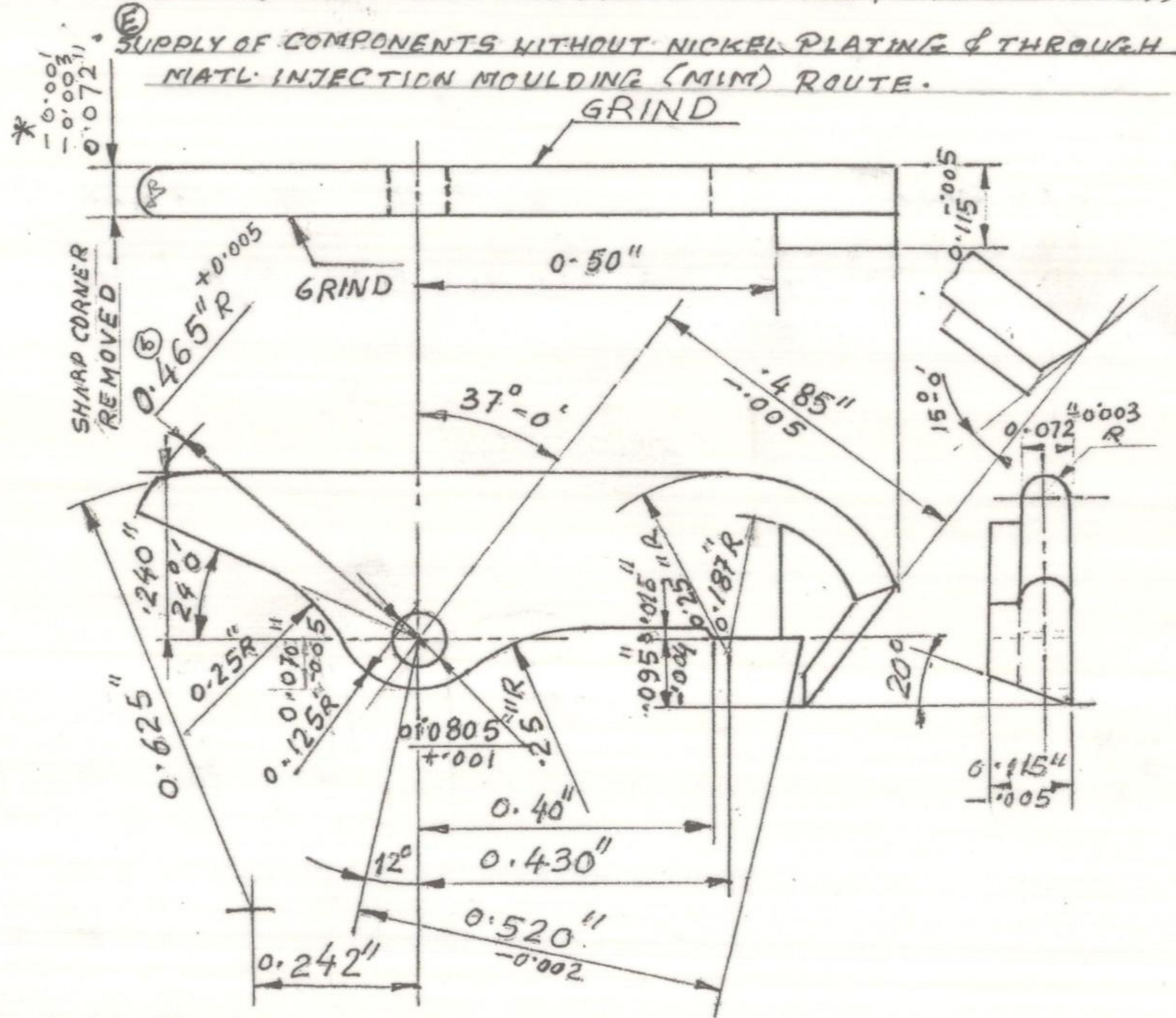


SURFACE TREATMENT AMENDED BY HSP  
 VIDE: APPROVAL LETTER NO - 4082/5/PISTOL/C DO.  
 DT. - 12/08/01

NOTE:- DIMENSIONS ARE TO BE READ AFTER PLATING. (IF PLATING IS DONE)



MATL:- BS: 970/EN 42 1955, TREAT - HRD. & TEMP. TO 400-500 VPN.  
 PROTECTIVE FINISH:- POLISHED & PHOSPHETING TO SPECN. WPNIGEN 13 CLASS-II  
 ALTN:- NICKEL PLATING (WITH COPPER UNDER COAT) TO SPECN BS: 1224-1970 FOLLOWED BY ELECTROPHORETIC LACQUERING WITH BLACKISH TINGE WITH SOLID CONTENT 9.9 TO 13% AND PH: 5.2 TO 5.6  
 THICKNESS OF LACQUER 5 TO 6 MICRONS

(E) NOTE ADDED ON 24/8/11

June 20/12/01 DRG. NO. ADV. TO CTM-0044B  
 20/12/01 DRG. NO. ADV. TO CTM-0044A

N.P.S. 29-9-01 TOL. ALTER  
 WAS 0.002

N.P.S. 30-8-01 WAS BLUING

22.10.98 ALT. SURFACE TREATMENT ADDED

5:1

21.3.93  
 21.3.93

I.O. PISTOL
7.65 MM (.32") M-8207
EXTRACTOR
SKETCH NO. CTM-0044E

DRG. UPDATED ON 29-9-2001 VIDE MEMO NO. GC/XXXIII/0.32 PISTOL DT-04-7-01 AND ACCEPTED AHSP MEMER.