

8 7 6 5 4 3 2 1

ON PART
ON SHS SHS DET No. 12
ARDE 2239
DRG No.

DRAWING CONVENTIONS CONFORM TO IS 696
DIMNS ARE IN m m UNLESS OTHERWISE STATED
GEN TOL MEDIUM/COURSE/FINE CLASS TO IS 2102

NOTES - 1) ALL SHARP EDGES AND BURRS ARE TO BE REMOVED.
2) DIM ARE TO BE READ AS APPLYING AFTER COATING.
3) STRAIGHT WELDING TO FORM CYLINDER IS TO BE SUITABLY CHOSEN

SECTION-AA

DRN KHETMAR	CHD	TRD	COMP	ASSY DRG. ARDE 2239 / 11
CD	PASSED	SCALE 1:2	EST MASS	DESIGN AUTHORITY
APPROVED	FOR DIRECTOR	GAUGE SCHD	DATE 5-10-91	ARDE PUNE - 411021
(R. PERUMAL)				
MATL STEEL TO IS:513:2008 DESIGNATION CR 2				
DRG SEALED (PROV)	CRE (AA) 14 P 14	PROTECTIVE FINISH PHOSPHATED TO IS 3618 CLASS A2	DRG No	ARDE 2239
TITLE			DET No 12	SHTS
CYLINDRICAL FUNNEL			PART No	SHT No
			D S CAT No	
			A H S P	14