

E668000-0001

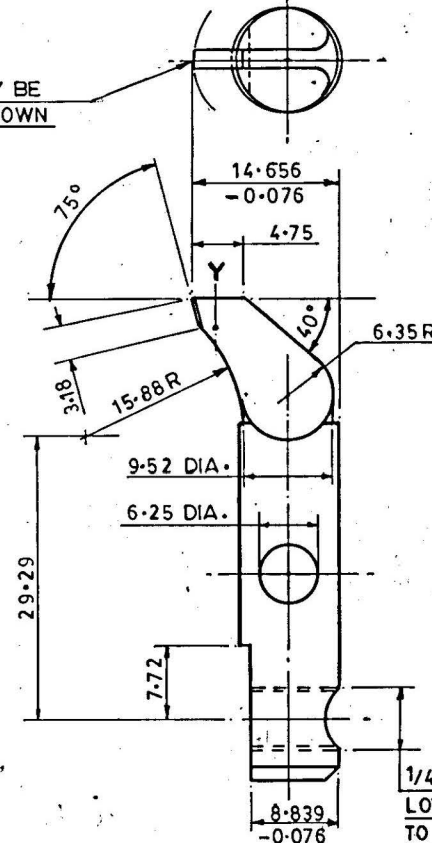
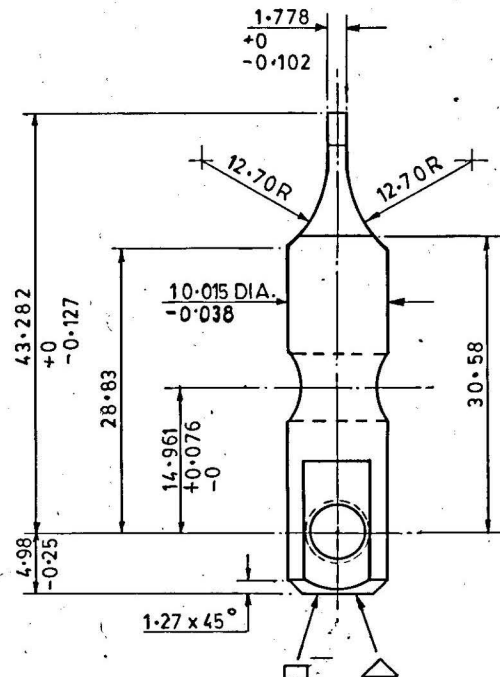
D.S.CAT.
NO.FOR EXPLANATION SEE D.D. NOTE SHEET NO. 3
DIMNS. ARE IN mm.SURFACE MAY BE
RADIUS AS SHOWN
OR FLAT

NOTE :-

HIGH LIMIT OF 1.778 ⁺⁰
-0.102 DIMENSION TO BE
WITHIN 0.051 (TOTAL CLOCK READING 0.102) OF
CENTRE LINE OF HIGH LIMIT OF 10.015 - 0.038 DIA.TOLERANCE ± 0.127 UNLESS OTHERWISE STATED.ACCEPTANCE STANDARDS FOR MACRO ETCH TEST
AND MICROSCOPIC DETERMINATION FOR
NON-METALLIC INCLUSIONS FOR STEEL.

- 1). MACRO ETCH TEST AS PER ASTM E 381
- 2). NMIR TEST AS PER IS:4163-82

MARKING ON SAMPLE.

Yr. OF Mfg. ☐MANUFACTURER'S CODE ☐

1/4 DIA. B.S.F.

LOW LIMIT OF EFFECTIVE DIA.
TO BE WITHIN 0.051 (TOTAL CLOCK
READING 0.051) IN RELATION TO
HIGH LIMIT OF 10.015 - 0.038 DIA.

OBSOLESCENT METRIC

09.08.16	26911-SA	MATERIAL AMENDED.				ORN.	CHD.	TRD. <i>Sw. Ch. 10/11</i>	COMP. <i>M. Banerji</i>	AHSP CQA(SA) ICHAPUR
1-6-07	26341-SA	DRG. DECLARED OBSOLESCEANT.				SCALE :- 2:1		EST. MASS :- 19 GRAMS		
17-1-2003	25664-SA	MARKING NOTE & SYMBOL ADDED	2/D					APPROVED DT. 5.2.72.		ASSY. 1005-000822
07-9-99	24507-SA	PROFORMA CHANGED, ACTUAL SIZE VIEW DELETED, NEG. RE-TRACED AND DRG. RE-SEALED				DT. 07.9.99	1/C 3D.0	NEG. RE-TRACED		
		PREVIOUS D.C. NOS. 14091-SA, 17472-SA, 21908-SA, 22734-SA AND 23376-SA.		COPY	COPY	MATERIAL :- IS:4432-1988, DESIGNATION 13Ni13Cr.3.				DGNR'S REF. SN 1200/03
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C, D.O.	G.O.	H.T/HADNESS :- HARDENED & TEMPERED TO 450-550 H.V. MEASURED AT 'Y'				PART NO.
SEALED :- D.C. NO. 14091-SA, DT. 1.10.74.					SIGN.	PROTECTIVE PHOSPHATE TO SPECN. JSS:0465-01:1988 FINISH :- CLASS II (ACCELERATED), OIL FINISH.				DRG. NO.
NOMENCLATURE :- EJECTOR										D.S. CAT. 1005-000893 NO.