

Sub:- Uploading of Drawing and Specification in system.

Ref:- P V Section letter no. 4402/PV/A1 Dt. 12/06/2023.

The manufacturing technology, Inspection technology for items mentioned in referred letter is attached herewith for further necessary action at your end.

Sr No	Item description	Item code	Manufacturing technology	Inspection technology	Capacity verification requirement
1.	SET OF CCC FOR 125 MM RB SCCC W/HOLE	6432100301	Squeezing machine, Cellulose solvent machinery, Mould machine, Treatment machinery, Paint Spraying arrangement/Printing	CLEAN WITH SOLVENT, INSPECT DENTS/CRACKS, DEEP SCRATCHES, DEFORMATIONS, LIMPS, FOLD ETC. Physico- Chemical Inspection – Volatile Meter, Methyl violet test, chemical analysis and calorimetric value, Density test, % Elongation test, Snape gauge, Pool of test for load of 500 kg, Quaring chamber, Moisture treatment, Height gauge, Ring Gauge	Not required

2	NG BARRIER FOR 125 MM RESIN BASE SCC	6432100303	Nitro glycerine manufacturing equipment, Rolling machine, Power press, Cutting/Sizing,	Chemical composition test, Height, Width, Weight, Thicknesses as per QAP/Drg General purpose engg instruments.	Testing from NABL as per specification.	Not required
3	NC COATED DISC II	6432100304	N C Paper Manufacturing machinery, Nitrating treatment, Cutting/Sizing machine	A per ERDL/P/S 110	Testing from NABL as per specification.	Not required
4	L P CONTAINER FOR 125 MM RB SCC	6432100307	Paper rolling/ lamination machine, punching press, embossing, cutting machine, Phosphating, Spinning process for securing cap end. Winding machine,	Tensile test machine, crushing test machine, drop test, rust proof test, coating mass, Moisture contain test, Testing from NABL as per specification.	Testing from NABL as per specification.	Not required
5	THREAD COTTON 16 TEX 9 FOR SEIVING	6432100306	Sewing machine, Spun machine, Spinning machine	Testing as per spec IS 1720 (1978) Moisture%, pH of water extract, Water soluble chloride, Water soluble sulphate, Matter soluble in water, Ash on inciration Proofing Requirments, Fastness to light, GSM, Breaking stregrth	Testing as per spec IS 1720 (1978) Moisture%, pH of water extract, Water soluble chloride, Water soluble sulphate, Matter soluble in water, Ash on inciration Proofing Requirments, Fastness to light, GSM, Breaking stregrth	Not required

6	THREAD COTTON 27 TEX 9 FOR BUNDLING	6432100305	Sewing machine, Spun machine, Spinning machine	Testing as per spec IS 1720 (1978) Moisture%, pH of water extract, Water soluble chloride, Water soluble sulphate, Matter soluble in water, Ash on incineration Proofing Requirements, Fastness to light, GSM, Breaking strength	
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This is for your information & necessary action please.

To
DO/PV
(FOR OIC/PV)

Nisoy
DGM/VG