

ORDNANCE FACTORY, DEHRADUN.

DIRECTOR FIRE CONTROL NO. 7

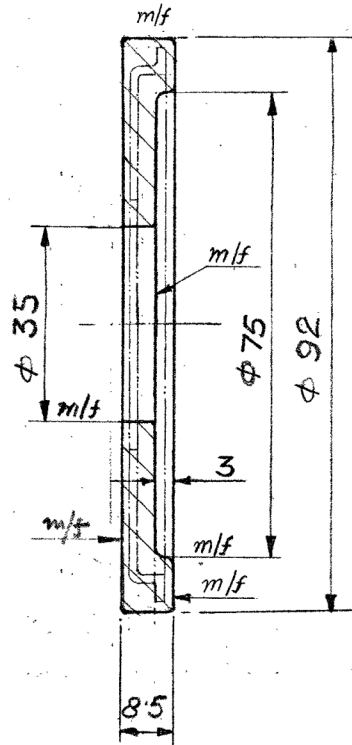
DRG. NO. C.I.A(F.C.)2497

DET. NO. 5.

PART NO. O.S. 52963.

MK. 5 (CASED) ARC (PT. B)

CASTING DRAWING.



NOTE:-1. MACHINING ALLOWANCES ARE INCLUDED BUT SHRINKAGE ALLOWANCES ARE NOT ADDED IN THE DIMENSIONS.

2. MACHINE SURFACES MARKED THUS. m/f.

3. COMPONENT DRG. IS SHOWN IN CHAIN DOTTED LINES.

MATL. - GUN METAL 15 : 306

BASED ON THE PATTERN
ALREADY MADE.

		D/- 26.3.81	SCALE 1:1
		MATL.	TREAT.
	DR. Kailash	AS ABOVE	
	TR.		
	CH. <i>[Signature]</i>	SHEETS - 1	SHEET NO. 1
	APPROVED <i>[Signature]</i>		
AMENDMENTS	F.D.O. <i>[Signature]</i> DM/P-2	DRG. NO. ODD/C/653	

INTRODUCE VIDE D.A. NO. 30/81 DT. 29.3.81