

MATERIAL - STAINLESS STEEL AUSTENITIC 70/30 NICKEL 13-15% CHROMIUM
0.4 C% 18 NI IN SOFTENED CONDITION

WORKMANSHIP - FINISHED COMPONENTS SHALL BE WELL DRAWN OUT, FREE FROM CRACKS, WRINKLES, DENTS AND OTHER DEFECTS.

FINISH - TO BE FINISHED SMOOTH AND SHINY, OF HAZEL COLOR CHROMIUM COAT

TOLERANCES - ± 0.2 mm UNLESS OTHERWISE SPECIFIED. THICKNESS OF MATERIAL SHALL HAVE A TOLERANCE OF 5%

TEST :- GROMMETS WHEN SUBJECTED TO PRACTICAL TEST IN A MANNER CONSISTENT WITH THEIR GENERAL USE, SHALL ROLL OVER AND CLOSE WITHOUT DEFORMATION, CRACKING, SPLITTING AND SHALL SECURELY GRIP THE MATERIAL OVER WHICH THEY ARE USED TWO PIECES PER HUNDRED OF OF THE SAME CLASS FROM EACH LOT SHALL BE TESTED FOR THIS REQUIREMENT.

PACKING :- ONLY ONE SIZE OF GROMMETS AND WASHERS SHALL BE PACKED IN EACH CARTON EACH CARTON SHALL CONTAIN 100 Nos. OF GROMMETS AND WASHERS PACKED SEPARATELY IN POLYTHENE BAGS AND SEALED.

10 SUCH CARTONS SHALL BE PACKED IN A C.W.P (DULY LINED WITH PAPER PACKING WATER-PROOF). ONE SAMPLE IN EACH CARTON SHALL BE IDENTIFIED BY A LABEL SHOWING NOMENCLATURE AND CAT No. OF THE STORE AND ALSO THE TRADE MARK/INITIALS OF THE MANUFACTURER AND THE YEAR OF MANUFACTURE.

EACH CARTON SHALL BE MARKED WITH THE INITIALS OF THE MANUFACTURER.

BEFORE DESPATCH EACH PACKING CASE SHALL BE LEGIBLY AND INDELIBLY MARKED WITH THE FOLLOWING DETAILS:-

- (i) NOMENCLATURE, CAT No. OF THE STORE AND THE YEAR OF MANUFACTURE
- (ii) TOTAL No. OF THE PACKING CASES AND THE NUMBER OF THE INDIVIDUAL PACKING CASE IN A CONSIGNMENT.
- (iii) No. OF CARTONS IN EACH PACKING CASE AND THE QUANTITY IN EACH CARTON.
- (iv) MASS OF THE PACKING CASE IN KG.
- (v) ADDRESS OF THE CONSIGNEE.
- (vi) ADDRESS OF THE CONSIGNOR.

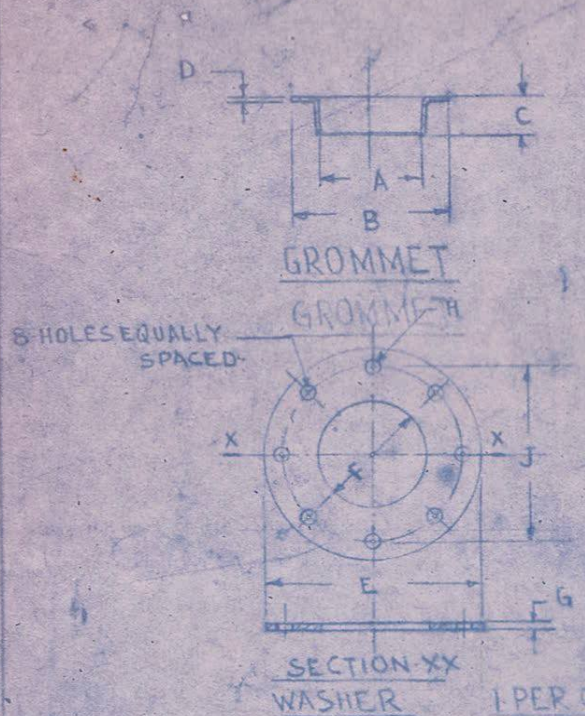


TABLE OF DIMENSIONS

SIZE	GROMMETS				WASHERS				
	A (Ø)	B (Ø)	C	D	E (Ø)	F (Ø)	G	H (Ø)	J (PC Ø)
12 mm	12	20	5	6.1	28 \pm 0.4	14	6.3	2 \pm 0.2	23 \pm 0.4
14 mm	14	22	5	6.1	30 \pm 0.4	16	6.7	2 \pm 0.2	25 \pm 0.4

COUNTERSIGNED

(Signature)

(1560015)
DIRECTOR
ADPDE, AGRA

	DATE	NAME
DGN		
DRN		
CHD	20/7/58	
TRP		
COMP		
AD/BD		
PRO-OFFR		

SCALE: - TYPICAL

(GROMMET WITH SPECIAL WASHER)
FOR PACK COVER C-3-3 PARACHUTE

THIRD ANGLE PROJECTION

DIMENSIONS IN MILLIMETRES

APPROVED *(Signature)*

PROV *(Signature)*

DRG NO. ADPDE / 246