DRAWING CONVENTIONS CONFORM TO JSG 0104
DIMNS. ARE IN m.m. GEN. TOL. "MEDIUM" IS: 2102

MANUFACTURER'S CODE MARK † AND D.S. CAT. NO.
MARK ⊕ WHERE SHOWN THUS.

1. THE ELEMENTS LOCATED BY DIMENSIONS C/3, C/4,
B/3, D/4, MAY BE CARRIED OUT OBLIQUELY, IT MEANS
PARALLEL TO THE RIM LOCATED BY DIMENSION
C/5 IN THIS CASE, DIMENSIONS C/3, C/4, B/3, D/4,
MUST BE CONSIDERED AS TO BE MEASURED AT
THE INTERSECTION OF THESE EXTENDED ELEMENTS
WITH PLANE B/4.

2. THE CURVES DIA. E/1 AND D/2 HAVE TO BE
CARRIED OUT IN ONLY ONE OPERATION BY MEANS
OF A STEPS TOOL E/2, THE AXLE OF WHICH
BEING PARALLELY-PRONE TO PLANE C/2
WHICH PASSES THROUGH THE INTERSECTION OF
PLANES P.H. AND P.T. THIS STEPS TOOL HAS
TO CARRY OUT THE SURFACE LOCATED BY
DIMENSION D/3 SO AS TO REDUCE THE VARIATIONS
OF THE REQUIRED DISLEVELMENT.

ABBREVIATIONS :-
P.V. —— PLANE OF VERTICAL.
P.H. —— PLANE OF HORIZONTAL.
P.T. —— PLANE OF TRANSVERSE.

ALLOWED DEVIATIONS :-
FOR P.V. :- ± 0·04
FOR P.H. :- ± 0·04
FOR P.T. :- ± 0·04

SYMBOL NOTE :-
⊕ SYMBOL REFERS TO AN INDICATIONS FOR SOME
DIMENSIONS OR SOME PARTS OF THE COMPO-
NENTS ELSEWHERE ON THE DRAWING.

O SYMBOL INDICATES THE DIMENSIONS OF LOCA-
TING SURFACES WHICH ARE SITUATED ON THE
SAME LEVEL, BUT WHICH ARE MACHINED
WITH MORE THAN ONE OPERATION.

SURFACE FINISH :-
AS PER IS: 3073, WHERE NOT SPECIFIED
SHOULD BE ▽.

PARTIAL SECTION-AB
SCALE :- 5:1

SECTION-AB

SECTION-CD

SHARP EDGES

TOOL E/2 AXIS

3·025 DIA (AFTER PHOSPHATING)

P.V. P.H. P.T.

| DRN. | CHD. | TRD. | COMP. | AHSP CQA(SA), ICHAPUR |

SCALE :- 1:1 & 5:1   EST. MASS.

ASSY 1005-006560, 1005-006565 and 1005-006566

MATERIAL :- FOR INVESTMENT CASTING :-
IS: 5517-1993 DESIGNATION 55C8
IS: 10343-1999 GRADE 1SQ

H.T/HARDNESS :-

PART NO.

DRG. NO. B 612

NEG. RE-TRACED.

APPROVED - DT.

PROTECTIVE PHOSPHATE TO SPECN. JSS-0465-01:
FINISH :- 1988 CLASS II (ACCELERATED), OIL FINISH.

D.S. CAT. NO. 1005-006626

NOMENCLATURE :-   PAWL GUIDE CARTRIDGE

DC No. 27022-SA, DT. 31-01-2017 :- MATERIAL AMENDED

08-04-1993   2532I-SA   RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH

24-11-58   24214-SA   PROFORMA CHANGED; CONVENTION, TOL., SYMBOL NOTE, ABBREVIATIONS ADDED; DIMNS., SURFACE FINISH, PROTEC- TIVE FINISH AMENDED; NEG. RE-TRACED AND DRAWING RE-SEALED AS A RECORD OF RECEIPT.

PREVIOUS D.C. NOS. 15576-SA, 17945-SA, 18110-SA, 19765-SA, 19977-SA, 21181-SA, 27680-SA AND 27716-SA

DATE   AUTHY.   BRIEF RECORD

SEALED :- D.C. NO. 2532I-SA DT. 08.04.2002.

ZONE I/C; D.O. G.O.   SIGN.

SCAN