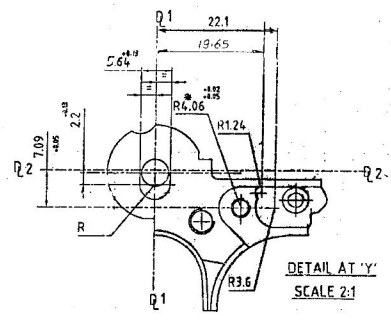
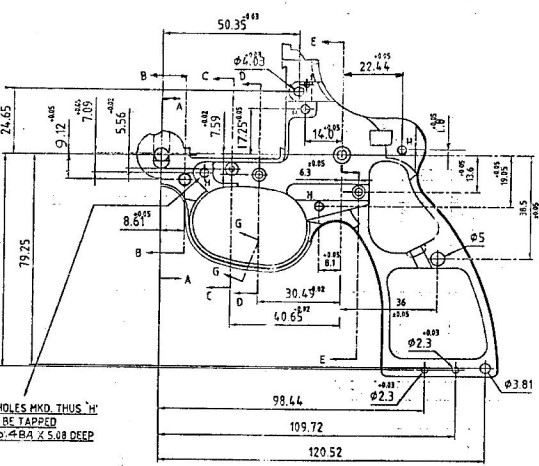
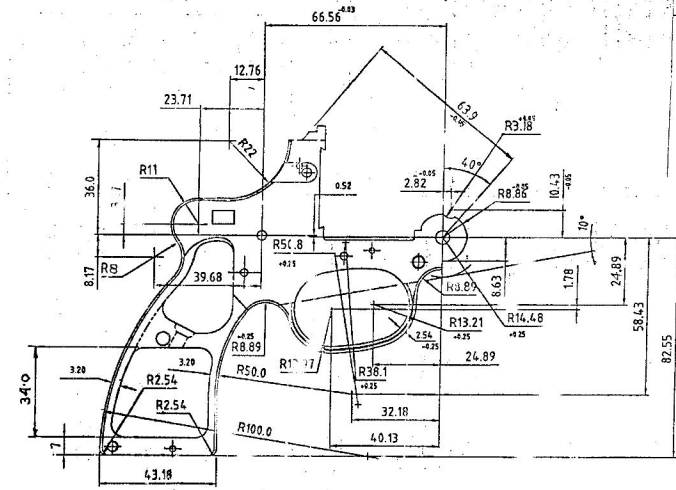




DETAIL AT 'Y'
SCALE 2:1

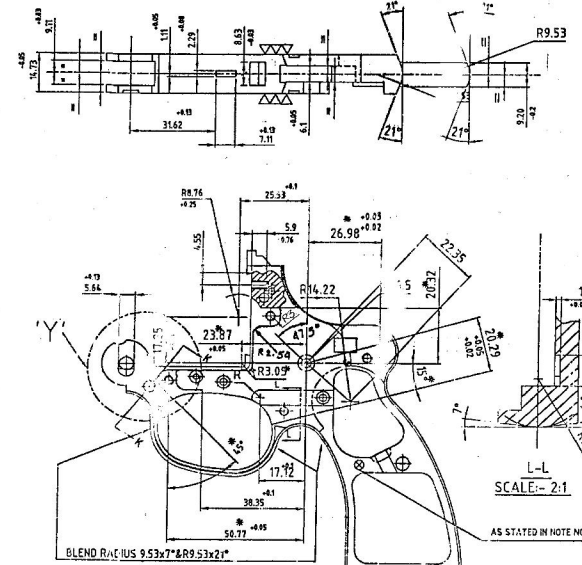
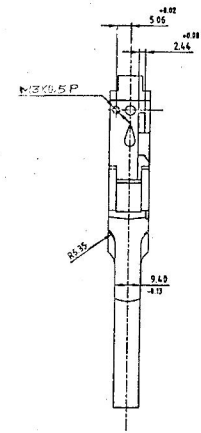
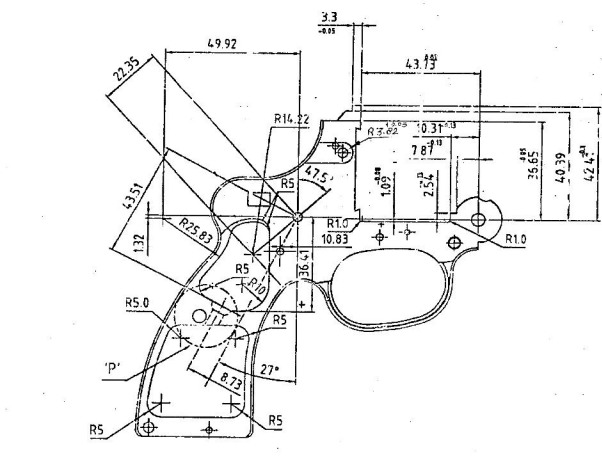


CHEMICAL COMPOSITION
ASTM B 348-6Y TITAN 31

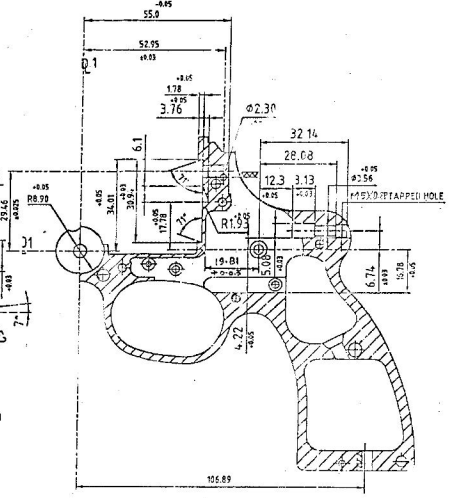
C	AL	V	O	N	H	Fe
0.08	5.5	3.5	0.20	0.05	0.015	0.4
MAX	6.75	4.5	MAX	MAX	MAX	MAX

MECHANICAL PROPERTIES

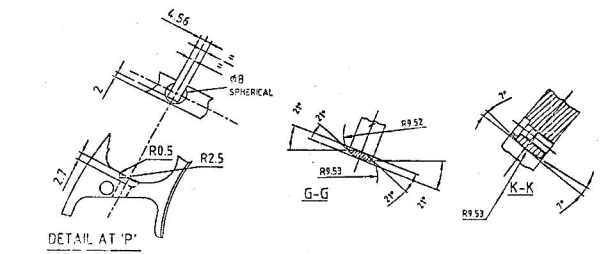
UTS	YEL
825	895
MIN	MIN



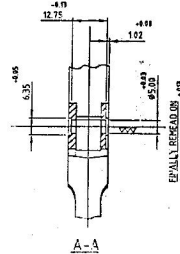
L-L
SCALE- 2:1



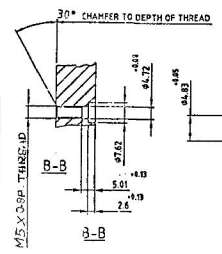
VIEW FROM X



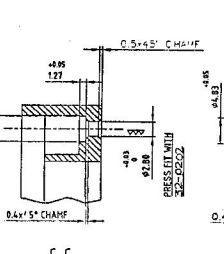
DETAIL AT 'P'



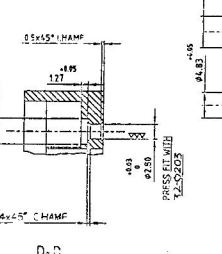
A-A



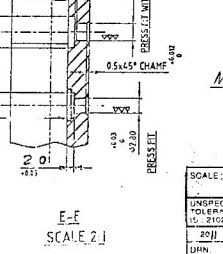
B-B



C-C



D-D



E-E

MATL- TITAN-31 EQUIVALENT
TO ASTM B 348-6Y

FINISH-
ELECTROSTATIC POWDER COAT
IN BLACK AFTER ASSY.

- 1-- MANUFACTURER'S INITIAL BATCH NO. & YEAR OF MANUFACTURE TO BE STAMPED ON THE SURFACE MARKED THIS (P)
- 2-- DIMENSION LINE IN INCHES UNLESS OTHERWISE STATED
- 3-- ALL SHARP CORNERS TO BE REMOVED UNLESS OTHERWISE SPECIFIED
- 4-- A TOLERANCE OF -0.010 IS ALLOWED ON ALL INTERNAL UNTOLERATED PROFILE
- 5-- A TOLERANCE OF -0.010 IS ALLOWED ON ALL EXTERNAL UNTOLERATED PROFILE
- 6-- SURFACES SHOWN WITH A DIMENSION MARKED THIS * ARE TO BE MACHINED ACCURATELY TO CORRESPOND WITH DIMENSION

SCALE	N.T.S.	COMPONENT	STORED IN	FIELD GUN FACTORY
UNSPECIFIED TOLERANCES (SEE NOTE 3)				KANPUR
25	D.T.E.	NAME		APPROVED
DRN				
CHD				
TCO				
COMP				
UNSPECIFIED TOLERANCES (SEE NOTE 3)				
DRN				
CHD				
TCO				
COMP				
UNSPECIFIED TOLERANCES (SEE NOTE 3)				
DRN				
CHD				
TCO				
COMP				

BODY FOR
32 REVOLVER
MK-III
TITANIUM FINISH
LIGHT WEIGHT

DRG. NO SK-0157