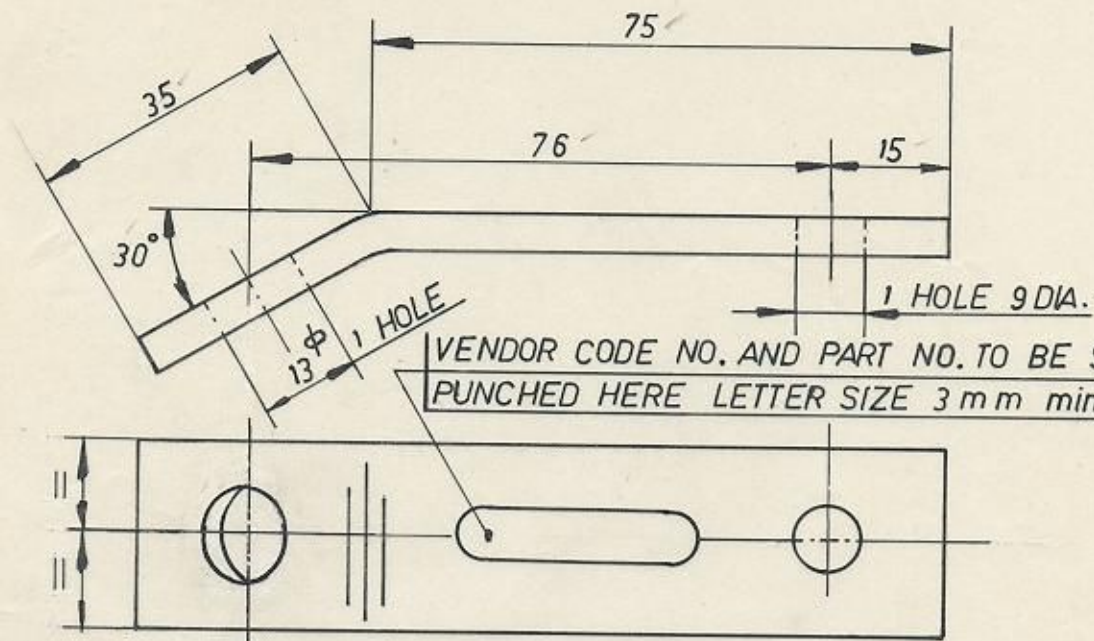


DRG. NO X 3004310

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SEALED
CERTIFIED CORRECT
COPY DATE.....
SIGNATURE.....

ALL DIMENSIONS ARE IN m.m.



VENDOR CODE NO. AND PART NO. TO BE STAMPED/
PUNCHED HERE LETTER SIZE 3 mm minimum.

MATERIAL — ISF 25W x 5 THK. TO IS: 2062 GRADE Fe 410 WB.
SURFACE PROTECTION — FABRICATED COMPONENTS TO BE PHOSPHATED TO CLASS 'C'
AS PER IS: 3618 AND APPLIED IMMEDIATELY WITH ZINC PHOSPHATE
GREY PRIMER TO ALPS: 04.
SHARP EDGES ARE TO BE REMOVED.

Gen. Tol/Not Specified											
Linear Dimension										Date Name Approved	
0-6	±0.1									Drawn	
6-30	±0.2									Traced 18.7.02 Kai	
30-120	±0.3									Checked 18.7.02 THOSAR	
120-315	±0.5									JWM/STD 20.7.02 Kai	
315-1000	±0.8										
1000-2000	±1.2	DRAWING RETRACED.		18.7.02		JK		Ala			
Angular Dim.		Index		ALTERATION		Date		D.O.		JWM	
0-10	±1°										
10-50	±30'										
50-100	±20'										
> 100	±10'										

	~ Unmachined ▽ Rough ∇ Smooth ∇∇ Finish (22) C.Hard (24) Hardened (14) Gr. after Hard.	Description PLATE SUNDRIES & FINISHES For..... Group STALLION MARK - III	Scale 1:1 Ref. Drg.
		VEHICLE FACTORY JABALPUR	Replaced by Replacement for
	X 3004310		V1