

2

DWG NO Y00964A-00

SH 1

1

THIS DOCUMENT AND THE INFORMATION CONTAINED IN IT ARE PROPRIETARY AND CONFIDENTIAL TO OFT. NO PERSON OR ENTITY IS ALLOWED TO COPY, REPRINT, REPRODUCE OR PUBLISH ANY PART OF THIS DOCUMENT, NOR DISCLOSE ITS CONTENTS TO OTHERS, NOR MAKE ANY USE OF IT, NOR ALLOW OR ASSIST OTHERS TO MAKE ANY USE OF IT UNLESS BY THE PRIOR WRITTEN EXPRESS AUTHORIZATION OF OFT AND THEN ONLY TO THE EXTENT AUTHORIZED. COPYRIGHT-OFT.

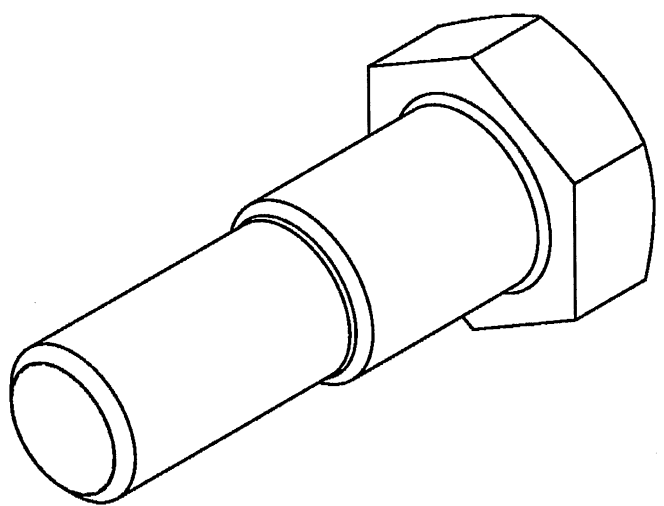
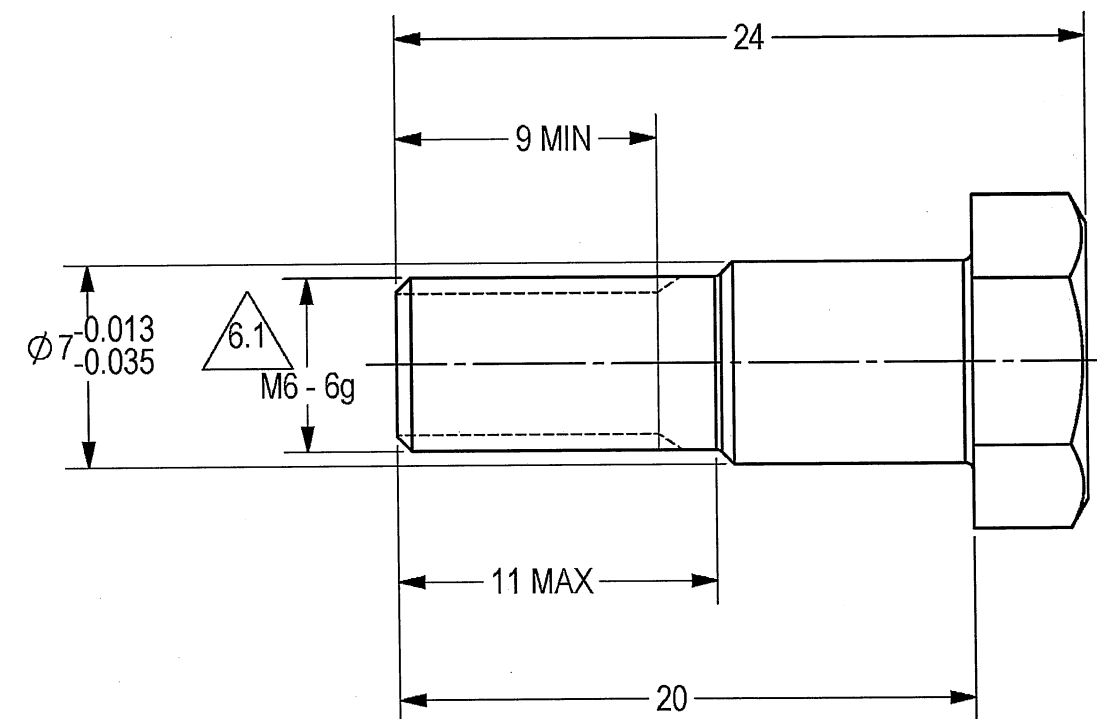
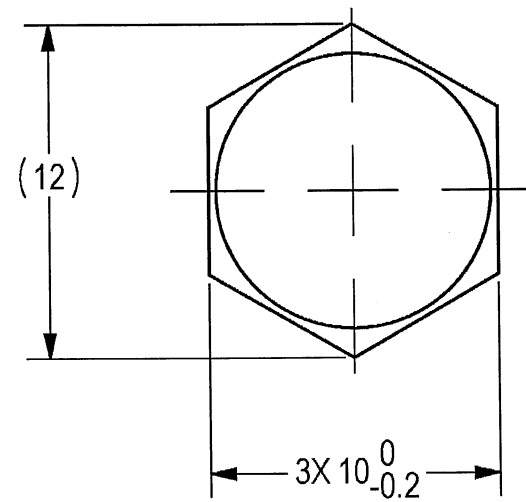
SHEET REV RECORD  
ALL SHEETS ARE THE SAME REVISION

REVISION RECORD				
REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	01-Jun-14	M. Levin
02		Restricted	21-Jul-14	L. Goldshtein
--	T00065	Identical To Previous Released	09-Apr-18	L. Goldshtein

- NOTES:
1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
  2. MATERIAL: CRES BAR RND TYPE 303 PER ASTM-A-582.
  3. UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET RADII SHALL BE 0.2...0.3.
  4. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
  5. GENERAL TPLERANCES ACCORDING TO ISO 2769-m.
  6. FINISH: A DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN SOLVENT COLOR BLACK #37038 CLASS 2 TYPE I; 8-12 MICRON THICK PER VS-1-3-165 (OR EQUIVALENT).

7. QUALITY ASSURANCE PROVISIONS:
  - 7.1. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
8. PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
9. PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
10. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

6.1 PROTECT THREAD AFTER PHOSPHATE.



(WEIGHT: 0.07 Kg APPROX.)

SEE ATTACHED MEDIA

3.2

UNLESS OTHERWISE SPECIFIED	SIGNATURE	DATE	<b>ORDNANCE FACTORY TIRUCHIRAPPALLI</b>	
DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009	DRAWN	11/17/20		
TOLERANCES LINEAR      ANGULAR	CHECKED		TITLE	
	HOS/DDO	P. Foster 01/12/20	FOR: STAND WEAPON ASSY	
1st. ANGLE PROJECTION	OFFICER/PRODN		OF: 12.7MM SRCG	
	OFFICER/QC		SIZE	CAGE CODE
	OFFICER/DDO		B	2291A
			DWG NO	Y00964A-00
			SCALE	4:1
			AUTOMATED DRAWING (SW)	SHEET 1 OF 1

PLM Control

EPDM DRAWING REV. EPDM MODEL REV. EPDM MODEL STATUS EPDM MODEL NAME  
WIP Y00964A-00 SCREW\_SHANK

2

B

B

A

A