov-17	Y. Shapira
02		Freeze	21-Nov-17	Y. Shapira
--	T00119	Identical To Previous Released	20-Sep-18	L. Goldshtein

NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES PLATE TYPE 316L, ACC ASTM-A-240.
3. GENERAL TOLERANCE ACCORDING ISO 2768c.
4. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
5. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
6. PACKAGING AND PACKING:
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE.
7. IDENTIFY PART PER MIL-STD-130 PARA 4.1.B BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS 1.25 MM HIGH.



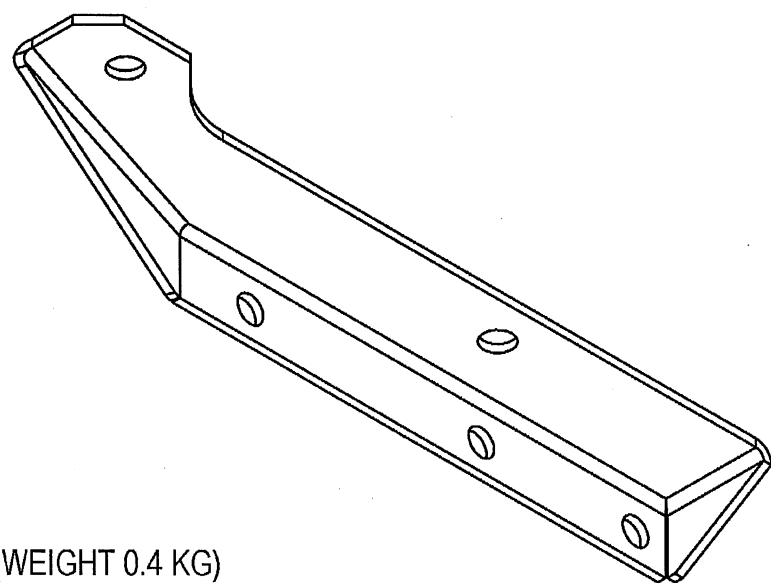
SEE ATTACHED MEDIA

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(WEIGHT 0.4 KG)

12.5/ (V)

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	ORDNANCE FACTORY TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009		DRAWN	18/12/18		
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	18/02	FOR: BRACKET, BASKET, LEFT, WELD	
SEE NOTE 3	SEE NOTE 3	OFFICER/PRODN		OF: 12.7MM SRCG	
1st ANGLE PROJECTION		OFFICER/QC		SIZE	CAGE CODE
		OFFICER/DDO	18/02	B	2291A
SURFACE TEXTURE IN MicroMeter				DWG NO	Y19377A-00
					--
PROJECT OFFICER				SCALE 1:5	AUTOMATED DRAWING (SW)
					SHEET 1 OF 1

PLM Control 02 EPDM DRAWING REV 01 EPDM MODEL REV 01 EPDM MODEL STATUS Freeze EPDM MODEL NAME Y19377A-00

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