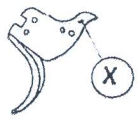
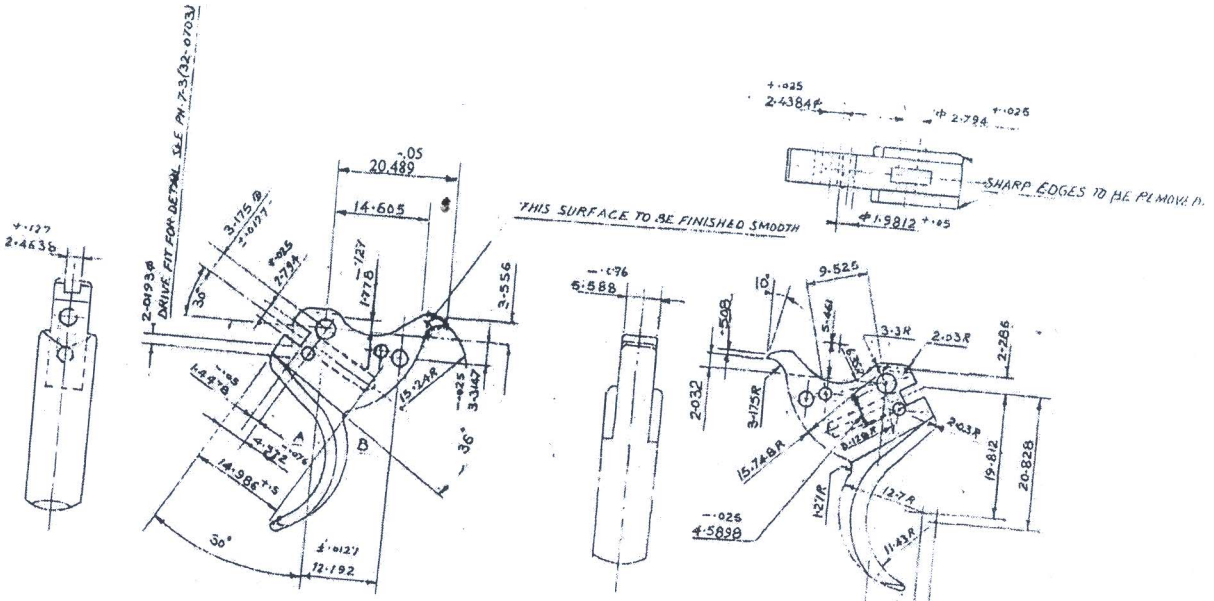
DRG.NO. SK-02045



ACTUAL SIZE

HARDNESS:- COMPONENT MUST CONFORM TO THE FOLLOWING HARDNESS NUMERALS AT THE POSITION INDICATED

LETTER	V.P.N.
X	500-600



FINISH :- ELECTROSTATIC POWDER COATING IN BLACK COLOUR AFTER ASSY.

DIMENSIONS MARKED THUS Ø TO BE STRICTLY ADHERED TO. A TOLERANCE OF -·025 IS ALLOWED ON ALL PROFILE. ALL DIMENSIONS ARE IN MM.

MATERIAL FOR MIM COMPONENT:-MIM4650

C:- 0.3-0.6%, Ni:- 1.5-2.5%

Cr:- 0.5% MAX, Si:- 0.5%

Mo:- 0.5% MAX, Mn:- 0.3%

P:- 0.03% MAX, Fe:- BALANCE

S:- 0.03% MAX

SINTERED DENSITY:- 7.5 g/cm³ MIN.

केवल निविदा हेतु
सन्दर्भ माँग पत्र सं० 210110098
दिनांक 30/11/2021

DATE	DESCRIPTION	JWM/SEC.	DO/SEC.	JWM/DDO	DO/DDO
17/11/21	NOMENCLATURE AMENDED	17.11			

REV.01

ITEM	DESCRIPTION	NO OFF	MATERIAL	TREATMENT	STD.	REMARKS
SCALE : NTS		COMPONENT	STORE DRG. NO.	FIELD GUN FACTORY KANPUR		
UNSPECIFIED TOLERANCES IS : 2102 (MEDIUM)		0.32" REVOLVER	32-0100			

2021	DATE	NAME
DRN.		
CHD.		
TCD.		
COMP.		
JWM/DDO		
JWM/SEC.	17/11	

TRIGGER

APPROVED

DO/SHOP AD/ODC

ORG. NO. SK-02045

SHTS 1 SHT. NO. 1