

<p>अति विस्फोटक निर्माणी (म्युनिशन्स इंडिया लिमिटेड की इकाई) भारत सरकार का उद्यम, रक्षा मंत्रालय खडकी, पुणे, महाराष्ट्र-411003</p>	 <p>म्युनिशन्स इंडिया लिमिटेड Munitions India Limited विनाशाय दुष्कृताम्</p>	<p>HIGH EXPLOSIVES FACTORY (A Unit of Munitions India Ltd.) A Govt. of India Enterprise Ministry of Defence Khadki, Pune, Maharashtra-411003</p>
<p>दुरभाष सं./Phone No.: (020) 25819566, 67</p>	<p>फैक्स/Fax : (020) 25813204</p>	<p>ई-मेल/email : hef@ord.gov.in</p>

TOLUENE

MANUFACTURE:

TNT, Grades Special, 1E, 1A, 1B or Grade 2 shall be manufactured by a process which has received authoritative approval. The Quality Assurance Authority shall be informed regarding the process used and shall be given prior notification of any proposed deviation there from. All deviations from the approved process, however slight, shall be recorded immediately and all material affected shall be set aside pending the decision of the Quality Assurance Authority.

Toluene used in the manufacture shall be of nitration grade and comply with the requirements of IS 537. The following limit in respect of Benzene, non-aromatic Hydrocarbon and purity of Toluene shall be strictly maintained. a) Benzene - 0.05% Max b) Non Aromatic Hydrocarbons - 0.3% Max c) Purity of Toluene - 99.7% Min

TESTING:

Testing will be carried out as per IS 537.

Note: For any queries, kindly contact to High Explosives Factory –Procurement Division.



(NITESH CHAURASIA)
 Addl. GENERAL MANAGER
 FOR CHIEF GENERAL MANAGER

पंजीकृत कार्यालय : म्युनिशन्स इंडिया लिमिटेड, गोला बारूद निर्माणी, खडकी पुणे, महाराष्ट्र - 411003.
 Registered Office: Munitions India Limited, Ammunition Factory Khadki, Pune, Maharashtra-411003.
 दुरभाष सं/ Phone No. 020-25828500, Fax No.: 020-2581 3206