

Sl. NO.	Component/Raw Material	Manufacturing Technology	Testing/Inspection Facility
1	ST.ROD 42MM DIA TO SPECIFICATION IS-4432-1988 GD-13NI 13 CR3 WITH RESTRICTIONS S%=0.010MAX.,P%=0.015MAX.&(S+P)%=0.022MAX. GROUND & POLISHED BEFORE ROLLING.NORMALISED & PICKLED.RING GRIND TESTED TO ENSURE FORGING QUALITY.04-06METERS LONG.OTHER PARAMETERS AS PER QAI NO.QA-1/QAI/15 (FOR PISTON EXTENSION)	Raw Material (as per specification)	<ol style="list-style-type: none"> 1) Chemical & Mechanical properties as per std. given in Specification. 2) Dimensional inspection for all dimension given in the drawing & other parameter which are mentioned in relevant drawing/specification.