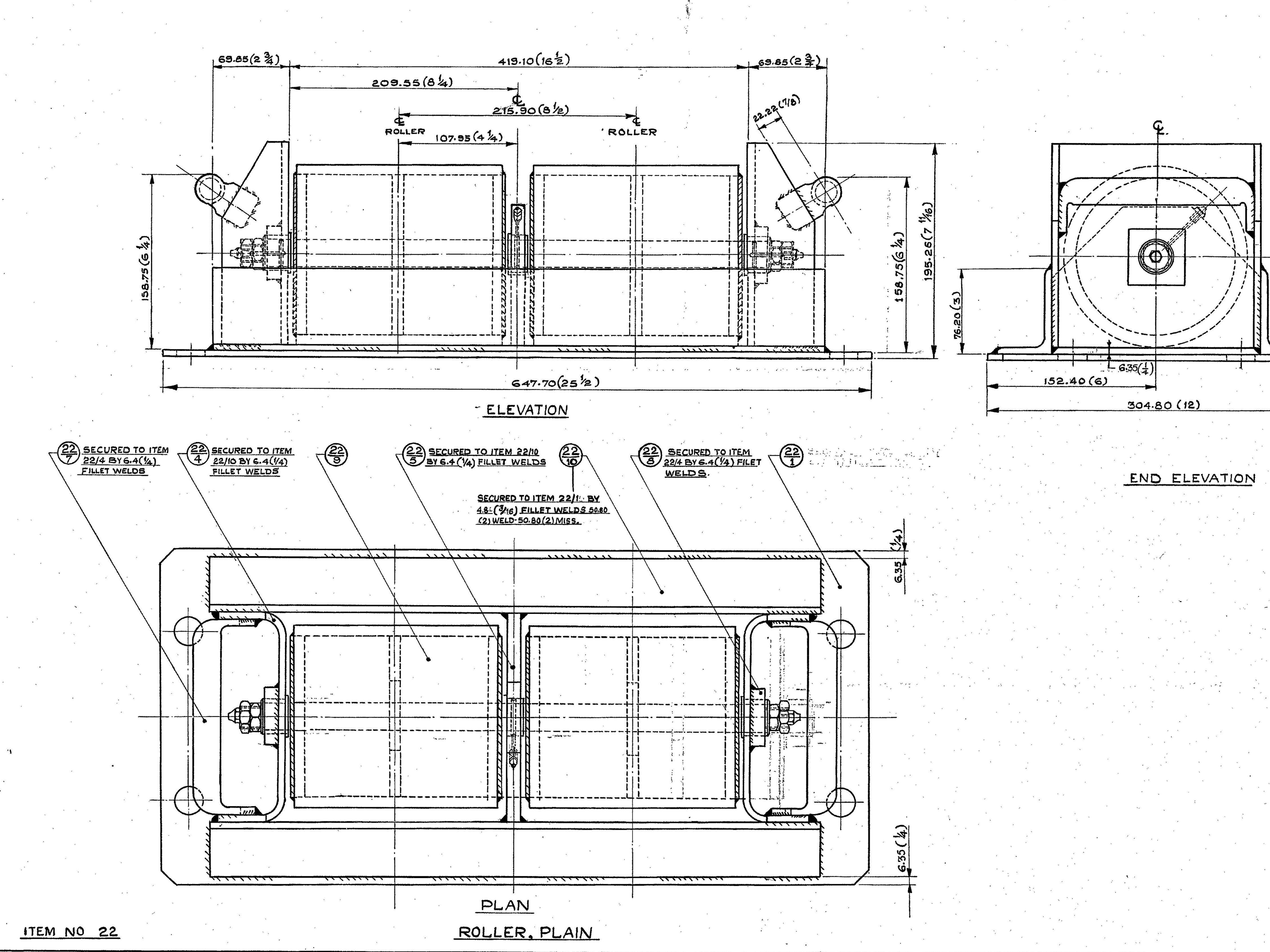
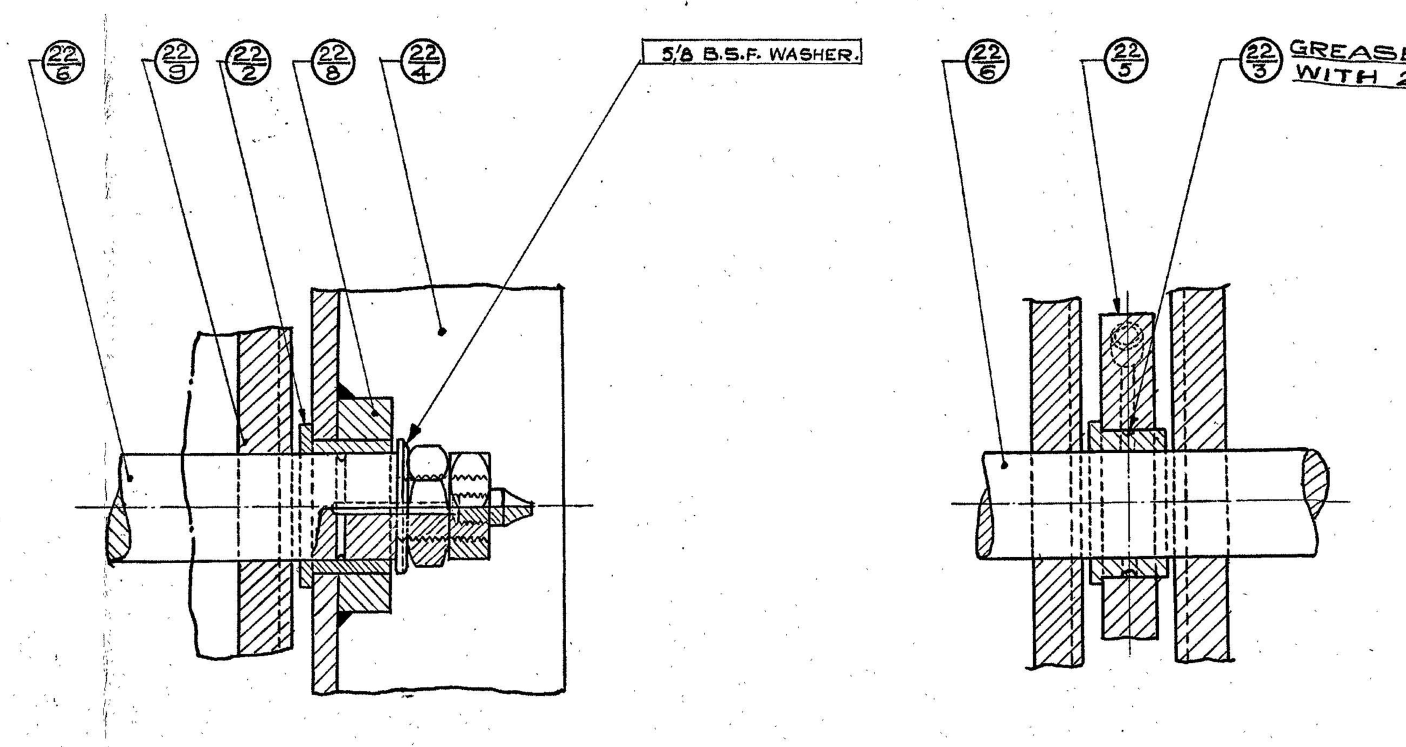
AMENDMENTS	
DC(1)	NATURE
	DRG RETRACED WITH ALL AMENDMENTS UP TO/A DC(1) NO- ES/E2/61 DT- 4-9-73.
	S.S.O. II ACIE.(DRG) 17-3-75





SECTION

DETAIL OF END BEARING

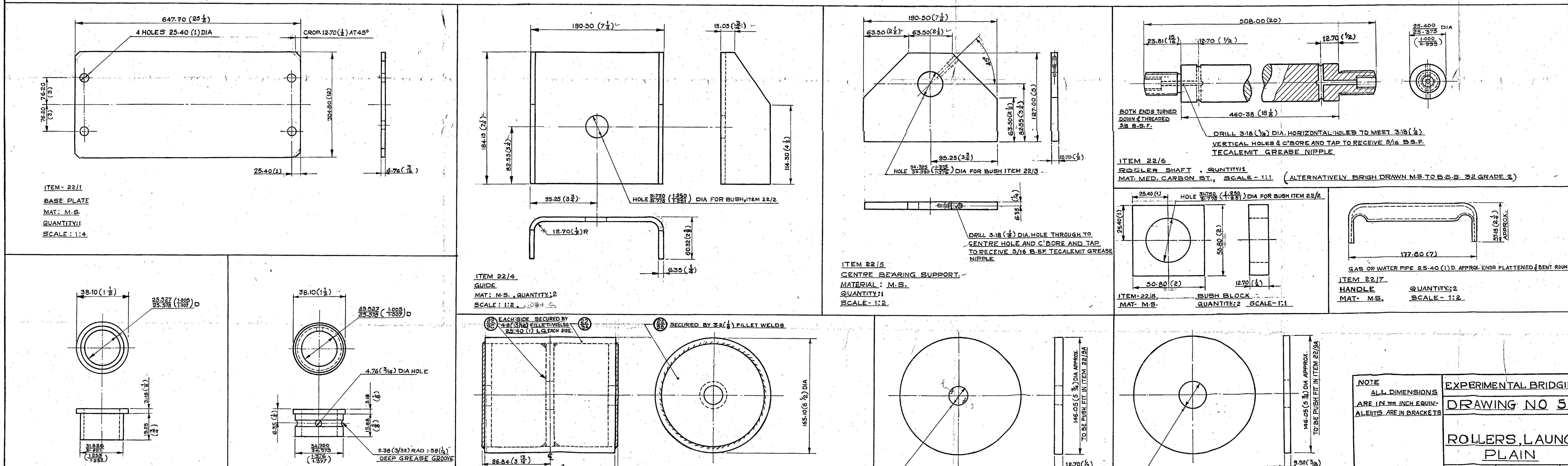
FULL SIZE

SECTION

DETAIL OF CENTRE BEARING

SCALE :- 1:1

PART LIST					
ITEM NO	DESCRIPTION	NO OFF	MATERIAL	FINISH	REMARKS
22/1	BASE PLATE	1	M.S.		
22/2	BUSH	2	PHOS. BRONZ		
22/3	BUSH	1	PHOS. BRONZ		
22/4	GUIDE	2	M.S.		
22/5	CENTRE BEARING SUPPORTS	1	M.S.		
22/6	ROLLER SHAFT	1	MED. CARB. STEEL		ALTERNATIVELY BRIGHT DRAWN M.S. TO B.SS. 32 GRADE-2
22/7	HANDLE	2	GAS OR WATER PIPE		
22/8	BUSH BLOCK	2	M.S.		
22/9	ROLLER	2	M.S.		
22/10	ANGLE 76.20X50-80X6.35; 558.80 (22) L.G. (3X2X1/4)	2	M.S.		NOT DETAILED
	5/8 B.S.F. LOCK NUTS	4	STEEL	BRIGHT	NOT DETAILED FOR ITEM 22/6
	5/16 B.S.F. TECALEMIT GREASE NIPPLE	3	STEEL		NOT DETAILED FOR ITEM 22/6 & 22/5
	5/8 B.S.F. WASHERS	2	STEEL	BRIGHT	NOT DETAILED FOR ITEM 22/6.



PART LIST				
ITEM NO	DESCRIPTION	NO OFF	MATERIAL	REMARKS
22/9A	TUBE 165.10(6½)O.D, 146.05(5¾) DIA. 187.32(7⅜) L.G.	1	M.S.	NOT DETAILED
22/9B	FACE DISC	2	M.S.	
22/9C	STIFFENER	1	M.S	

NOTE
ALL DIMENSIONS ARE IN mm INCH EQUIVALENTS ARE IN BRACKETS

EXPERIMENTAL BRIDGING ESTABLISHMENT

DRAWING NO 5098 (METRIC)

ROLLERS, LAUNCHING. B.B. PLAIN

DRAWN BY Sd | TRACED BY Sd | CHECKED BY Sd

APPROVED

DATE 7-8-41.

A

TRACED BY

CHECKED BY

C' D' NAN :-

2-1-1 (29)