



1. Pattern drafts should not exceed 2°.
2. Other requirements for casting are as per. TT47-408 or as per TT57-445.
3. Unspecified casting radii should not exceed 3mm.
4. Dress from scale.

NOTE:- AFTER PROOF MACHINING, THE CASTING DIMENS.WILL BE OD 95 ± 1 x ID 75 ± 1 x LENGTH 124 ± 1 MM.

16

sheet no
765-33-cb180
USED ON
A3
IN DOURT ASK

PRODUCTION: ESTABLISHED NOT ESTABLISHED FOR MATERIAL: REFER SHEET No. FOR TECHNICAL NOTES: REFER SHEET No.	THIS DRAWING IS FOR INFORMATION AND WILL NOT BE KEPT UP TO DATE. THE WEIGHT OF THE COMPONENT SUB ASSEMBLY IS OF UTMOST IMPORTANCE AND IT IS NOT ALLOWED TO EXCEED THE SPECIFIED LIMIT. THE INSPECTOR SHOULD CHECK THIS POINT. THIS CERTIFIED COPY ISSUED AFTER VETTING WITH THE MASTER COPY OF COLLABORATOR/PROVISIONALLY SEALED DRAWINGS BY AHSF. TE/50/OTHER ACTION for GENERAL MANAGER.	DRAWN M. Varad Kumar CHECKED Raju.P.V.G. APPROVED Sudhakar.K.	SIGN
THIS DRAWING IS THE PROPERTY OF GOVERNMENT OF INDIA. MINISTRY OF DEFENCE ORDNANCE FACTORY MEDAK AND SHOULD NOT BE REPRODUCED OR USED FOR ANY OTHER PURPOSE AND ON EXPIRY OF TERMS SHOULD BE RETURNED TO THE GENERAL MANAGER ORDNANCE FACTORY YEDDUMAILAR&M MEDAK DIST.		C.Q.A (ICV)	
MATERIAL: REFER SHEET No. D.C.I. No. REMARKS/SIGN.		BUSHING (Casting drawing)	
765-33-57/C		MATERIAL: 5P A 9 * 3 A GOST 493-79	
SCALE: 1:1		WEIGHT SHEET OF	

