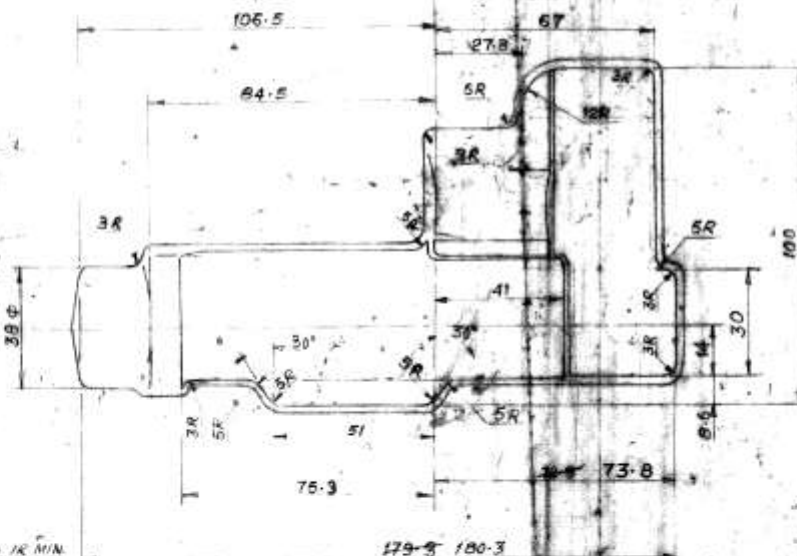
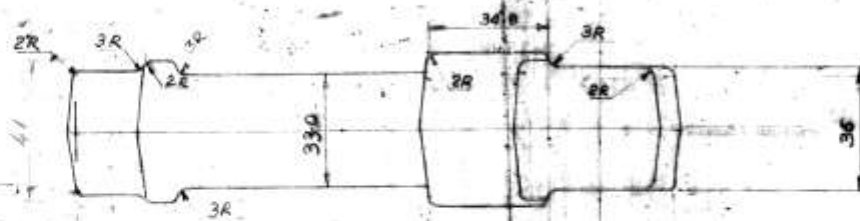


SKM-282-23-4

LOP 28	FID 2	D.A. NO
5/17/80	17/80	



RANGE	TOLERANCE
+1.8	
-0	
+2	
-0	
+2.2	
-0	

MATERIAL:-
 B.S. 970 PL 1-1972 GR 060 A62
 OR
 GR 080 A62 (EN 43D)
 OR
 GR 080 A67 (EN 43E)
 OR
 GR 060 A67

NOTES:-
 ALL DIMS ARE IN MM
 ALL SHARP CORNERS TO BE BLENDED TO 1R MIN
 DRAFT ANGLE - 6°
 TOLERANCES ON DIMENSIONS:-
 0 TO 32 +1.8
 32 TO 100 +0.5
 100 TO 150 +2.2
 MISMATCH - 7°
 NORMALISED
 (HARDNESS 210-250 HB)
 THIRD ANGLE PROJECTION

7.62 MACHINE GUN	DRN	1-17
BLOCK FRONT DRG. NO. 1025	TRCD	3-10
FORGING DRG. FOR BLOCK FRONT	CHKD	3-10
	APPROVED	
	DRG. NO.	SKM-282-23-4
	SMALL ARMS FACTORY	
	KANPUR	