

TO BE MARKED ON
TOOL/GAUGE/PART
TRD-1-2-2239

VETTED-FOR PLANNING AND TRADE ENQUIRY.

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Nit SS 1440-KN-2x10-Aluminium 4120

**Rivet SS 1440-KN-2x10-Aluminium 4120 or
SS EN 755-2 ENAW 5052.**

				ITEM No.	DESCRIPTION	No. OFF	MATERIAL
INSP.	DATE	HOS/ CDO	DA No	HEAT TREATMENT Rc.		RIVET 2x10	
AMENDMENTS				12.5-25 Ra ▽	0.2-0.8 Ra ▽▽▽	(IN)	
JWM/R&D Date 1/6/07				1.6-6.3 Ra ▽▽▽	0.1-0.025 Ra ▽▽▽▽	M/C	
HOS/ CAD C.		DATE 1/6/07		DIMENSIONS ARE IN mm.		DRG. No.	
CKD		CKD <i>dmj</i>		UNTOL. DIMNS. IS:2102 MEDIUM		TRD-1-2-2239	
DRN		TRD		SHARP EDGES TO BE REMOVED		SCALE:- NTS	
APPROVED BY Jt. GM. R&D/CTR				ORDNANCE FACTORY KHAMARIA		No. OF SHT. - SHEET No. -	
PS/GS.				STORE:- 84 mm HEAT 5052		COMPT.	
				DRG. No.		DRG.No. 6417884	