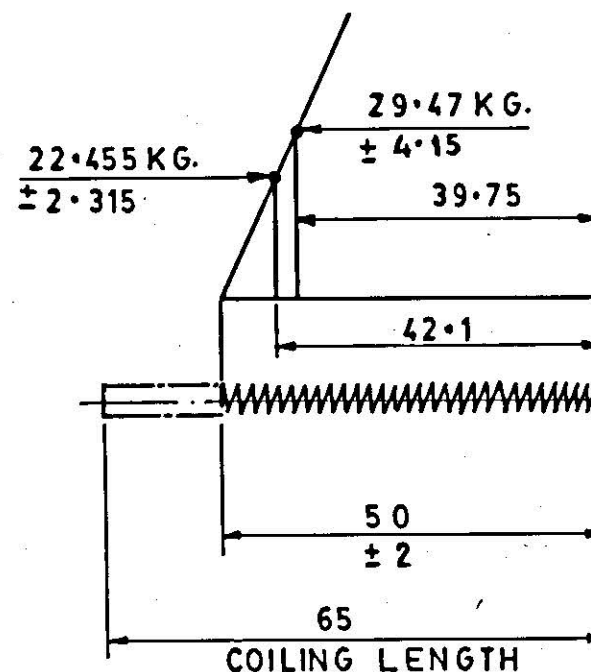


5360-002923

D.S.CAT.
NO.



DIMNS. ARE IN m.m.

NOTE :-

(AFTER COILING DIAMETER MAY REACH 1.21 MAX.)

THE LENGTH MUST BE UNDER STOOD AFTER COMPRESSION TO 39.75 FOR 24 HOURS.

- 1) WIRE DIAMETER : 1.15 ± 0.01
- 2) NUMBER OF COMPLETE COILS : $31 \pm \frac{3}{4}$
AFTER GRINDING (SEE NO.4)
- 3) HELIX : LEFT HAND OR RIGHT HAND.
- 4) THE END COILS HAVE TO BE GROUND.
- 5) CHECK DIA. 'D' MAX. BY MEANS OF A RING,
THE THICKNESS OF WHICH IS 10 mm.
COMPRESSED SOLID : LENGTH 39.6 mm. MAX.

DC No. 27021-SA, DT. 28-01-2017 - MATERIAL AMENDED

11-6-2002	25393-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH			DRN.	CHD.	TRD. <i>S. K. Choudhary</i>	COMP. <i>M. Banerji</i>	AHSP CQA(SA) ICHAPUR
17-5-2000	24723-SA	PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.			SCALE :- 1:1		EST. MASS		ASSY. 1005-006566, 1005-006565 2 1005-006560
		PREVIOUS D.C. NOS. 15536-SA, 17606-SA, 18887-SA, 21286-SA AND 21704-SA.			DT. 17-5-2000	<i>Ankur</i> I/C; D.O.	APPROVED DT. NEG. RE-TRACED		DG NR'S REF.
					MATERIAL :- IS: 4454 PT-1: 2001 GRADE DH				PART NO. 2043
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	GO.	H.T/HARDNESS :- STRESS RELIEVED AT 250°C FOR 15 MINUTES.			DRG. NO. A 2293
SEALED :- D.C. NO. 25393-SA DT. 11-6-2002					SIGN.	PROTECTIVE PHOSPHATE TO SPECN. JSS: 0465-01:1988			D.S. CAT. NO. 5360-002923
NOMENCLATURE :-		EJECTOR SPRING							