

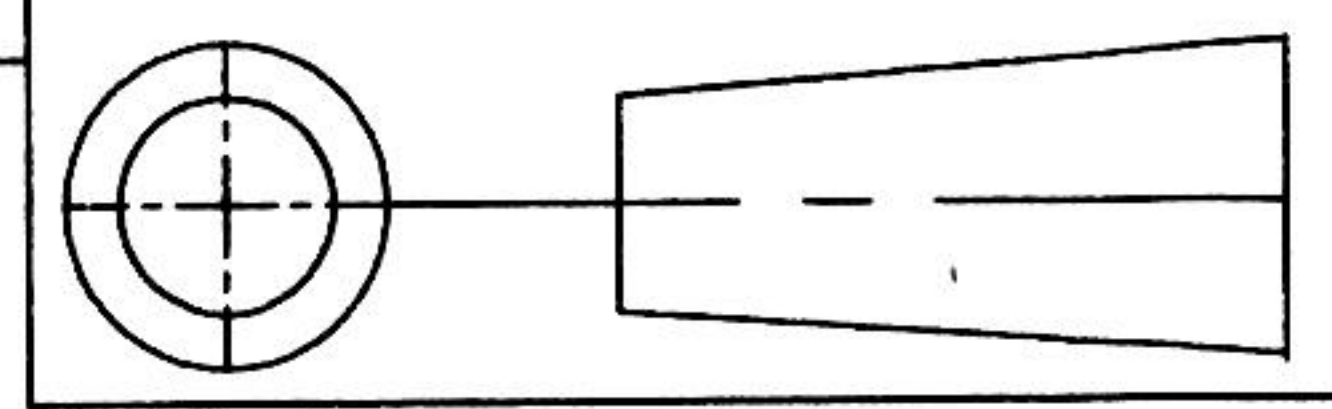
1. ALTERNATE MATERIAL IS ROUND BAR π 16T GOST 21488-76.
2. * DIMENSIONS SUBJECTED TO TOTAL CHECKING.
3. ** DIMENSION ENSURED BY TOOLS
4. PERFORM THE SURFACES OF REVOLUTION ONCE CLAMPED ONLY.
5. DIMENSION (N) IS TO BE CHECKED AT LENGTH K.
6. SURFACE TREATMENT :- CHROMATIZING.
7. THE FOLLOWING ARE ALLOWED: -
 - (a) PROJECTION OF SURFACE A WITHIN THE LIMITS OF DIMENSION D.
 - (b) PRESENCE OF LOCAL TEARS OUT ON SURFACE 5 AND B AT DISTANCE EXCEEDING 1.5mm FROM SURFACE AS AGAINST THE STANDARD SAMPLE.
 - (c) PRESENCE OF SEPERATE MARKS ON SURFACE E AND # AT A DEPTH UP TO 0.16mm.
 - (d) DEVAION OF DIMENSION N WITHIN THE LIMITS OF $\phi 6$ B7(-0.3) AT A DISTANCE EXCEEDING 1.5mm FROM SURFACE P.
 - (e) COATING WITH VARNISH μn 7-4 (1) OST B- 84-811-73.
 - (f) CHEMICAL PASSIVATION / VARNISH μn 7.4 (1) OST B 84-811-73.

EQUIVALENT MATL. :- AL. ALLOY TO SPECN BS: 1474, Gr. 2014 TB COND.

MASS: - 0.93gm.

SCALE: -10:1		TOL		DIMENSIONS ARE IN mm		ASSY DRG No. NAI(J)-501/6	
DGN	DRN	TCD	COMP	CHD	NAVAL ARMAMENT INSPECTORATE JABALPUR		
PASSED	NAIO		APPROVED		CINA		
MATL : ALUMINIUM				GEN SPEC NA SPEC A31-B			
MATL SPEC : IS: 733, Desig. 24345				STORE SPEC			
PROTECTIVE FINISH				STORE REF No.			
R.No.	DATE	ZONE	BRIEF RECORD	AUTHORITY	INITIALS		

LOCATOR



DRG. No. NAI(J) 501/6/1 (PROVISIONAL)