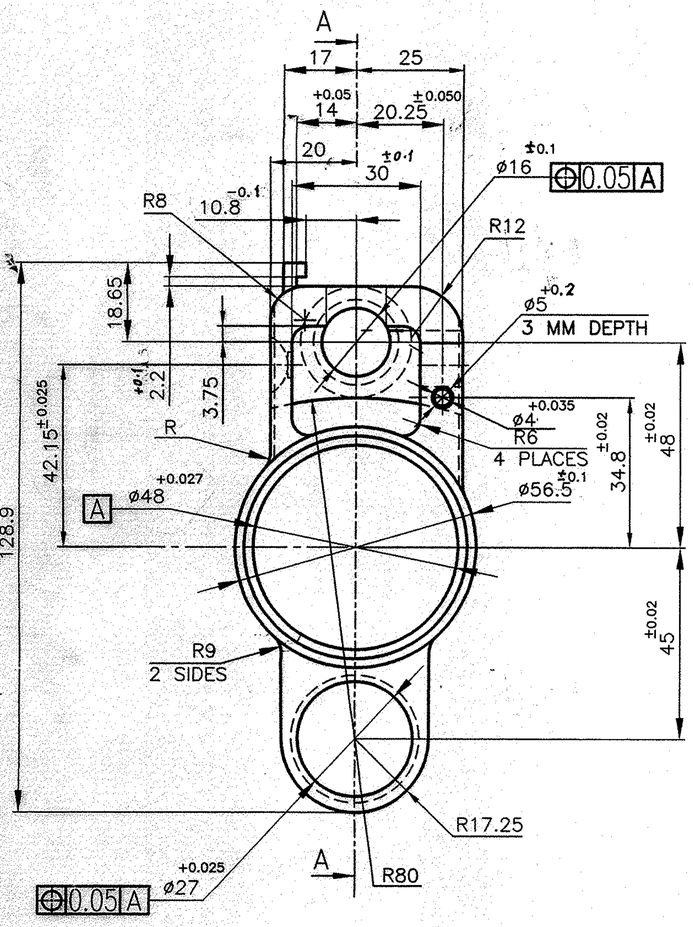
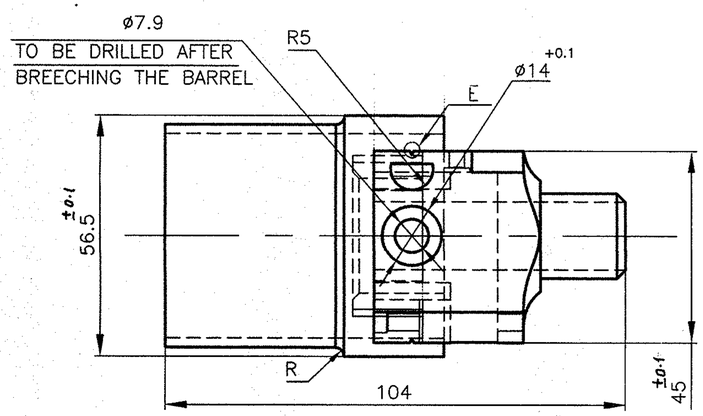
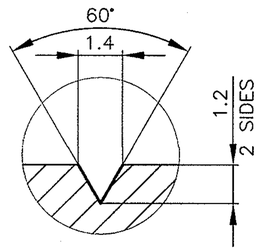
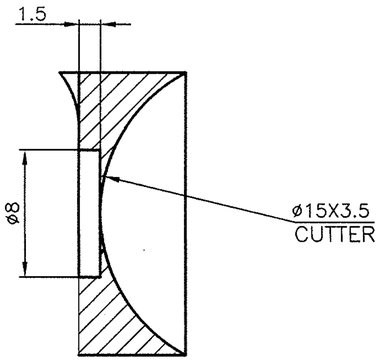


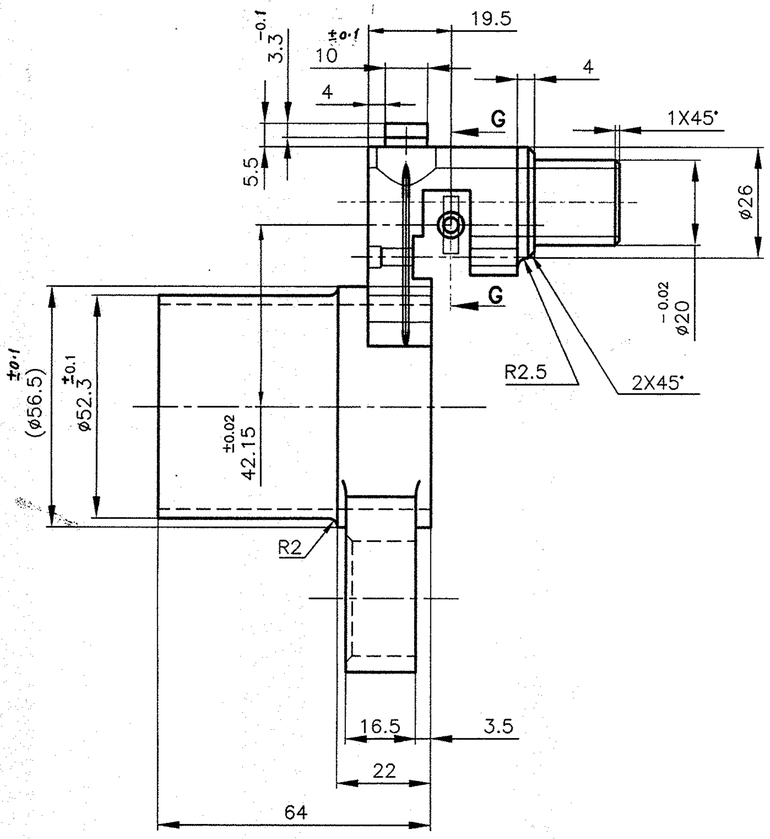


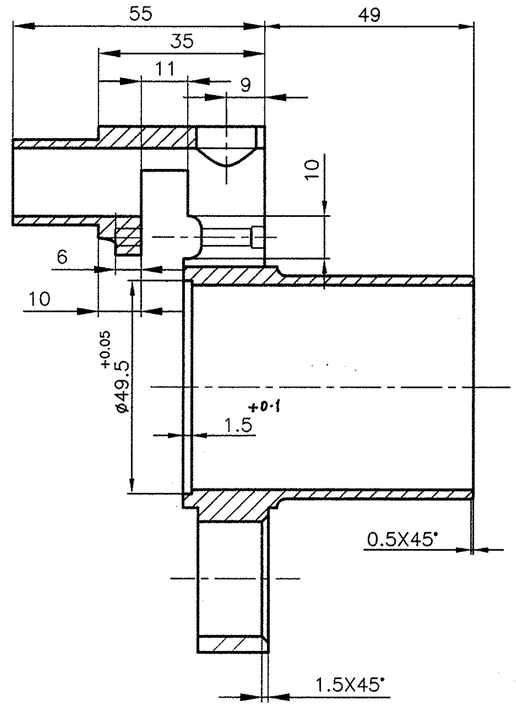


DETAIL E
SCALE 10 : 1



SECTION G–G
SCALE 5 : 1





SECTION A–A

PROTECTIVE FINISH: ON ASSEMBLY

MATERIAL:- En19 (OR) 35XH2MØA-W- OCT 3 - 98 - 80

(OR) BS: 970, PART-1, 1983 - GRADE: 826M40

(OR) BS: 970, PART-3, 1991 , GRADE: 709M40

HARDNESS: 32 - 38 HRC

DIMENSIONS ARE IN mm.
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)
SHARP CORNERS SHOULD BE BLUNT TO 0.5mm.
MARK DRAWING No.

FOR 20 GUNS ONLY

AMENDMENTS	SIG. & DATE

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS

	SIGNATURE & DATE.
TRACED	
DRAWN	22/7/14
CHECKED	
HOS/D&DO	
NODAL OFFICER/ FOR MGL.	
OFFICER/ D&DO	
APPROVED ON.	JULY–2014.

SUB: FRONT FRAME
FOR: HOUSING LAUNCHER ASSY.
OF : 40 mm MGL
DES.REF.NO.
DRG. No.: 30P 1104

ORDNANCE FACTORY TIRUCHIRAPPALLI–16.

SCALE 1:1
STORE DRG.NO.
OPERATION NO.
SHEETS: 1
SHEET No.: 1