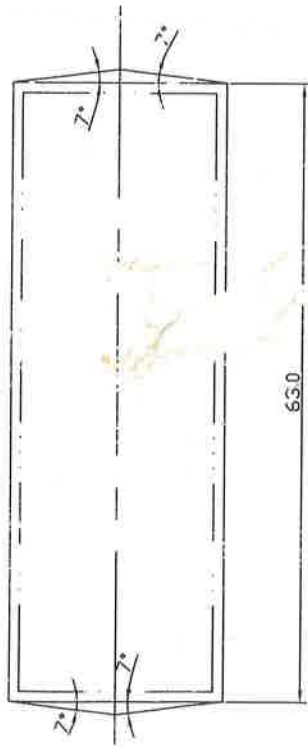


HSS/CNC
18.01.18



Sho S.K. Bhat - 05
By file 7/16/11/17/18/18/18

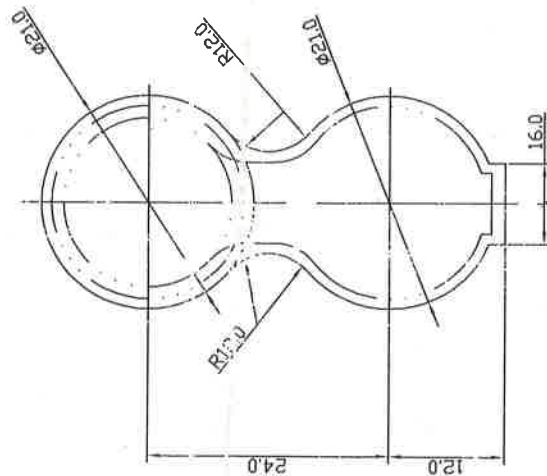
NOTE:-

1. CORNER RADIUS UNLESS OTHERWISE SPECIFIED R1.5
2. TOL ON DIMNS ARE AS PER IS:3469 (PART 1-III/1974)
3. MISMATCH SHOULD NOT EXCEED .15
4. FORGING SURFACE SHOULD BE FREE FROM PIT MARKS & SCALES.
5. BENDING NOT ALLOWED ALONG HORIZONTAL AXIS OF THE FORGING
6. CAST No./SYMBOL ENTER TO BE STAMPED ON INDIVIDUAL FORGING
7. FORGING TO BE SUPPLIED IN NORMALISED CONDITION

Letter attached

no. 131/CNC/12018

dt 28/01/18



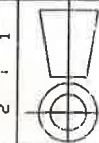
JVPC 5.56X30mm

GAS BLOCK

DRG.IND.0204-03-02-36-37-002-00DF
SKETCH FOR:

STEEL FORGING

SCALE
2 : 1



SMALL ARMS FACTORY

KANOUR

J.V.M/DDO

DRAWING NO.

SK-JVPC-6003

SHT 1 OF 1

28/1/18

SEEN BY
HSS/CNC

CHECKED

DATE

17.01.18

APPROVED

MATERIAL: STEEL TO IS:5517-1993, Gd 40Ni6Cr4Mo3
(En24)

DIM. ARE IN mm