



UN CONTROLLED COPY
 CERTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE: 22/9/23
 DESIGN DRAWING OFFICE,
 ORDNANCE FACTORY, TIRUCHIRAPPALI-629 016.

DETAIL D

AMENDMENTS	SIG & DATE
DA. NO. 026/2023 Dt. 15/06/2023	<i>[Signature]</i> 15/6/23

Material: AL 7075 WITH T6 CONDITION		DWG Details	SUB: EXTRACTOR (BEFORE HA COATING)	
All. Material: DTD - 5124	3rd Angle	SIGN	DATE.	FOR: EXTRACTOR SUB ASSY
Hardness: 400-450HV	DRAWN	<i>[Signature]</i>	15/6/23	PROJ.: 40mm MGL
Finish: HARD ANODIC COATING TO IS.6057-1985 COATING THICKNESS 0.05 TO 0.075	CHECKED	<i>[Signature]</i>	15/6/23	Design Ref
Un tolerated dimensions IS:2102 Medium	HOS/D&DO	<i>[Signature]</i>	15/6/23	DWG. No.: TEND - 2252 *
	DO/Prodn			A4
	DO/OC			QPG -
	DO/DDO			ORDNANCE FACTORY TIRUCHIRAPPALI-16.
	APPROVED ON : 15/06/2023			Wt. (Appx) gr
				SHEET: 1 OF 1